

# EVERY DAY SINCE 1946

LR Motor Shop Repairs

## Job Number 102439

Prepared for Remington (10243)

2592 AR Hwy 15 N Lonoke AR 72086

## Table of Contents

AC Inspection as Found - MOTOR SHOP LR

1.0



Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

**AC Inspection as Found** 

Remington (10243) 2592 AR Hwy 15 N Lonoke, AR 72086

facturer:         Other           ott Number:         PVF-F 270           Number:         P0560804           V:         2.6 (kW)           1500 (RPM)           ge:         230 / 460
Number:         P0560804           V:         2.6 (kW)           1500 (RPM)
<b>V:</b> 2.6 (kW) 1500 (RPM)
1500 (RPM)
ge: 230 / 460
nt: 12.0/7.00
: Three
50 (Hz)
sure: TENV
r Stage: Final

#### Priorities Found: **5 - High**

**Overall Condition** 

- 1. Report Date
- 2. Nameplate Picture



Photos of all six sides of the machine. 3.

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02/16/2024

FolderID: 102439 FormID: 19265488













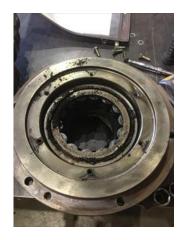


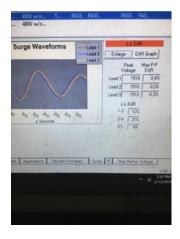






















	4.	Describe the Overall Condition of the Equipment as Received Dirty		
	5.	Distance from the end of the shaft to the Coupling/Sheave Na	inches	
In	Initial Mechanical/Electrical			
	6.	Does Shaft Turn Freely?	(No) No	
	7.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No	
	8.	Does Shaft Have Visible Damage?	(No) No	

	9.	Assembled Shaft Runout		Inches
	•	Na		
	10.	Assembled Shaft End Play	inches	
	•	Na		
	11.	Air Gap Variation <10%		
	•	Na		
	12.			(F) Fail
	13.	0		36 Inches
	14.	•	Stud Size?	(No) No
		Lead Numbers		1-6
	16.	Stator Temperature Detector Rating a		
		Quantity	Rating	Quantity Passed
	•	Na		
	17.	Bearing Temperature Detector Rating	and Function	
		Quantity	Rating	Quantity Passed
	<b>H</b>	Na		
	18.	Frame Condition		pass
	19.	Fan Condition		(N) NA
	20.	Heater Quantity, Ratings		
		Quantity	Volts/Watts	Pass/Fail
		Na		
		Broken or Missing Components		na
Ir		Electrical Inspection		
		Insulation Resistance/Megger		Megohms
	•	Na		
	23.	Winding Resistance		
		1-2	1-3	2-3
		Na		
	24.			(F) Fail
-	<b>.</b>	Out of percentage		
	480V w/o	T, DASS PASS PASS FAIL		
	Surge Wa			
1	-	Land 3 Peak Max P.P Volage EAR		
		Lead 1 1510 0412 Lead 2 1510 0232		
	$\bigcirc$	Lead 3 1510 0.2% LL EAR 12 128		
	0 00 00	Ang		
		*		
	n Lappincation	Trends Survey Sorre (P) See Range Statute		
		~ # 212 Per 514 Dec		

25. Number of Stator Slots

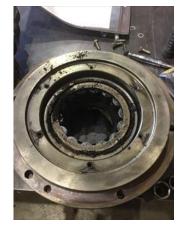
36

26.	Stator Condition	pass
27.	Stator Thermistors/Ohms	
	Na	
28.	Stator Overloads/Ohms	
	Na	
Mech	anical Inspection	
29.	Drive End Bearing Brand	FAG
30.	Drive End Bearing Number-	NJ317EM1C4
31.	Drive End Bearing Qty.	1
32.	Drive End Bearing Type	(Roller) Roller Bearing
33.	Drive End Lubrication Type	(Grease) Grease Lubricated
34.	Drive End Bearing Insulation or Grounding Device?	na
35.	Drive End Wavy Washer/Snap-Ring Other Retention Device?	spacer
00		

