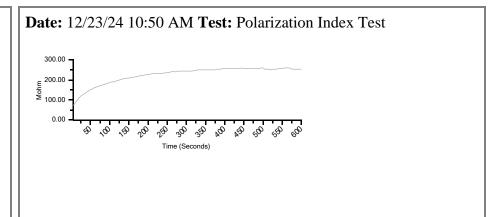
Submitted By Kevin Maxwell
Create Date 01/02/25 7:41 AM
Asset Name #1 EFFI\LUENT PUMP

Description



Date: 12/23/24 10:50 A	AM Dated	Test Event
------------------------	-----------------	------------

Test Date	03/23/21	04/03/23	03/18/24	12/23/24
Test Time	1:07 PM	10:50 AM	9:31 AM	10:50 AM
Test Location	ocal Disconnect - Lo	verloads - Load Sic	I Disconnect - Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline	nimino	Ni Circo	thinking.
Frequency	1200	1200	1200	1200
Charge Time	600	600	600	600
Voltage	1000	500	500	500
Motor Temp °C	19	19	6	10
Measured Mohm	6.27	1.095.10	48.10	158.02
Corrected Mohm	1.50	255.00	4.60	19.80
pF Ph 1 to Ground	35.100	47.300	46.400	60.200
ohm Ph 1 to 2	0.0914	0.0819	0.0786	0.0787
ohm Ph 2 to 3	0.0904	0.0819	.0.0786	0.0788
ohm Ph 3 to 1	0.0908	0.0817	0.0784	0.0785
mH Ph 1 to 2	2.260	3.755	4 275	3.940
mH Ph 2 to 3	2.075	4 085	3.410	3.285
mH Ph 3 to 1	1.810	4.325	4.235	4.215
Average Inductance	2.050	4.055	3.975	3.800
% Res. Imbalance	0.59	0.16	0.17	0.21
% Ind. Imbalance	11.64	7.40	14.18	14.42



Date:	12/23/24	10:50	AMD ated	Test Event

Test Date	03/23/21	04/03/23	03/18/24	12/23/24
Test Time	1:07 PM	10:50 AM	9:31 AM	10:50 AM
Test Location	ocal Disconnect - Lo	Iverloads - Load Sid	I Disconnect - Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline			
Voltage	1000	500	500	500
Duration	600	600	600	600
D/A Ratio	1.048	1.483	0.581	1.276
Polar. Index	2.207	1.301	1.426	1.594

Remarks: No issues to note this survey. Continue to monitor as normal.

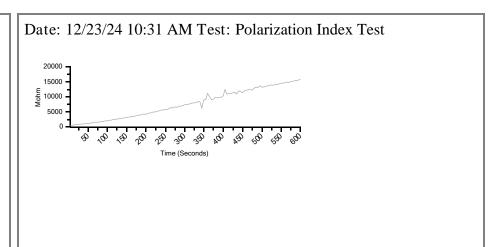
Submitted By Kevin Maxwell
Create Date 01/02/25 7:38 AM
Asset Name #2 EFFLUENT PUMP

Description



Date:	12/23/24	10:31	AMDated	Test Event
-------	----------	-------	---------	------------

Test Date	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	8:21 AM	11:10 AM	9:04 AM	10:31 AM
Test Location	Iverloads - Line Sid	verloads - Load Sic	Disconnect - Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline	1475500	14755500	100000
Frequency	1200	1200	1200	1200
Charge Time	600	600	600	600
Voltage	1000	500	500	500
Motor Temp °C	21	19	6	10
Measured Mohm	1.531.70	2.158.04	1.166.35	1.234.24
Corrected Mohm	410.00	500.00	110.00	154.00
pF Ph 1 to Ground	32.900	35.700	32.200	34.800
ohm Ph 1 to 2	0.0741	0.0757	0.0747	0.0721
ohm Ph 2 to 3	0.0738	0.0753	0.0745	0.0719
ohm Ph 3 to 1	0.0738	0.0755	0.0745	0.0719
mH Ph 1 to 2	5.305	4.648	5.785	5.675
mH Ph 2 to 3	5,160	4 595	4.730	5.938
mH Ph 3 to 1	4.350	5.480	5.315	5.670
Average Inductance	4.940	4.905	5.275	5.760
% Res. Imbalance	0.27	0.26	0.18	0.19
% Ind. Imbalance	11.91	11.72	10.36	2.98



