



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 104306

Prepared for Arkansas Box

100 William J Clark Drive
Conway AR 72032

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AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *GG161650008*

1.0

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Printed on 3/18/2025

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AC Inspection as Found

Arkansas Box
100 William J Clark Drive
Conway, AR 72032

FolderID: 104306
FormID: 23775639

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: GG161650008

Description: 40 HP BALDOR

Hi-Speed Job Number: 104306

Manufacturer: Baldor

Product Number: CAT# 05040R-BV

Spec/ID #: SPEC# T21T2353

Serial Number: GG161650008

HP/kW: 40 (HP)

RPM: 1750 (RPM)

Frame: HC2115ATZ

Voltage: Other

Service Factor: 1.0

Enclosure: ODP

of Leads: 6

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 2 - High ● 9 - Good

Overall Condition

1. Report Date

03/18/2025

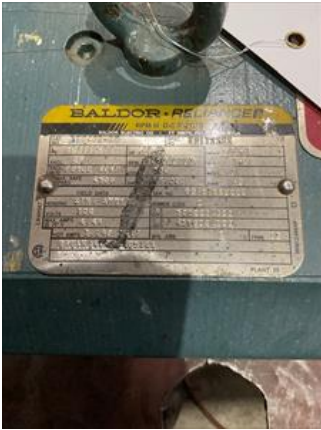
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1.0

2. Nameplate Picture



3. Photos of all six sides of the machine.







4. Describe the Overall Condition of the Equipment as Received

Serviceable

Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Y) Yes
6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7. Does Shaft Have Visible Damage?	(No) No
8. Assembled Shaft Runout	0 Inches
9. Assembled Shaft End Play	inches
Na	
10. Air Gap Variation <10%	na
11. Lead Condition	(P) Pass
12. Lead Length	12 Inches
13. Does it have Lugs?, If so what is the Stud Size?	(No) No
14. Lead Numbers	A1A2 F1F2P1P2
15. Frame Condition	pass
16. Fan Condition	(N) NA
17. Does motor have internal fan?	(No) No
18. Broken or Missing Components	none

Initial Electrical Inspection

19. Insulation Resistance/Megger

20. Winding Resistance

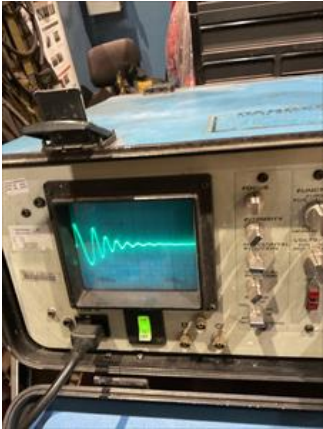
1-2

1-3

2-3

Na

21. Perform Surge Test	(F) Fail
Armature passed the surge test. Fields failed	



22. Number of Stator Slots	
Na	
23. Stator Condition	FIELDS NEED REWOUND



24. Stator Thermistors/Ohms	na
25. Stator Overloads/Ohms	yes
Mechanical Inspection	
26. Drive End Bearing Brand	NACHI

27. Drive End Bearing Number-

6310C3



28. Drive End Bearing Qty. 1

29. Drive End Bearing Type (Ball) Ball Bearing

30. Drive End Lubrication Type (Grease) Grease Lubricated

31. Drive End Bearing Insulation or Grounding Device? na

32. Drive End Wavy Washer/Snap-Ring Other Retention Device? wavy washer

33. Drive End Bearing Condition

 Frosting



34. Opposite Drive End Bearing Brand Fag

35. Opposite Drive End Bearing Number- 6309C3



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36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	na
40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
41. Opposite Drive End Bearing Condition	aegis rig shaft size 2.0117
Frosting	



42. Drive End Seal	na
43. Opposite Drive End Seal	na
Rotor Inspection	
44. Rotor Type/Material	(Copper Barred) Copper Barred Rotor
45. Growler Test	(Pass) Pass
46. Number of Rotor Bars	Na
47. Rotor Condition	Pass



48. List the Parts needed for the Repair Below
6310C3 Bearing 6209C3 Bearing

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49. Signature of Technician that Disassembled Motor

RW



Mechanical Fits- Rotor

50. Shaft Runout 0.0003 inches

51. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

0

0

0

52. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

53. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

54. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.969

1.969

1.969

55. Drive End Bearing Shaft Fit Condition

(P) Pass

56. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.7722

1.7723

1.7723



57. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

58. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Pass

Mechanical Fits- Bearing Housings

59. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

4.3316

4.3316

4.3316

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60. Drive End - Endbell Bearing Fit Condition

(P) Pass



61. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.3481

3.3481

3.3481

62. Opposite Drive End - Endbell Bearing Fit Condition

(F) Fail

Resleeve



63. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

Pass

64. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Pass

65. List Machine Work Needed Below

Ode end bell bearing fit bad

66. Technician

RW



Co sign: TRH

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Root Cause of Failure			
67.	Failure locations <i>Field coil ode end bell bearing fit</i>		
68.	Root cause of failure <i>Dirty bad brushes ode end bell bearing fit bad also fields need rewind</i>		
Dynamic Balance Report			
69.	Rotor Weight and Balance Grade		
	Rotor Weight	Balance Grade	
70.	Initial Balance Readings		
	Drive End	Opposite Drive End	
71.	Final Balance Readings		
	Drive End	Opposite Drive End	
72.	Technician		
Rewind			
73.	Core Test Results - Watts loss per Pound		
	Pre-Burnout	Post Burnout	
74.	Core Hot Spot Test		
	Pre-Burnout	Post-Burnout	
75.	Post Rewind Electrical Test- Insulation Resistance		
76.	Post Rewind Polarization Index		
77.	Post Rewind Winding Resistance		
	1-2	1-3	2-3
78.	Post Rewind Surge Test		
79.	Post Rewind Hi-Pot		
80.	Technician		
Mechanical Fits- Bearing Housings - Post Repair			
81.	Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
82.	Opposite Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
83.	Bearing Cap Condition Post Repair		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
84.	End Bell Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
85.	End Bell Repair Sign-off		
Assembly			
86.	QC Check All Parts for Cleanliness Prior to Assembly		

87.	Photograph All Major Components prior to assembly		
88.	Final Insulation Resistance Test		
89.	Assembled Shaft Endplay		
90.	Assembled Shaft Runout		
91.	Test Run Voltage		
	Volts	Volts	Volts
92.	Test Run Amperage		
	Amps	Amps	Amps
93.	Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial
94.	Opposite Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial
95.	Ambient Temperature - Fahrenheit		
96.	Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
97.	Opposite Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
98.	Document Final Condition with Pictures after paint		
99.	Final Pics and QC Review		



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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