36. Drive End Bearing Condition

Rollers locked in place causing bearing to burn up







37. Opposite Drive End Bearing Brand	FAG
38. Opposite Drive End Bearing Number-	NJ317EM1C4
39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Roller) Roller Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	

n Na

Normal signs of wear



45.	Drive End Seal		lip seals
-	85-120-12 120-160-12		
46.	Opposite Drive End Seal		lip seal
	85-120-12 120-160-12		
47.	DE Sleeve Bearing Inside Diameter		
	0 degrees	120 degrees	240 degrees
	Na		
48.	DE Sleeve Bearing Outside Diameter		
	0 degrees	120 degrees	240 degrees
	Na		
49.	DE Sleeve Bearing Housing Inside Dia	ameter	
	0 degrees	120 degrees	240 degrees
	Na		
50.	DE Sleeve Bearing to Housing Cleara	nce	
	0 degrees	120 degrees	240 degrees
	Na		
51.	ODE Sleeve Bearing Inside Diameter		
	0 degrees	120 degrees	240 degrees
	Na		
52.	ODE Sleeve Bearing Outside Diameter	er	
	0 degrees	120 degrees	240 degrees
	Na		
53.	ODE Sleeve Bearing Housing Inside	Diameter	
	0 degrees	120 degrees	240 degrees
	Na		

54.	54. ODE Sleeve Bearing to Housing Clearance		
	0 degrees	120 degrees	240 degrees
	Na		
Rotor	Inspection		
55.	Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
56.	Growler Test		(Pass) Pass
57.	Number of Rotor Bars		28
	Rotor Condition		pass
	List the Parts needed for the Repair B NJ317EM1C4 x2 85-120-12 x2 120-160-12 x2 Sleeves for both end bell bearing fits Power cord with 6 lead one ground 36 i	nches	
60.	Signature of Technician that Disasser	nbled Motor	Cw
Mech	anical Fits- Rotor		
61.	Shaft Runout		inches
	Na		
62.	Rotor Runout		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
-	Na		
63.	Coupling Fit Closest to Bearing Housi	ng	
	0 Degrees	90 Degrees	120 Degrees
-	Na		
64.	Coupling Fit Closest to the end of the	Shaft	
	0 Degrees	60 Degrees	120 Degrees
	Na		
65.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.3482	3.3484	3.3484
66.	Drive End Bearing Shaft Fit Condition		(P) Pass
67.	Opposite Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.3482	3.3482	3.3483
	Opposite Drive End Bearing Shaft Fit	Condition	(P) Pass
69.	Shaft Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
-	Na		
Mech	anical Fits- Bearing Housings		

70	). Drive End - Endbell Bearing Fit			
	0 Degrees	60 Degrees	120 Degrees	
	7.088	7.0885	7.0883	
• 71	I. Drive End - Endbell Bearing Fit Cond	ition	(F) Fail	
72	2. Opposite Drive End - Endbell Bearing	ı Fit		
	0 Degrees	60 Degrees	120 Degrees	
	7.0883	7.0889	7.0885	
• 73	<ol> <li>Opposite Drive End - Endbell Bearing</li> </ol>	Fit Condition	(F) Fail	
74	<ol> <li>Bearing Cap Condition</li> </ol>			
	Drive End Bearing Cap	Opposite Drive End Bearing Cap		
-	Pass			
75	5. End Bell Air Seal Fits			
	Drive End Air Seal	Opposite Drive End Air Seal		
	Na			
-	5. List Machine Work Needed Below			
	Both end bell bearing fits			
77	7. Technician		Cw	
	( Min			
Dee	t Cause of Failure			
10	<ol> <li>Failure locations</li> <li>DE bearing and both end bell bearing f</li> </ol>	its and windings and power cord		
70	<ol> <li>Root cause of failure</li> </ol>	its and windings and power cord		
13		ng bear wires, windings are out of percentage, b	oth end hell bearing fits have	
	excessive pitting	ig sear wheel, which go are out of percentage, s		
Dyn	amic Balance Report			
80	). Rotor Weight and Balance Grade			
	Rotor Weight	Balance Grade		
81	I. Initial Balance Readings			
	Drive End	Opposite Drive End		
81	2. Final Balance Readings			
02	Drive End	Opposite Drive End		
	Drive Erid	Opposite Drive End		
83	3. Technician			
Rew	vind			
	4. Core Test Results - Watts loss per Po	bund		
	Pre-Burnout	Post Burnout		
85	5. Core Hot Spot Test			
	Pre-Burnout	Post-Burnout		
86	<ol><li>Post Rewind Electrical Test- Insulation</li></ol>	n Resistance		

