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LR Motor Shop Repairs

Job Number 102695

Prepared for Remington (10243)

2592 AR Hwy 15 N
Lonoke AR 72086

Table of Contents



Hi-Speed Industrial Service
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AC Inspection as Found

Remington (10243)

2592 AR Hwy 15 N
Lonoke, AR 72086

FolderID: 102695
FormID: 19883667

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number:

Description: 15 HP BALDOR

Hi-Speed Job Number: 102695

Manufacturer: Baldor

Serial Number: Z1819301367

HP/kW: 15 (HP)

RPM: 3520 (RPM)

Frame: 254TCZ

Voltage: 230 / 460

Current: 35/17.5

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

of Leads: 9

J-box Included: Half

Coupling/Sheave: None

Date Received: 03/25/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 10 - Good

Overall Condition

1. Report Date

03/26/2024

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2. Nameplate Picture



3. Photos of all six sides of the machine.



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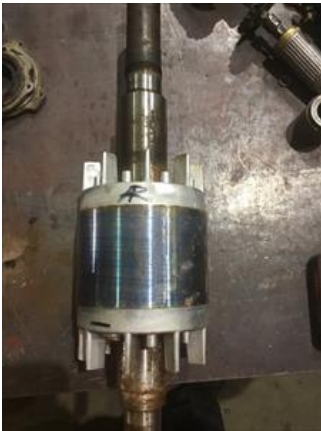
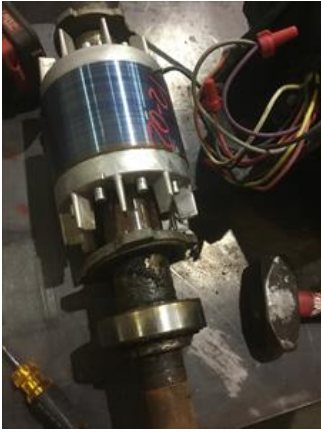


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4. Describe the Overall Condition of the Equipment as Received

Dirty

Initial Mechanical/Electrical

| | |
|--|-----------|
| 5. Does Shaft Turn Freely? | (Y) Yes |
| 6. Does the shaft require T.I.R in Lathe to identify additional repairs? | (No) No |
| 7. Does Shaft Have Visible Damage? | (No) No |
| 8. Assembled Shaft Runout | 0 Inches |
| 9. Assembled Shaft End Play | 0 inches |
| 10. Air Gap Variation <10% | na |
| 11. Lead Condition | (P) Pass |
| 12. Lead Length | 12 Inches |
| 13. Does it have Lugs?, If so what is the Stud Size? | (No) No |
| 14. Lead Numbers | 1-9 |
| 15. Frame Condition | good |
| 16. Fan Condition | (P) Pass |
| 17. Broken or Missing Components | none |

Initial Electrical Inspection

| | | | |
|----------------------------------|--------------|------|--|
| 18. Insulation Resistance/Megger | 2000 Megohms | | |
| 19. Winding Resistance | | | |
| 1-2 | 1-3 | 2-3 | |
| .677 | .677 | .677 | |
| 20. Perform Surge Test | (P) Pass | | |

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| | |
|------------------------------|------|
| 21. Number of Stator Slots | 36 |
| 22. Stator Condition | good |
| 23. Stator Thermistors/Ohms | 0 |
| 24. Stator Overloads/Ohms | 0 |
| Mechanical Inspection | |
| 25. Drive End Bearing Brand | SKF |



