



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 104086**

Prepared for American Kraft Paper

1701 Jefferson Parkway  
White Hall AR 71602

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AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *WCE9179032001*

**1.0**

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*Printed on 2/11/2025*

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Hi-Speed Industrial Service  
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## AC Inspection as Found

American Kraft Paper  
1701 Jefferson Parkway  
White Hall, AR 71602

FolderID: 104086  
FormID: 23256287

### AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: WCE9179032001

Description: 125HP TECO 1780RPM

Hi-Speed Job Number: 104086

Manufacturer: TECO Westinghouse

Product Number: TYPE: AEHH8P-10R

Spec/ID #: CAT: NP1254R

Serial Number: WCE9179032001

HP/kW: 125 (HP)

RPM: 1780 (RPM)

Frame: 444T

Voltage: 230 / 460

Current: 292 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

# of Leads: 12

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 2 - High ● 10 - Good

### Overall Condition

1. Report Date

02/03/2025

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## 2. Nameplate Picture





4. Describe the Overall Condition of the Equipment as Received

*Windings are shorted. Needs rewind and bearings.*

#### Initial Mechanical/Electrical

|    |   |               |
|----|---|---------------|
| 5. | Does Shaft Turn Freely?   | (Y) Yes       |
| 6. | Does the shaft require T.I.R in Lathe to identify additional repairs? | (No) No       |
| 7. | Does Shaft Have Visible Damage?                                       | (No) No       |
| 8. | Assembled Shaft Runout  | 0.0015 Inches |
| 9. | Assembled Shaft End Play  | 0 inches      |

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|  |                |
|--|----------------|
| 10. Air Gap Variation <10%                           |                |
| Na   |                |
| 11. Lead Condition                                   | (P) Pass       |
| 12. Lead Length                                      | 12 Inches      |
| 13. Does it have Lugs?, If so what is the Stud Size? | (Yes) Yes      |
| 3/8  |                |
| 14. Lead Numbers                                     | not ledge able |
| 15. Frame Condition                                  | Good           |
| 16. Fan Condition                                    | (P) Pass       |

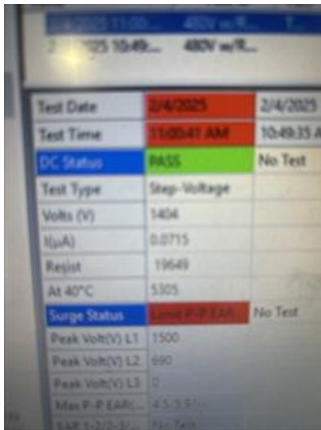


|                                   |  |
|-----------------------------------|--|
| 17. Does motor have internal fan? | (No) No                                      |
| 18. Broken or Missing Components  | broken screw shaft air fit seal.<br>no j-box |