87. Post Rewind Polarization Index         88. Post Rewind Winding Resistance         1-2       1-3         2-3         89. Post Rewind Hi-Pot         91. Technician         Mechanical Fits- Rotor - Post Repair         92. Shaft Runou Post Repair         93. Rotor Runou Post Repair         93. Rotor Runou Post Repair         93. Rotor Runou Post Repair         94. Coupling Fit Closest to Bearing Housing Post Repair         0 Degrees       90 Degrees         95. Coupling Fit Closest to the end of the Shaft Post Repair         0 Degrees       60 Degrees         95. Coupling Fit Closest to the end of the Shaft Post Repair         0 Degrees       60 Degrees         96. Drive End Bearing Shaft Fit Post Repair         0 Degrees       60 Degrees         97. Opposite Drive End Bearing Shaft Fit Post Repair         0 Degrees       60 Degrees         98. Shaft Air Seal Fits Post Repair         Drive End Air Seal       Opposite Drive End Air Seal         99. Shaft Repair Sign-off         Mechanical Fits- Bearing Housings - Post Repair         100. Drive End - Endbell Bearing Fit Post Repair         1010. Opposite Drive End - Endbell Bearing Fit Post Repair         1020 Degrees       60 Degrees         1031.				
1-2     1-3     2-3       89. Post Rewind Surge Test     90. Post Rewind Hi-Pot     91.       91. Technician     Mechanical Fits. Rotor - Post Repair     92.       92. Shaft Runout Post Repair     93. Rotor Runout Post Repair     93. Rotor Runout Post Repair       93. Rotor Runout Post Repair     90. Degrees     120. Degrees       94. Coupling Fit Closest to Bearing Housing Post Repair     0. Degrees     120. Degrees       95. Coupling Fit Closest to the end of the Shaft Post Repair     0. Degrees     120. Degrees       96. Drive End Bearing Shaft Fit Post Repair     0. Degrees     120. Degrees       97. Opposite Drive End Bearing Shaft Fit Post Repair     0. Degrees     60. Degrees     120. Degrees       97. Opposite Drive End Bearing Shaft Fit Post Repair     0. Degrees     120. Degrees       98. Shaft Air Seal Fits Post Repair     0. Degrees     120. Degrees       99. Shaft Repair Sign-off     Mechanical Fits-Bearing Housings - Post Repair     100. Drive End - Endbell Bearing Fit Post Repair       100. Drive End - Endbell Bearing Fit Post Repair     0. Degrees     120. Degrees       101. Opposite Drive End - Endbell Bearing Fit Post Repair     120. Degrees       102. Drive End - Endbell Bearing Fit Post Repair     0. Degrees     120. Degrees       103. Roties Drive End Sealing Cap     Opposite Drive End Air Seal     120. Degrees       104. Degrees     60.	87. P	Post Rewind Polarization Index		
<ul> <li>89. Post Rewind Surge Test</li> <li>90. Post Rewind Hi-Pot</li> <li>91. Technician</li> <li>Mechanical Fits- Rotor - Post Repair</li> <li>92. Shaft Runout Post Repair</li> <li>93. Rotor Runout Post Repair</li> <li>94. Coupling Fit Closest to Bearing Housing Post Repair</li> <li>95. Coupling Fit Closest to Bearing Housing Post Repair</li> <li>96. Degrees</li> <li>97. Operes</li> <li>98. Shaft All Seal Fits Post Repair</li> <li>99. Shaft Repair Spart Fit Post Repair</li> <li>91. Degrees</li> <li>92. Opposite Drive End Bearing Shaft Fit Post Repair</li> <li>93. Rotor Runout Post Repair</li> <li>94. Coupling Fit Closest to the end of the Shaft Post Repair</li> <li>95. Coupling Fit Closest to the end of the Shaft Post Repair</li> <li>96. Drive End Bearing Shaft Fit Post Repair</li> <li>97. Opposite Drive End Bearing Shaft Fit Post Repair</li> <li>98. Shaft Air Seal Fits Post Repair</li> <li>99. Shaft Repair Sign-off</li> <li>Mechanical Fits- Bearing Housings - Post Repair</li> <li>99. Shaft Repair Sign-off</li> <li>Mechanical Fits Post Repair</li> <li>99. Shaft Repair Sign-off</li> <li>Mechanical Fits Post Repair</li> <li>99. Opgrees</li> <li>90. Degrees</li> <li>91. Opgosite Drive End - Endbell