



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102925

Prepared for Weaver-Bailey Contractors

1601 Mayor Lane
Conway AR 72032

Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *C1204191452*

1.0

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Printed on 5/20/2024

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

Weaver-Bailey Contractors

1601 Mayor Lane
Conway, AR 72032

FolderID: 102925
FormID: 20370979

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: C1204191452

Description: 100HP BALDOR RELIANCE

Hi-Speed Job Number: 102925

Manufacturer: Baldor

Serial Number: C1204191452

HP/kW: 100 (HP)

RPM: 1780 (RPM)

Frame: 404T

Voltage: 230 / 460

Current: 236-118 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: ODP

of Leads: 9

J-box Included: Complete

Coupling/Sheave: Coupling

Date Received: 05/13/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 9 - Good

Overall Condition

1. Report Date

05/20/2024

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1.0

2. Nameplate Picture



3. Photos of all six sides of the machine.





4. Describe the Overall Condition of the Equipment as Received

Dirty, ODE bell has a hand full of broken vent slots

5. Distance from the end of the shaft to the Coupling/Sheave

inches

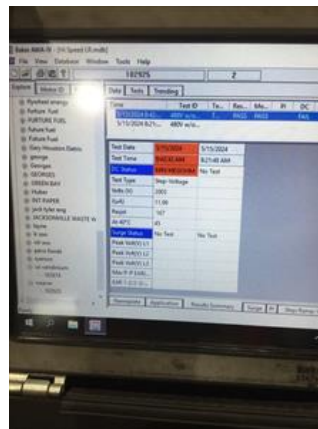
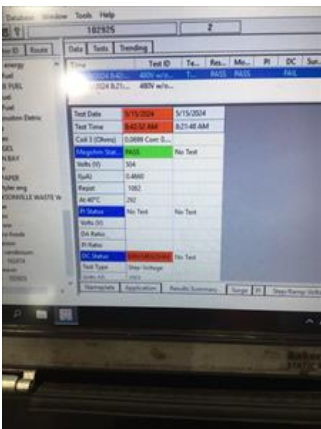


Initial Mechanical/Electrical

6. Does Shaft Turn Freely?	(Y) Yes
7. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
8. Does Shaft Have Visible Damage?	(No) No
9. Assembled Shaft Runout	Inches
Na	
10. Assembled Shaft End Play	inches
Na	
11. Air Gap Variation <10%	
Na	
12. Lead Condition	(P) Pass
13. Lead Length	10 Inches
14. Does it have Lugs?, If so what is the Stud Size?	(No) No
15. Lead Numbers	1-9
16. Frame Condition	acceptable
17. Fan Condition	(N) NA
18. Broken or Missing Components	na

Initial Electrical Inspection

19. Insulation Resistance/Megger	Megohms
----------------------------------	---------



20. Winding Resistance

1-2

1-3

2-3



21. Perform Surge Test	(NA) Not Applicable
22. Number of Stator Slots	48
23. Stator Condition	acceptable
24. Stator Thermistors/Ohms	Na
25. Stator Overloads/Ohms	Na
Mechanical Inspection	
26. Drive End Bearing Brand	na
27. Drive End Bearing Number-	6316c3
28. Drive End Bearing Qty.	1
29. Drive End Bearing Type	(Ball) Ball Bearing
30. Drive End Lubrication Type	(Grease) Grease Lubricated
31. Drive End Bearing Insulation or Grounding Device?	Na
32. Drive End Wavy Washer/Snap-Ring Other Retention Device?	spanner nut
33. Drive End Bearing Condition	frosting



34. Opposite Drive End Bearing Brand	skf explorer
35. Opposite Drive End Bearing Number-	6312zc3

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36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	
Na	
40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	1 wavy washer
41. Opposite Drive End Bearing Condition	frosting






42. Drive End Seal	
Na	
43. Opposite Drive End Seal	
Na	

Rotor Inspection

44. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
45. Growler Test	(Pass) Pass
46. Number of Rotor Bars	40
47. Rotor Condition	good
48. List the Parts needed for the Repair Below	
6316	
6312	
49. Signature of Technician that Disassembled Motor	Ztw
Zack	

Mechanical Fits- Rotor

50. Shaft Runout	inches		
 Na			
51. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
 Na			
52. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
 Na			

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53.	Coupling Fit Closest to the end of the Shaft		
	0 Degrees	60 Degrees	120 Degrees
	Na		
54.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.1496	3.1496	3.1496
55.	Drive End Bearing Shaft Fit Condition		(P) Pass
56.	Opposite Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	2.2629	2.2629	2.269
57.	Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
58.	Shaft Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Na		
Mechanical Fits- Bearing Housings			
59.	Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	6.6939	6.6935	6.6938
60.	Drive End - Endbell Bearing Fit Condition		(P) Pass
61.	Opposite Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	Na		
62.	Opposite Drive End - Endbell Bearing Fit Condition		(F) Fail
	Worn out of limit		
63.	Bearing Cap Condition		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	Pass		
64.	End Bell Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Na		
65.	List Machine Work Needed Below ODE BELL req machine work		
66.	Technician		ZTW
Root Cause of Failure			
67.	Failure locations ODE bearing Winding		
68.	Root cause of failure Contamination		

