



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 103893

Prepared for Reynolds Metals company

1333 highway 270
Malvern AR 72104

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AC Inspection as Found - *LITTLE ROCK MOTOR
SHOP*

AC Inspection - Rev. 2

1.0

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

Reynolds Metals company

1333 highway 270
Malvern, AR 72104

FolderID: 103893
FormID: 22642395

AC Inspection - Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Serial Number:

Description: 25 HP

Hi-Speed Job Number: 103893

Manufacturer: GE

HP/kW: 25 (HP)

RPM: 1765 (RPM)

Frame: 284T

Voltage: 460

Phase: Three

Enclosure: TEFC

J-box Included: Complete

Coupling/Sheave: Coupling

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 9 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

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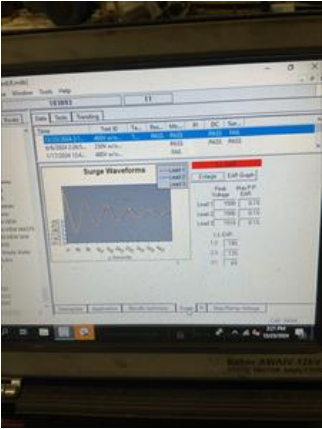




| | | |
|--------------------------------------|---|----------|
| 4. | Describe the Overall Condition of the Equipment as Received | |
| | <i>Serviceable</i> | |
| 5. | Distance from the end of the shaft to the Coupling/Sheave | inches |
| | <i>Flush</i> | |
| Initial Mechanical/Electrical | | |
| 6. | Does Shaft Turn Freely? | (Y) Yes |
| 7. | Does the shaft require T.I.R in Lathe to identify additional repairs? | (No) No |
| 8. | Does Shaft Have Visible Damage? | (No) No |
| 9. | Assembled Shaft Runout | |
| 10. | Assembled Shaft End Play | |
| 11. | Air Gap Variation <10% | |
| 12. | Lead Condition | (P) Pass |
| 13. | Lead Length | 6 Inches |
| 14. | Does it have Lugs?, If so what is the Stud Size? | (No) No |
| 15. | Lead Numbers | 1-3 |
| 16. | Frame Condition | pass |
| 17. | Fan Condition | (P) Pass |



| | | |
|--------------------------------------|------------------------------|--------------|
| 18. | Broken or Missing Components | |
| | <i>None</i> | |
| Initial Electrical Inspection | | |
| 19. | Insulation Resistance/Megger | 7564 Megohms |

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| | | |
|---|------|----------|
| 20. Winding Resistance | | |
| 1-2 | 1-3 | 2-3 |
| .448 | .448 | .448 |
| 21. Perform Surge Test | | (F) Fail |
|  | | |
| 22. Number of Stator Slots | | 48 |
| 23. Stator Condition | | rewind |
| <div>   </div> | | |
| 24. Stator Thermistors/Ohms | Na | |
| 25. Stator Overloads/Ohms | Na | |
| Mechanical Inspection | | |
| 26. Drive End Bearing Brand | | NTN |

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27. Drive End Bearing Number-

6310C3



28. Drive End Bearing Qty. 1

29. Drive End Bearing Type (Ball) Ball Bearing

30. Drive End Lubrication Type (Grease) Grease Lubricated

31. Drive End Bearing Insulation or Grounding Device?

Na

32. Drive End Wavy Washer/Snap-Ring Other Retention Device? na

33. Drive End Bearing Condition

Normal wear



34. Opposite Drive End Bearing Brand KOYO

35. Opposite Drive End Bearing Number- 6207C3



| | |
|--|----------------------------|
| 36. Opposite Drive End Bearing Qty. | 1 |
| 37. Opposite Drive End Bearing Type | (Ball) Ball Bearing |
| 38. Opposite Drive End Lubrication Type | (Grease) Grease Lubricated |
| 39. Opposite Drive End Bearing Insulation or Grounding Device? | na |
| 40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device? | na |
| 41. Opposite Drive End Bearing Condition | |
| <div> <div></div> <div>Normal wear</div> </div> | |



| | |
|-----------------------------|--|
| 42. Drive End Seal | na |
| 43. Opposite Drive End Seal | na |
| Rotor Inspection | |
| 44. Rotor Type/Material | (Squirrel Aluminum) Squirrel Cage Aluminum Die Cast |
| 45. Growler Test | (Pass) Pass |
| 46. Number of Rotor Bars | 40 |



