

AC Inspection as Found Reynolds Metals company 1333 highway 270

Malvern, AR 72104

FolderID: 104265 FormID: 23704787

			Hi-Speed Job Number:	104265
Location:	LR MOTOR SI	HOP	Manufacturer:	Reliance
Serial Number:			Product Number:	L000KF
Description:7.5 HP Reliance			Spec/ID #:	6453313-1-005
			HP/kW:	7.5 (HP)
			RPM:	875 (RPM)
			Frame:	256TY
			Voltage:	460
			Current:	11 (Amps)
			Phase:	Three
			Hz:	60 (Hz)
			Service Factor:	1.00
			Enclosure:	TENV
			# of Leads:	3
			J-box Included:	Complete
			Coupling/Sheave:	None
			Date Received:	03/11/2025
			Bearing RTDs:	No
			Stator RTDs:	No
			Repair Stage:	Final
			Rewind:	No
			Shaft Machined Fit Repairs Required:	No
			Bearing Housing Machined Fit Repairs Required:	Yes
			Heaters:	No
			Winding Type :	Random Wound
			Bearing Type:	Rolling Element
iorities Found: 🔵	2 - High	9 - Good		

Overall Condition

1. Report Date 03/18/2025

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3. Photos of all six sides of the machine.









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P45















11. Lead Condition (P) Pass 12. Lead Length 8.5 Inches 13. Does It have Lugs?, If so what is the Stud Size? (No) No 14. Lead Numbers 1-3 15. Frame Condition pass 16. Fan Condition (No) No 17. Does indor have internal fan? (No) No 18. Broken of Missing Components none 19. Insulation Resistance/Megger Megohims P Image: State of the State Components none Image: State of the State Components P Image: State of the State Components none Image: State of the State of the State of Components P Image: State of the State of Components none Image: State of the State of the State of Components P Image: State of Components Image: State of Components Image: State of Components P Image: State of Components Image: State of Components Image: State of Components Image: State of Combines Image: State of Combines Image: State of Components Image: State of Components Image: State of Combines Image: State							
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24. Stator Thermistors/Ohms 25. Stator Overloads/Ohms Mechanical Inspection Image: Comparison Comp	22.	Number of Stator Slots			48		
25. Stator Overloads/Ohms Mechanical Inspection	23.	Stator Condition			pass		
Mechanical Inspection	24.	Stator Thermistors/Ohms					
	25.	Stator Overloads/Ohms					
	Mecha	nical Inspection				0	
	26.	Drive End Bearing Brand			Коуо		

27. Drive End Bearing Number-

6316 ZZ C3

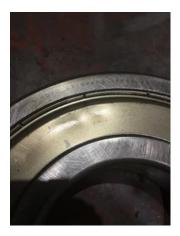
P32







28.	Drive End Bearing Qty.	1	
29.	Drive End Bearing Type	(Ball) Ball Bearing	
30.	Drive End Lubrication Type	(Grease) Grease Lubricated	
31.	Drive End Bearing Insulation or Grounding Device?	none	
32.	Drive End Wavy Washer/Snap-Ring Other Retention Device?	none	
33.	Drive End Bearing Condition	replace	
34.	Opposite Drive End Bearing Brand	koyo	
35.	Opposite Drive End Bearing Number-	6316 ZZ C3	P99







36.	Opposite Drive End Bearing Qty.	1	
37.	Opposite Drive End Bearing Type	(Ball) Ball Bearing	
38.	Opposite Drive End Lubrication Type	(Grease) Grease Lubricated	
39.	Opposite Drive End Bearing Insulation or Grounding Device?	none	
40.	Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	none	
41.	Opposite Drive End Bearing Condition	replace	
42.	Drive End Seal	none	
43.	Opposite Drive End Seal	none	
Rotor I	Rotor Inspection		

44. Rotor Type/Material

(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast



45.	Growler Test	(Pass) Pass	
46.	Number of Rotor Bars	64	
47.	Rotor Condition	pass	
48.	List the Parts needed for the Repair Below (2) 6316 ZZ C3		
49.	Signature of Technician that Disassembled Motor	Terrence Holland	
Mecha	nical Fits- Rotor		