Test Date	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	8:21 AM	11:10 AM	9:04 AM	10:31 AM
Test Location	Overloads - Line Sid	Iverloads - Load Sid	l Disconnect - Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline			
Voltage	1000	500	500	500
Duration	600	600	600	600
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	

2.006

1.791

20.154

1.575

12.747

Date: 12/23/24 10:31 AMDated Test Event

2.438

8.177

D/A Ratio

Polar, Index

Remarks: Inductive imbalance is much lower this survey. No other changes to note. Continue to monitor as normal.

Submitted By Kevin Maxwell
Create Date 01/02/25 7:36 AM

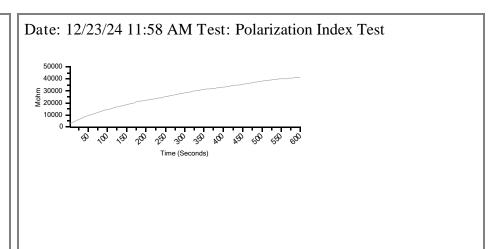
Asset Name #3 MIX TANK DISCHARGE PUMP

Description



Date: 12/23/24	11:58 AMDated	Test Event
----------------	---------------	------------

Test Date	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	9:39 AM	9:48 AM	11:17 AM	11:58 AM
Test Location	verloads - Load Sic	verloads - Load Sic	Cables Only	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline		1,000	
Frequency	1200	1200	1200	1200
Charge Time	600	600	600	600
Voltage	5000	2500	2500	2500
Motor Temp °C	17	18	10	10
Measured Mohm	7.137.60	237.79	15.479.82	10.184.80
Corrected Mohm	1.400.00	51.80	1.900.00	1.300.00
pF Ph 1 to Ground	41.100	42.200	40.800	43.500
ohm Ph 1 to 2	1,1336	1.1452	1.1223	1.1045
ohm Ph 2 to 3	1.1318	1.1431	1.1203	1.1016
ohm Ph 3 to 1	1.1321	1.1434	1.1204	1.1019
mH Ph 1 to 2	76.95	71.00	68.35	67.60
mH Ph 2 to 3	75.80	73.35	72.80	72.80
mH Ph 3 to 1	76.20	73.45	71.05	69.05
Average Inductance	76.35	72.60	70.75	69.80
% Res. Imbalance	0.10	0.11	0.12	0.17
% Ind. Imbalance	0.83	2.20	3.37	4.27



Test Date	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	9:39 AM	9:48 AM	11:17 AM	11:58 AM
Test Location	Iverloads - Load Sid	Iverloads - Load Sid	Cables Only	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline			
Voltage	5000	2500	2500	2500
Duration	600	600	600	600
D/A Ratio	1.587	1.089	1.734	1.581
Polar, Index	2.947	1.320	4.619	4.047

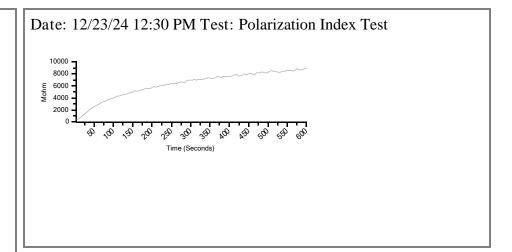
Remarks: Inductive imbalance is increasing with each survey. This indicates likely rotor degradation. This does not appear to severe yet but we will monitor this closely. All other values appear to be within spec.