48. List the Parts needed for the Repair Below

1-6310 Bearing 2-6207 Bearing

49. Signature of Technician that Disassembled Motor

RW

Mechanical Fits- Rotor50. Shaft Runout **0 inches**

51. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

0**0****0**

52. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

53. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

54. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.9686**1.9686****1.9686**

55. Drive End Bearing Shaft Fit Condition

(P) Pass



56. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.3781

1.3781

1.3781

57. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass



58. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

pass

Mechanical Fits- Bearing Housings

| | | |
|-------------------------------------|------------|-------------|
| 59. Drive End - Endbell Bearing Fit | | |
| 0 Degrees | 60 Degrees | 120 Degrees |
| 4.3314 | 4.3314 | 4.3314 |



| | | |
|--|------------|-------------|
| 60. Drive End - Endbell Bearing Fit Condition | (P) Pass | |
| 61. Opposite Drive End - Endbell Bearing Fit | | |
| 0 Degrees | 60 Degrees | 120 Degrees |
| 2.8352 | 2.8352 | 2.8352 |
| 62. Opposite Drive End - Endbell Bearing Fit Condition | (P) Pass | |



| | | |
|---|--------------------------------|----|
| 63. Bearing Cap Condition | | |
| Drive End Bearing Cap | Opposite Drive End Bearing Cap | |
| pass | pass | |
| 64. End Bell Air Seal Fits | | |
| Drive End Air Seal | Opposite Drive End Air Seal | |
| pass | | |
| 65. List Machine Work Needed Below | | |
| None | | |
| 66. Technician | | RW |
|  | | |
|  Co sign TRH | | |

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| | | |
|---|--------------------|-------|
| Root Cause of Failure | | |
| 67. Failure locations <i>Winding</i> | | |
| 68. Root cause of failure <i>Insulation breaking down</i> | | |
| Dynamic Balance Report | | |
| 69. Rotor Weight and Balance Grade | | |
| Rotor Weight | Balance Grade | |
| 70. Initial Balance Readings | | |
| Drive End | Opposite Drive End | |
| 71. Final Balance Readings | | |
| Drive End | Opposite Drive End | |
| 72. Technician | | |
| Rewind | | |
| 73. Core Test Results - Watts loss per Pound | | |
| Pre-Burnout | Post Burnout | |
| 74. Core Hot Spot Test | | |
| Pre-Burnout | Post-Burnout | |
| 75. Post Rewind Electrical Test- Insulation Resistance | | |
| 76. Post Rewind Polarization Index | | |
| 77. Post Rewind Winding Resistance | | |
| 1-2 | 1-3 | 2-3 |
| 78. Post Rewind Surge Test | | |
| 79. Post Rewind Hi-Pot | | |
| 80. Technician | | |
| Assembly | | |
| 81. QC Check All Parts for Cleanliness Prior to Assembly | | |
| 82. Photograph All Major Components prior to assembly | | |
| 83. Final Insulation Resistance Test | | |
| 84. Assembled Shaft Endplay | | |
| 85. Assembled Shaft Runout | | |
| 86. Test Run Voltage | | |
| Volts | Volts | Volts |
| 87. Test Run Amperage | | |
| Amps | Amps | Amps |
| 88. Drive End Vibration Readings - Inches Per Second | | |
| Horizontal | Vertical | Axial |
| 89. Opposite Drive End Vibration Readings - Inches Per Second | | |
| Horizontal | Vertical | Axial |

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| | | | |
|--|------------|------------|--|
| 90. Ambient Temperature - Fahrenheit | | | |
| 91. Drive End Bearing Temps - Fahrenheit | | | |
| 5 Minutes | 10 Minutes | 15 Minutes | |
| | | | |
| 92. Opposite Drive End Bearing Temps - Fahrenheit | | | |
| 5 Minutes | 10 Minutes | 15 Minutes | |
| | | | |
| 93. Document Final Condition with Pictures after paint | | | |
| 94. Final Pics and QC Review | | | |



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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