



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102816

Prepared for Union Pacific-Vine St 10945

1020 N. Vine Street
North Little Rock AR

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AC Inspection as Found - *Shop*

AC Inspection - Rev. 2

1.0

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Millington, Tn 38053
901-873-5300

AC Inspection as Found
Union Pacific-Vine St 10945
1020 N. Vine Street
North Little Rock, AR

FolderID: 102816
FormID: 20130044

AC Inspection - Rev. 2

Location: Shop

Serial Number:

Description: GREEN PUMP

Hi-Speed Job Number: 102816

Serial Number: 1820

HP/kW: 3 (HP)

Voltage: 460

Enclosure: Submersible

of Leads: 9

J-box Included: None

Coupling/Sheave: Propeller

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 5 - High

● 8 - Good

Overall Condition

1. Report Date

08/01/2024

2. Nameplate Picture



3. Photos of all six sides of the machine.

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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	inches
	<i>Na</i>	
Initial Mechanical/Electrical		
6.	Does Shaft Turn Freely?	(N) No
7.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
8.	Does Shaft Have Visible Damage?	(No) No
9.	Assembled Shaft Runout	Inches
10.	Assembled Shaft End Play	inches
11.	Air Gap Variation <10%	
12.	Lead Condition	(F) Fail
13.	Lead Length	Inches
	<i>21ft</i>	
14.	Does it have Lugs?, If so what is the Stud Size?	(No) No
15.	Lead Numbers	
	<i>1-9</i>	
16.	Frame Condition	ok
17.	Fan Condition	(N) NA
18.	Broken or Missing Components	ok
Initial Electrical Inspection		

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19. Insulation Resistance/Megger	2000 Megohms	
20. Winding Resistance		
1-2	1-3	2-3
0	0	0
21. Perform Surge Test	(NA) Not Applicable	
		
22. Number of Stator Slots	24	
23. Stator Condition	rewind	
24. Stator Thermistors/Ohms		
25. Stator Overloads/Ohms		
2 both bad		
Mechanical Inspection		
26. Drive End Bearing Brand	SKF	
27. Drive End Bearing Number-	6306	
		
28. Drive End Bearing Qty.	1	
29. Drive End Bearing Type	(Ball) Ball Bearing	
30. Drive End Lubrication Type	(Oil) Oil Lubricated	
31. Drive End Bearing Insulation or Grounding Device?	na	
32. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na	

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33. Drive End Bearing Condition

Contamination



34. Opposite Drive End Bearing Brand	skf
35. Opposite Drive End Bearing Number-	6203
36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	none
40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
41. Opposite Drive End Bearing Condition	

Contamination



42. Drive End Seal	2 mechanical seals
43. Opposite Drive End Seal	

O'rings

Rotor Inspection

44. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
45. Growler Test	(Pass) Pass
46. Number of Rotor Bars	34
47. Rotor Condition	pass

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48. List the Parts needed for the Repair Below

6203
6306
2 mechanical seals

49. Signature of Technician that Disassembled Motor

Cw



Mechanical Fits- Rotor

50. Shaft Runout **0 inches**

51. Rotor Runout

Drive End Bearing Fit Rotor Body Opposite Drive End Bearing

0

52. Coupling Fit Closest to Bearing Housing

0 Degrees 90 Degrees 120 Degrees

0

53. Coupling Fit Closest to the end of the Shaft

0 Degrees 60 Degrees 120 Degrees

0

54. Drive End Bearing Shaft Fit

0 Degrees 60 Degrees 120 Degrees

1.1813

1.1814

1.1813

55. Drive End Bearing Shaft Fit Condition **(P) Pass**

56. Opposite Drive End Bearing Shaft Fit

0 Degrees 60 Degrees 120 Degrees

0.6692

0.6693

0.6692

57. Opposite Drive End Bearing Shaft Fit Condition **(P) Pass**

58. Shaft Air Seal Fits

Drive End Air Seal Opposite Drive End Air Seal

ok

ok

Mechanical Fits- Bearing Housings

59. Drive End - Endbell Bearing Fit

0 Degrees 60 Degrees 120 Degrees

2.8347

2.8348

2.8347

60. Drive End - Endbell Bearing Fit Condition **(P) Pass**

61. Opposite Drive End - Endbell Bearing Fit

0 Degrees 60 Degrees 120 Degrees

1.5754

1.5753

1.5753

62. Opposite Drive End - Endbell Bearing Fit Condition **(P) Pass**

63. Bearing Cap Condition

Drive End Bearing Cap Opposite Drive End Bearing Cap

64. End Bell Air Seal Fits

Drive End Air Seal Opposite Drive End Air Seal

65. List Machine Work Needed Below

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66. Technician

Cw

David M

Root Cause of Failure

67. Failure locations

Seals, bearings, and windings

68. Root cause of failure

*Contamination, wear, and turn to turn short***Dynamic Balance Report**

69. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

na

na

70. Initial Balance Readings

Drive End

Opposite Drive End

na

na

71. Final Balance Readings

Drive End

Opposite Drive End

na

na

72. Technician

David Maclin

Rewind

73. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

na

na

74. Core Hot Spot Test

Pre-Burnout

Post-Burnout

na

a

75. Post Rewind Electrical Test- Insulation Resistance

2000 Megohms

76. Post Rewind Polarization Index

0 Polarization Index

77. Post Rewind Winding Resistance

1-2

1-3

2-3

.078

.077

0.78

78. Post Rewind Surge Test

(Pass) Pass

79. Post Rewind Hi-Pot

0 micro-amps

80. Technician

David Maclin

Assembly

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81. QC Check All Parts for Cleanliness Prior to Assembly

David Maclin

[Handwritten signature]

82. Photograph All Major Components prior to assembly



83. Final Insulation Resistance Test

2000 Megohms


84. Assembled Shaft Endplay

0 inches

85. Assembled Shaft Runout

0 inches

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86. Test Run Voltage			
Volts	Volts	Volts	
458	458	461	
87. Test Run Amperage			
Amps	Amps	Amps	
1.6	1.6	1.5	
88. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
0.0185	0.0101	0.0259	
89. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
0	0	0	
90. Ambient Temperature - Fahrenheit			75
91. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
0	0	0	
92. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
0	0	0	
93. Document Final Condition with Pictures after paint			looks good
94. Final Pics and QC Review			David Maclin
			





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