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Dynamic Balance Report

69. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

Na

70. Initial Balance Readings

Drive End

Opposite Drive End

Item operating speed: 1780.00
NEMA Spec: 1.50 mil
Balancing RPM: 415.79

Balance Conditions

Start

Right End	Mils: 0.51	Mils:
	Angle: 98.21	Angle:
Left End	Mils: 0.71	Mils:
	Angle: 268.03	Angle:

Beginning unbalance: 15.472
218.671
Residual unbalance: 3.21 g,
7.52 g,
This item is balanced to: 14.459 g
33.836 g

Key Used
Drive End: 0.00 in wide x 0.00 in
Rear End: 0.00 in wide x 0.00 in

71. Final Balance Readings

Drive End

Opposite Drive End

Conditions

Finish

Mils: 0.48	in/s: 0.010
Angle: 308.85	
Mils: 0.11	in/s: 0.002
Angle: 3.64	

15.472 g-in, 0.546 oz-in Right Side
218.671 g-in, 7.713 oz-in Left Side
3.21 g, 0.11 oz Right Side
7.52 g, 0.27 oz Left Side
14.459 g-in, 0.510 oz-in Right Side
33.836 g-in, 1.194 oz-in Left Side

Side x 0.00 in thick x 0.00 in long
Side x 0.00 in thick x 0.00 in long

72. Technician

Cw

C. Min

Rewind

73. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

Na

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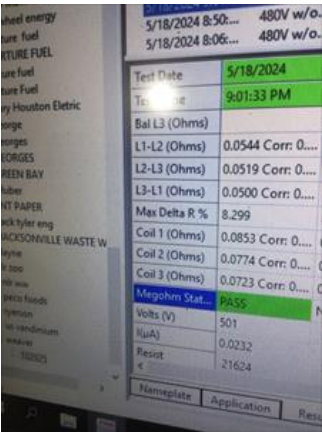
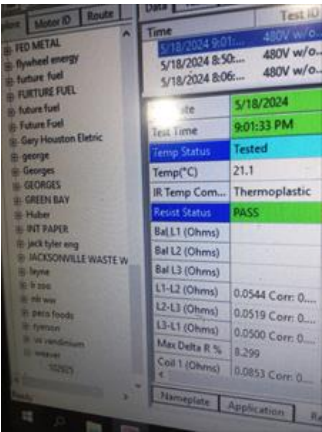
74. Core Hot Spot Test

Pre-Burnout Post-Burnout

Na

75. Post Rewind Electrical Test- Insulation Resistance

Megohms



76. Post Rewind Polarization Index

Polarization Index

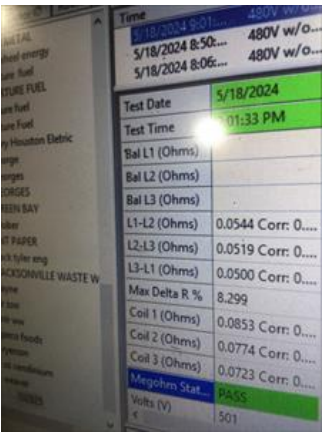
Na

77. Post Rewind Winding Resistance

1-2

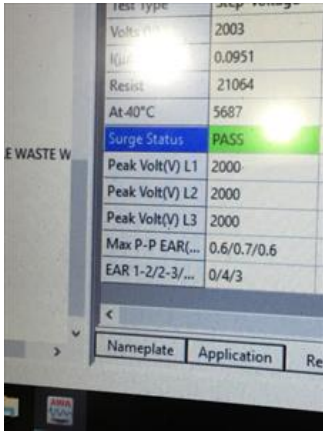
1-3



2-3



78. Post Rewind Surge Test

(Pass) Pass



79.	Post Rewind Hi-Pot	micro-amps	
80.	Technician	Rhr Ztw	
	Zack		
Mechanical Fits- Bearing Housings - Post Repair			
81.	Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	Na		
82.	Opposite Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	5.1185	5.1185	5.1185



83. Bearing Cap Condition Post Repair			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
<div></div> Na			
84. End Bell Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
<div></div> Na			

85. End Bell Repair Sign-off

Gary



Assembly

86. QC Check All Parts for Cleanliness Prior to Assembly

Cw



87. Photograph All Major Components prior to assembly

(Complete) Complete





88. Final Insulation Resistance Test	Megohms	
Pass		
89. Assembled Shaft Endplay	inches	
Na		
90. Assembled Shaft Runout	inches	
Na		
91. Test Run Voltage		
Volts	Volts	Volts
Witnessed by RRW		



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92. Test Run Amperage

Amps

Amps

Amps



93. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.03

0.04

0.04

94. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.04

0.04

0.03

95. Ambient Temperature - Fahrenheit

Na

96. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

97. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

98. Document Final Condition with Pictures after paint





99. Final Pics and QC Review

Cw



Co sign: RRW



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.