Submitted By Kevin Maxwell
Create Date 01/02/25 7:42 AM
Asset Name BEATER AGITATOR
Description



Date: 12/23/24 12:30 PMDated Test Event

Test Date	03/18/24	12/23/24
Test Time	3:27 PM	12:30 PM
Test Location	Starter - Load Side	Starter - Load Side
User	Administrator	Administrator
Tester Serial	5095	5095
MTAP ID		
	Baseline	
Frequency	1200	1200
Charge Time	600	600
Voltage	500	500
Motor Temp °C	12	11
Measured Mohm	1,826.25	2,809.05
Corrected Mohm	262.00	376.00
pF Ph 1 to Ground	62,000	62,700
ohm Ph 1 to 2	0.0313	0.0311
ohm Ph 2 to 3	0.0313	0.0311
ohm Ph 3 to 1	0.0314	0.0312
mH Ph 1 to 2	0.130	0.425
mH Ph 2 to 3	0.125	0.400
mH Ph 3 to 1	0.125	0.405
Average Inductance	0.125	0.410
% Res. Imbalance	0.21	0.21
% Ind. Imbalance	2.63	3.66



Date: 12/23/24 12:30 PMDated Test Event

Test Date	03/18/24	12/23/24
Test Time	3:27 PM	12:30 PM
Test Location	Starter - Load Side	Starter - Load Side
User	Administrator	Administrator
Tester Serial	5095	5095
MTAP ID		
	Baseline	
Voltage	500	500
Duration	600	600
D/A Ratio	1.758	1.900
Polar, Index	3.974	3.144

Remarks: This motor has excellent values. Continue to monitor as normal.

Submitted By Kevin Maxwell

Create Date 01/02/25 7:45 AM

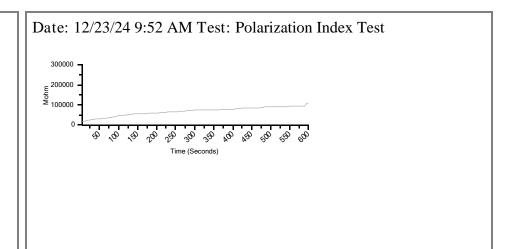
Asset Name Hi prs Water Jet

Description



Date: 12/23/24 9:52 AMDated Test Event

Test Date	12/23/24
Test Time	9:52 AM
Test Location	Starter - Load Side
User	Administrator
Tester Serial	5095
MTAP ID	
	Baseline
Frequency	1200
Charge Time	600
Voltage	500
Motor Temp °C	10
Measured Mohm	37,658.91
Corrected Mohm	4,700.00
pF Ph 1 to Ground	29,800
ohm Ph 1 to 2	0.0573
ohm Ph 2 to 3	0.0571
ohm Ph 3 to 1	0.0572
mH Ph 1 to 2	2.885
mH Ph 2 to 3	2.565
mH Ph 3 to 1	2.980
Average Inductance	2.810
% Res. Imbalance	0.17
% Ind. Imbalance	8.72



Date:	12/23/24	9:52	AMDated	Test l	Event

Test Date	12/23/24
Test Time	9:52 AM
Test Location	Starter - Load Side
User	Administrator
Tester Serial	5095
MTAP ID	
	Baseline
Voltage	500
Duration	600
D/A Ratio	1.274
Polar, Index	3.438

Remarks: Baseline data for the new motor looks good. Continue to monitor as normal.

Submitted By Kevin Maxwell

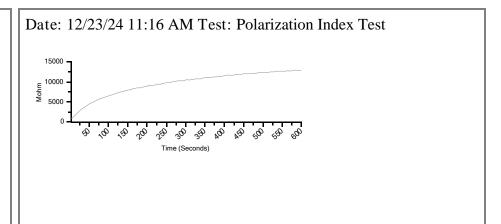
Create Date 01/02/25 7:29 AM Asset Name 1 REFINER