| | |
|--|------------------------------|
| 26. Drive End Bearing Number- | 7309 |
| 27. Drive End Bearing Qty. | 1 |
| 28. Drive End Bearing Type | (Thrust) Thrust |
| 29. Drive End Lubrication Type | (Grease) Grease Lubricated |
| 30. Drive End Bearing Insulation or Grounding Device? | none |
| 31. Drive End Wavy Washer/Snap-Ring Other Retention Device? | spanner nut and locking ring |
| 32. Drive End Bearing Condition | water contamination |
| 33. Opposite Drive End Bearing Brand | SKF |
| 34. Opposite Drive End Bearing Number- | 6208 |
| 35. Opposite Drive End Bearing Qty. | 1 |
| 36. Opposite Drive End Bearing Type | (Ball) Ball Bearing |
| 37. Opposite Drive End Lubrication Type | (Grease) Grease Lubricated |
| 38. Opposite Drive End Bearing Insulation or Grounding Device? | none |
| 39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device? | wavy |
| 40. Opposite Drive End Bearing Condition | water contamination |
| 41. Drive End Seal | 13369 1.687 * 2.275 * 0.313 |
| 42. Opposite Drive End Seal | na |

Rotor Inspection

| | |
|--|--|
| 43. Rotor Type/Material | (Squirrel Aluminum) Squirrel Cage Aluminum Die Cast |
| 44. Growler Test | (Pass) Pass |
| 45. Number of Rotor Bars | 46 |
| 46. Rotor Condition | good |
| 47. List the Parts needed for the Repair Below | |
| 6208 7309, 13369 1.687 * 2.275 * 0.313 seal | |

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48. Signature of Technician that Disassembled Motor

David Maclin



Mechanical Fits- Rotor

49. Shaft Runout **0 inches**

50. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

0

0

0

51. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

0

0

0

52. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

0

0

0

53. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.772

1.772

1.7721

54. Drive End Bearing Shaft Fit Condition **(P) Pass**

55. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.575

1.5751

1.575

56. Opposite Drive End Bearing Shaft Fit Condition **(P) Pass**

57. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

ok

ok

Mechanical Fits- Bearing Housings

58. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.9375

3.9375

3.9375

59. Drive End - Endbell Bearing Fit Condition **(P) Pass**

60. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.15

3.15

3.15

61. Opposite Drive End - Endbell Bearing Fit Condition **(P) Pass**

62. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

ok

ok

63. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

ok

ok

64. List Machine Work Needed Below

None

65. Technician

David Maclin



Co-sign Trevor

Root Cause of Failure

66. Failure locations

Na

67. Root cause of failure

Na

Dynamic Balance Report

68. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade



69. Initial Balance Readings

Drive End

Opposite Drive End

.36

.24

70. Final Balance Readings

Drive End

Opposite Drive End

.03

.13

71. Technician

RW


Assembly

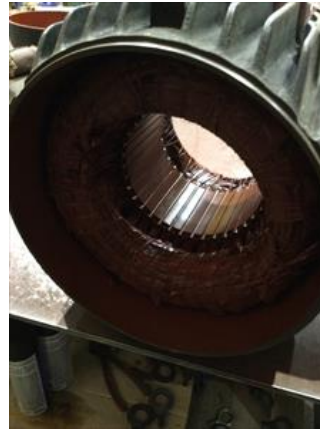
72. QC Check All Parts for Cleanliness Prior to Assembly

RW



73. Photograph All Major Components prior to assembly

(Complete) Complete



74. Final Insulation Resistance Test

200,100 Megohms

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| | | | |
|-----------------------------|--------|-------|--|
| 75. Assembled Shaft Endplay | inches | | |
| Na | | | |
| 76. Assembled Shaft Runout | inches | | |
| 77. Test Run Voltage | | | |
| Volts | Volts | Volts | |
| 458 | 459 | 460 | |
| Co witness CRW | | | |



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78. Test Run Amperage

Amps

5.6

Amps

5.7

Amps

5.4



79. Drive End Vibration Readings - Inches Per Second

Horizontal

0.02

Vertical

0.02

Axial

0

80. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

0.01

Vertical

0.01

Axial

0.01

81. Ambient Temperature - Fahrenheit

Na

82. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

83. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

84. Document Final Condition with Pictures after paint





85. Final Pics and QC Review

RW

RL

Co witness CRW



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3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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