## Initial Electrical Inspection





## 20. Winding Resistance

1-2

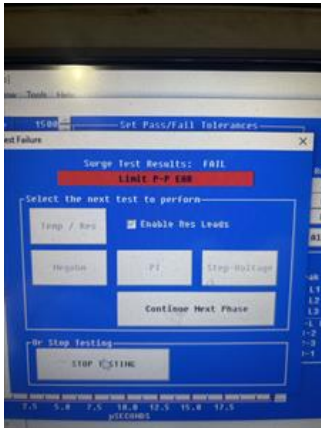
1-3

2-3

Fail

## 21. Perform Surge Test

(F) Fail



## 22. Number of Stator Slots

60

## 23. Stator Condition

Rewind

## 24. Stator Thermistors/Ohms

na

## 25. Stator Overloads/Ohms

na

**Mechanical Inspection**

## 26. Drive End Bearing Brand

Koyo

## 27. Drive End Bearing Number-

6318 zzxc3

## 28. Drive End Bearing Qty.

1

## 29. Drive End Bearing Type

(Ball) Ball Bearing

## 30. Drive End Lubrication Type

(Grease) Grease Lubricated

## 31. Drive End Bearing Insulation or Grounding Device?

no

## 32. Drive End Wavy Washer/Snap-Ring Other Retention Device?

no

## 33. Drive End Bearing Condition

worn

## 34. Opposite Drive End Bearing Brand

SKF


## 35. Opposite Drive End Bearing Number-

6316


## 36. Opposite Drive End Bearing Qty.

1

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|   |  |                            |
|---|--|----------------------------|
| 37. Opposite Drive End Bearing Type   | (Ball) Ball Bearing                                    |                            |
| 38. Opposite Drive End Lubrication Type   | (Grease) Grease Lubricated                             |                            |
| 39. Opposite Drive End Bearing Insulation or Grounding Device?                    | no   |                            |
| 40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?              | no   |                            |
| 41. Opposite Drive End Bearing Condition  | worn   |                            |
| 42. Drive End Seal  | no   |                            |
| 43. Opposite Drive End Seal   | no   |                            |
| <b>Rotor Inspection</b>   |  |                            |
| 44. Rotor Type/Material   | (Squirrel Aluminum) Squirrel<br>Cage Aluminum Die Cast |                            |
| 45. Growler Test  | (Pass) Pass  |                            |
| 46. Number of Rotor Bars  | 50   |                            |
| 47. Rotor Condition   | Good   |                            |
| 48. List the Parts needed for the Repair Below<br>6318zzc3<br>6316zzc3<br>Rewind  |  |                            |
| 49. Signature of Technician that Disassembled Motor                               | Shon /Trevor   |                            |
|  |  |                            |
| <b>Mechanical Fits- Rotor</b>   |  |                            |
| 50. Shaft Runout  | 0.001 inches   |                            |
| 51. Rotor Runout  |  |                            |
| Drive End Bearing Fit   | Rotor Body   | Opposite Drive End Bearing |
| 0.002   | 0.002  | 0.003                      |
| 52. Coupling Fit Closest to Bearing Housing                                       |  |                            |
| 0 Degrees   | 90 Degrees   | 120 Degrees                |
| 3.3735  | 3.3733   | 3.3735                     |
| 53. Coupling Fit Closest to the end of the Shaft                                  |  |                            |
| 0 Degrees   | 60 Degrees   | 120 Degrees                |
| 3.3746  | 3.3746   | 3.3746                     |
| 54. Drive End Bearing Shaft Fit   |  |                            |
| 0 Degrees   | 60 Degrees   | 120 Degrees                |
| 3.544   | 3.5439   | 3.5439                     |
| 55. Drive End Bearing Shaft Fit Condition   | (P) Pass   |                            |
| 56. Opposite Drive End Bearing Shaft Fit  |  |                            |
| 0 Degrees   | 60 Degrees   | 120 Degrees                |
| 3.1498  | 3.1499   | 3.1499                     |
| 57. Opposite Drive End Bearing Shaft Fit Condition                                | (P) Pass   |                            |
| 58. Shaft Air Seal Fits   |  |                            |
| Drive End Air Seal  | Opposite Drive End Air Seal                            |                            |
| good  | good   |                            |
| <b>Mechanical Fits- Bearing Housings</b>  |  |                            |