Description



Date:	12/23/24	11:16	AM Dated	Test Event
Date:	12/23/24	11:10	AMDateu	Test Evel

Test Date	03/23/21	04/03/23	03/18/24	12/23/24
Test Time	10:36 AM	10:29 AM	10:22 AM	11:16 AM
Test Location	verloads - Load Sic	verloads - Load Sic	Disconnect-Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline	1475500	100000	1475000
Frequency	1200	1200	1200	1200
Charge Time	600	600	600	600
Voltage	5000	2500	2500	2500
Motor Temp °C	15	19	10	10
Measured Mohm	2.333.99	77.89	3.954.47	4.834.99
Corrected Mohm	413.00	18.20	494.00	600.00
pF Ph 1 to Ground	137.000	136.500	131.900	139.600
ohm Ph 1 to 2	0.2880	0.2923	0.2869	0.2818
ohm Ph 2 to 3	0.2878	0.2921	0.2867	0.2816
ohm Ph 3 to 1	0.2878	0.2921	0.2866	0.2817
mH Ph 1 to 2	51.30	53.65	53.30	51.25
mH Ph 2 to 3	57.00	58.00	52.75	56.70
mH Ph 3 to 1	53.00	55.35	57.40	52.10
Average Inductance	53.75	55.65	54.50	53.35
% Res. Imbalance	0.05	0.05	0.06	0.04
% Ind. Imbalance	6.01	4.19	5.35	6.28



Test Date	03/23/21	04/03/23	03/18/24	12/23/24
Test Time	11:43 AM	10:29 AM	10:22 AM	11:16 AM
Test Location	Iverloads - Load Sid	Iverloads - Load Sid	I Disconnect - Load	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline			
Voltage	2500	2500	2500	2500
Duration	600	600	600	600
D/A Ratio	1.371	1.058	1.573	1.621
Polar, Index	1,906	0.923	3.274	2.688

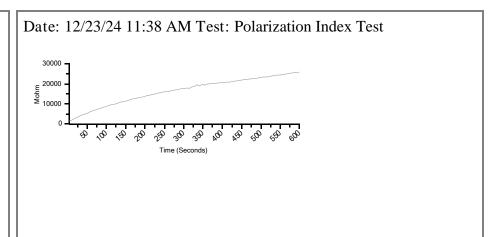
Remarks: No issues to note. Continue to monitor as normal.

Submitted By Administrator
Create Date 01/02/25 7:34 AM
Asset Name #2 REFINER

Description



Test Date	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	9:15 AM	10:10 AM	10:51 AM	11:38 AM
Test Location	verloads - Load Sic	verloads - Load Sic	Cables Only	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095
MTAP ID				
	Baseline		1,000	
Frequency	1200	1200	1200	1200
Charge Time	600	600	600	600
Voltage	5000	2500	2500	2500
Motor Temp °C	24	19	10	10
Measured Mohm	326.48	137.48	6.252.05	5.984.01
Corrected Mohm	108.00	32.10	780.00	750.00
pF Ph 1 to Ground	97.100	93.800	91.600	93.100
ohm Ph 1 to 2	0.2888	0.2949	0.2894	0.2840
ohm Ph 2 to 3	0.2887	0.2947	0.2893	0.2842
ohm Ph 3 to 1	0.2887	0.2949	0.2891	0.2842
mH Ph 1 to 2	64.70	59.35	64.20	65.40
mH Ph 2 to 3	66.10	66.45	64.70	66.05
mH Ph 3 to 1	59.70	63.90	68.28	58.65
Average Inductance	63.50	63.25	65.70	63.40
% Res. Imbalance	0.02	0.05	0.08	0:05
% Ind. Imbalance	5.98	6.14	3.85	7.44



|--|

Test Date	07/21/21	04/02/22	04/03/23	03/18/24	12/23/24
Test Time	8:23 AM	9:15 AM	10:10 AM	10:51 AM	11:38 AM
Test Location	verloads - Load Sid	werloads - Load Sic	verloads - Load Sic	Cables Only	Starter - Load Side
User	Administrator	Administrator	Administrator	Administrator	Administrator
Tester Serial	5095	5095	5095	5095	5095
MTAPID					-
Voltage	2500	5000	2500	2500	2500
Duration	600	600	600	600	600
D/A Ratio	1,085	1,448	1,067	1,700	1,690
Polar, Index	1.195	2.374	1.041	5.296	4.297

Remarks: No issues to note this survey. Continue to monitor as normal.