



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 103170

Prepared for Sage V Foods

5901 SLOAN DRIVE
LITTLE ROCK AR 72206

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

Sage V Foods
5901 SLOAN DRIVE
LITTLE ROCK, AR 72206

FolderID: 103170
FormID: 20845788

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: 121411

Description: MIDWESTERN SHAKER

Hi-Speed Job Number: 103070

Manufacturer: MIDWESTERN

Product Number: F3-30

Serial Number: 121411

RPM: 1170 (RPM)

Frame: SHAKER

Voltage: 230 / 460

Current: 2.6/1.3

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TENV

of Leads: 9

J-box Included: Complete

Coupling/Sheave: None

Date Received: 06/27/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 9 - Good

Overall Condition

1. Report Date

07/05/2024

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1.0

2. Nameplate Picture



3. Photos of all six sides of the machine.



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4. Describe the Overall Condition of the Equipment as Received

Dirty

Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Y) Yes
6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7. Does Shaft Have Visible Damage?	(No) No
8. Assembled Shaft Runout	Inches
9. Assembled Shaft End Play	inches
10. Air Gap Variation <10%	
11. Lead Condition	(P) Pass
12. Lead Length	
13. Does it have Lugs?, If so what is the Stud Size?	(No) No
14. Lead Numbers	1-9
15. Frame Condition	pass
16. Fan Condition	(N) NA
17. Broken or Missing Components	none

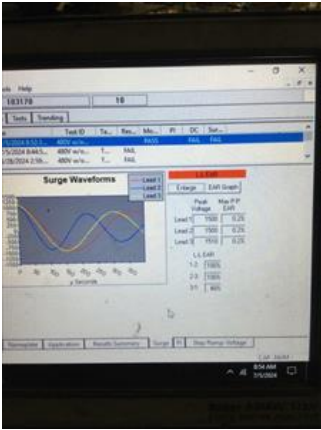
Initial Electrical Inspection

18. Insulation Resistance/Megger			189 Megohms
19. Winding Resistance			
1-2	1-3	2-3	
37.79	17.04	21.29	

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20. Perform Surge Test

(F) Fail



21. Number of Stator Slots

36

22. Stator Condition

rewind

Shorted turn to turn



23. Stator Thermistors/Ohms

na

24. Stator Overloads/Ohms

na

Mechanical Inspection

25. Drive End Bearing Brand

FAG

26. Drive End Bearing Number-

NJ308E



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27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Roller) Roller Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	na
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	NA
32. Drive End Bearing Condition	normal wear



Grease contamination from water


33. Opposite Drive End Bearing Brand	FAG
34. Opposite Drive End Bearing Number-	NJ308E




35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Roller) Roller Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	na
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
40. Opposite Drive End Bearing Condition	normal wear



Grease contamination from water

41. Drive End Seal	na		
42. Opposite Drive End Seal	na		
Rotor Inspection			
43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast		
44. Growler Test	(Pass) Pass		
45. Number of Rotor Bars	48		
46. Rotor Condition	pass		
47. List the Parts needed for the Repair Below	2-NJ308E ROLLER BEARINGS		
48. Signature of Technician that Disassembled Motor	RW		
			
Mechanical Fits- Rotor			
49. Shaft Runout	0.0005 inches		
50. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
51. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
52. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
53. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
54. Drive End Bearing Shaft Fit Condition	(P) Pass		
55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
56. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		

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57. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
Mechanical Fits- Bearing Housings		
58. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
3.5433	3.5433	3.5433
59. Drive End - Endbell Bearing Fit Condition		(P) Pass
60. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
3.5435	3.5435	3.5435
61. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
62. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
Na		
63. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
Na		
64. List Machine Work Needed Below		
None		
65. Technician		RW
		
Co witness CRW		
Root Cause of Failure		
66. Failure locations		
Cord winding shorted turn to to		
67. Root cause of failure		
Water contamination in bearings and winding		
Dynamic Balance Report		
68. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
na	na	
69. Initial Balance Readings		
Drive End	Opposite Drive End	
0	0	
70. Final Balance Readings		
Drive End	Opposite Drive End	
0	0	

71. Technician

David Maclin



Rewind

72. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

na

na

73. Core Hot Spot Test

Pre-Burnout

Post-Burnout

na

na

74. Post Rewind Electrical Test- Insulation Resistance

2000 Megohms

75. Post Rewind Polarization Index

0 Polarization Index

76. Post Rewind Winding Resistance

1-2

1-3

2-3

0

0

0

77. Post Rewind Surge Test

(Pass) Pass

78. Post Rewind Hi-Pot

0 micro-amps

79. Technician

David Maclin



Assembly

80. QC Check All Parts for Cleanliness Prior to Assembly

David Maclin



81. Photograph All Major Components prior to assembly



82. Final Insulation Resistance Test	2000 Megohms
83. Assembled Shaft Endplay	0 inches
84. Assembled Shaft Runout	0 inches

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85. Test Run Voltage

Volts

Volts

Volts

458

457

461



86. Test Run Amperage

Amps

Amps

Amps

0.7

0.8

0.9

87. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0

0

0

88. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0

0

0

89. Ambient Temperature - Fahrenheit

0

90. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

0

0

0

91. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

0

0

0

92. Document Final Condition with Pictures after paint

looks new

93. Final Pics and QC Review

David Maclin



Witnessed by CW





Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 103170
FormID: 21021835

Sage V Foods
5901 SLOAN DRIVE
LITTLE ROCK, AR 72206

MOTOR SHOP LR

Priorities Found:

General

1. Job Number
2. Report Date
3. Customer



Stator Winding

4. Core Length
5. Core ID
6. Back Iron Depth
7. Slot Depth
8. Tooth Width
9. Number of Vents
10. Vent Width

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2.0

11. Before Burnout Core loss
12. Flux Before Burnout
13. Watts before burnout
14. Watts loss per lb. before burnout
15. After Burnout Core Loss
16. Flux After burnout
17. Watts After Burnout
18. Watts loss per lb After Burnout
19. Core Iron Condition
20. RTD's
21. RTD's Reading
22. Motor Heaters
23. Heater Qty.
24. Heater Voltage
25. Heater Wattage
26. Thermistors
27. Number of Poles
28. Slots
29. Number of Coils
30. Coil Weight
31. Lead Markings
32. Grouping
33. Multiple Wires
34. Wire Size
35. Turns per coil
36. Pitch 1 to:
37. Connection
38. Lead Length
39. Lead Size
40. Number of Leads
41. Megger Reading After Rewind
42. Coil Machine Slot
43. Coil Machine Tip
44. Coil Machine Pitch
45. Hi Pot Reading After Rewind
46. Surge Pattern After Rewind
47. Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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