|                               |   |                                |                       |
|-------------------------------|---|--------------------------------|-----------------------|
| 59.                           | Drive End - Endbell Bearing Fit   |                                |                       |
|                               | 0 Degrees   | 60 Degrees                     | 120 Degrees           |
|                               | 7.4812  | 7.4813                         | 7.4813                |
| 60.                           | Drive End - Endbell Bearing Fit Condition   |                                | (P) Pass              |
| 61.                           | Opposite Drive End - Endbell Bearing Fit  |                                |                       |
|                               | 0 Degrees   | 60 Degrees                     | 120 Degrees           |
|                               | 6.6941  | 6.6941                         | 6.6941                |
|                               | .0002 over max  |                                |                       |
| 62.                           | Opposite Drive End - Endbell Bearing Fit Condition                                |                                | (P) Pass              |
| 63.                           | Bearing Cap Condition   |                                |                       |
|                               | Drive End Bearing Cap   | Opposite Drive End Bearing Cap |                       |
|                               | good  | good                           |                       |
| 64.                           | End Bell Air Seal Fits  |                                |                       |
|                               | Drive End Air Seal  | Opposite Drive End Air Seal    |                       |
|                               | good  | good                           |                       |
| 65.                           | List Machine Work Needed Below  |                                |                       |
|                               | None  |                                |                       |
| 66.                           | Technician  |                                | Shon/ Trevor Finished |
|                               |  |                                |                       |
|                               | Co-sign TRH   |                                |                       |
| <b>Root Cause of Failure</b>  |   |                                |                       |
| 67.                           | Failure locations   |                                |                       |
|                               | Windings failed. They got hot and shorted.  |                                |                       |
| 68.                           | Root cause of failure   |                                |                       |
|                               | Overloading of the windings   |                                |                       |
| <b>Dynamic Balance Report</b> |   |                                |                       |
| 69.                           | Rotor Weight and Balance Grade  |                                |                       |
|                               | Rotor Weight  | Balance Grade                  |                       |
| 70.                           | Initial Balance Readings  |                                |                       |
|                               | Drive End   | Opposite Drive End             |                       |
| 71.                           | Final Balance Readings  |                                |                       |
|                               | Drive End   | Opposite Drive End             |                       |
| 72.                           | Technician  |                                |                       |
| <b>Rewind</b>                 |   |                                |                       |
| 73.                           | Core Test Results - Watts loss per Pound  |                                |                       |
|                               | Pre-Burnout   | Post Burnout                   |                       |
| 74.                           | Core Hot Spot Test  |                                |                       |
|                               | Pre-Burnout   | Post-Burnout                   |                       |
| 75.                           | Post Rewind Electrical Test- Insulation Resistance                                |                                |                       |

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|          |   |            |            |
|----------|---|------------|------------|
| 76.      | Post Rewind Polarization Index                            |            |            |
| 77.      | Post Rewind Winding Resistance                            |            |            |
|          | 1-2   | 1-3        | 2-3        |
|          |   |            |            |
| 78.      | Post Rewind Surge Test                                    |            |            |
| 79.      | Post Rewind Hi-Pot  |            |            |
| 80.      | Technician  |            |            |
| Assembly |   |            |            |
| 81.      | QC Check All Parts for Cleanliness Prior to Assembly      |            |            |
| 82.      | Photograph All Major Components prior to assembly         |            |            |
| 83.      | Final Insulation Resistance Test                          |            |            |
| 84.      | Assembled Shaft Endplay                                   |            |            |
| 85.      | Assembled Shaft Runout                                    |            |            |
| 86.      | Test Run Voltage  |            |            |
|          | Volts   | Volts      | Volts      |
|          |   |            |            |
| 87.      | Test Run Amperage   |            |            |
|          | Amps  | Amps       | Amps       |
|          |   |            |            |
| 88.      | Drive End Vibration Readings - Inches Per Second          |            |            |
|          | Horizontal  | Vertical   | Axial      |
|          |   |            |            |
| 89.      | Opposite Drive End Vibration Readings - Inches Per Second |            |            |
|          | Horizontal  | Vertical   | Axial      |
|          |   |            |            |
| 90.      | Ambient Temperature - Fahrenheit                          |            |            |
| 91.      | Drive End Bearing Temps - Fahrenheit                      |            |            |
|          | 5 Minutes   | 10 Minutes | 15 Minutes |
|          |   |            |            |
| 92.      | Opposite Drive End Bearing Temps - Fahrenheit             |            |            |
|          | 5 Minutes   | 10 Minutes | 15 Minutes |
|          |   |            |            |
| 93.      | Document Final Condition with Pictures after paint        |            |            |
| 94.      | Final Pics and QC Review                                  |            |            |



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