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Ρ3

		Shaft Runout		0.002 inches	
	50. 51.			0.002 menes	
	51.	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
		Drive Life Dearing Fit	Rotor Body	Opposite Drive Life Dearing	
	52.	Coupling Fit Closest to Bearing	Housing		
		0 Degrees	90 Degrees	120 Degrees	
	53.	Coupling Fit Closest to the end	of the Shaft		
		0 Degrees	60 Degrees	120 Degrees	
	54.	Drive End Bearing Shaft Fit			
		0 Degrees	60 Degrees	120 Degrees	
		3.1503	3.1503	3.1503	
	55.	Drive End Bearing Shaft Fit Co	ndition	(P) Pass	
	56.	Opposite Drive End Bearing Sh	aft Fit		
		0 Degrees	60 Degrees	120 Degrees	
		3.1503	3.15	3.15	
	57.	Opposite Drive End Bearing Sh	aft Fit Condition	(P) Pass	
	58.	Shaft Air Seal Fits			
		Drive End Air Seal	Opposite Drive End Air Seal		
		pass	pass		
Μ	lecha	nical Fits- Bearing Housing	S		0
	59.	Drive End - Endbell Bearing Fit			P2
		0 Degrees	60 Degrees	120 Degrees	
		Lip worn in.			
	2.				
	2.8				
	and the state				
	10				
	147.				
2		Contraction N			
1000	Sel.	Frank 1			
	30				
	1 B.				
	60.	Drive End - Endbell Bearing Fit	Condition	(F) Fail	
	•	See above		(F) Fail	
		See above Opposite Drive End - Endbell E	earing Fit		
	•	See above Opposite Drive End - Endbell E 0 Degrees	earing Fit 60 Degrees	120 Degrees	
	61.	See above Opposite Drive End - Endbell E 0 Degrees 6.6938	earing Fit 60 Degrees 6.6939	120 Degrees 6.6938	
	6 1. 62.	See above Opposite Drive End - Endbell E 0 Degrees 6.6938 Opposite Drive End - Endbell E	earing Fit 60 Degrees 6.6939	120 Degrees	
	61.	See above Opposite Drive End - Endbell E 0 Degrees 6.6938 Opposite Drive End - Endbell E	earing Fit 60 Degrees 6.6939	120 Degrees 6.6938	
	6 1. 62.	See above Opposite Drive End - Endbell E 0 Degrees 6.6938 Opposite Drive End - Endbell E	earing Fit 60 Degrees 6.6939	120 Degrees 6.6938 (P) Pass	

	64.	End Bell Air Seal Fits			
		Drive End Air Seal	Opposite Drive End Air Seal		
	65.	List Machine Work Needed Below			
		D.E housing fit.			
	66.	Technician		Terrence Holland	
		-			
	/				
	/_	4/ll			
			7		
	-	Co sign:			
Ro	oot C	ause of Failure			
	67.	Failure locations			
		DE housings fit bad.			
	68.	DE bearing locked up Root cause of failure			
	00.	Lack of lubrication on DE bearing, &	& contaminated grease.		
D	nam	ic Balance Report			
D)					
	00.	Rotor Weight	Balance Grade		
		rtotor weight			
	70.	Initial Balance Readings			
		Drive End	Opposite Drive End		
		2			
	71.	Final Balance Readings			
		Drive End	Opposite Drive End		
	72.	Technician			
Me	echar	nical Fits- Bearing Housings -	Post Repair		
	73.	Drive End - Endbell Bearing Fit Po	ost Repair		
		0 Degrees	60 Degrees	120 Degrees	
	74.	Opposite Drive End - Endbell Bea	ring Fit Post Repair		
		0 Degrees	60 Degrees	120 Degrees	
	75.	Bearing Cap Condition Post Repa			
		Drive End Bearing Cap	Opposite Drive End Bearing Cap		
	76.	End Bell Air Seal Fits Post Repair			
		Drive End Air Seal	Opposite Drive End Air Seal		
	77	End Dall Danais O'rea aff			
A -	77.	End Bell Repair Sign-off			
AS	ssem		a Driar to Assembly		
	78.	QC Check All Parts for Cleanlines Photograph All Major Components			
	79. 80.	Final Insulation Resistance Test			
	80. 81.	Assembled Shaft Endplay			

82.	Assembled Shaft Runout			
83.	Test Run Voltage			
	Volts	Volts	Volts	
84.	Test Run Amperage			
	Amps	Amps	Amps	
85.	Drive End Vibration Readings - In	nches Per Second		
	Horizontal	Vertical	Axial	
86.	Opposite Drive End Vibration Rea	adings - Inches Per Second		
	Horizontal	Vertical	Axial	
87.	Ambient Temperature - Fahrenhe	Pit		
88.	Drive End Bearing Temps - Fahre	enheit		
	5 Minutes	10 Minutes	15 Minutes	
89.	Opposite Drive End Bearing Tem	ps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes	
90.	Document Final Condition with Pi	ctures after paint		
91.	Final Pics and QC Review			