Bearing Fit Post Repair</li> <li>91. Opgosite Drive End - Endbell Bearing Fit Post Repair</li> <li>92. Bearing Cap Condition Post Repair</li> <li>93. End Bearing Cap</li> <li>94. Opposite Drive End Air Seal</li> <li>95. Shaft Seal Fits Post Repair</li> <li>96. Degrees</li> <li>97. Opposite Drive End Searing Cap</li> <li>98. Shaft Air Seal Fits Post Repair</li> <li>99. Shaft Repair Sign-off</li> <li>99. Shaft Repair Sign-off</li> <li>99. Shaft Repair Sign-off</li> <li>99. Shaft Repair Sign-off</li> <li>90. Degrees</li> <li>91. Opposite Drive End - Endbell Bearing Fit Post Repair</li> <li>91. Opposite Drive End - Endbell Bearing Fit Post Repair</li> <li>92. Degrees</li> <li>93. End Bearing Cap</li> <li>94. Opposite Drive End Air Seal</li> <li>95. End Bearing Cap</li> <li>96. Opposite Drive End Air Seal</li> <li>97. Op</li></ul>	88. P	Post Rewind Winding Resistance		
90. Post Rewind Hi-Pot         91. Technician         Mechanical Fits- Rotor - Post Repair         92. Shaft Runout Post Repair         Drive End Bearing Fit       Rotor Body       Opposite Drive End         94. Coupling Fit Closest to Bearing Housing Post Repair       0       Opgrees       120 Degrees         95. Coupling Fit Closest to Bearing Housing Post Repair       0       Degrees       92 Degrees       120 Degrees         95. Coupling Fit Closest to the end of the Shaft Post Repair       0       Degrees       60 Degrees       120 Degrees         96. Drive End Bearing Shaft Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         97. Opposite Drive End Bearing Shaft Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         98. Shaft Air Seal Fits Post Repair       0       Degrees       60 Degrees       120 Degrees         99. Shaft Repair Sign-off       Mechanical Fits- Bearing Housings - Post Repair       0       Degrees       120 Degrees         100. Drive End - Endbell Bearing Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         101. Opposite Drive End - Endbell Bearing Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         101. Opposite Drive End - Endbell Bearing Fit Post Repair	1	1-2	1-3	2-3
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94. Coupling Fit Closest to Bearing Housing Post Repair       0         0 Degrees       90 Degrees       120 Degrees         95. Coupling Fit Closest to the end of the Shaft Post Repair       0       Degrees       60 Degrees       120 Degrees         96. Drive End Bearing Shaft Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         97. Opposite Drive End Bearing Shaft Fit Post Repair       0       Degrees       60 Degrees       120 Degrees         98. Shaft Air Seal Fits Post Repair       0       Degrees       60 Degrees       120 Degrees         98. Shaft Air Seal Fits Post Repair       0       Degrees       60 Degrees       120 Degrees         99. Shaft Repair Sign-off       Mechanical Fits- Bearing Housings - Post Repair       120 Degrees       120 Degrees         99. Shaft Repair Sign-off       Mechanical Fits- Bearing Housings - Post Repair       120 Degrees       120 Degrees         100. Drive End - Endbell Bearing Fit Post Repair       0 Degrees       60 Degrees       120 Degrees         101. Opposite Drive End - Endbell Bearing Fit Post Repair       0 Degrees       60 Degrees       120 Degrees         102. Bearing Cap Condition Post Repair       Drive End Bearing Cap       Opposite Drive End Bearing Cap       120 Degrees         102. Bearing Cap Condition Post Repair       Drive End Air Seal			Deter Dette	Operative Drive Fred Descript
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108.	End Bell Repair Sign-off				
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	QC Check All Parts for Cleanliness Pr	•			
	Photograph All Major Components prior to assembly     Final Insulation Resistance Test				
	6. Assembled Shaft Endplay				
	7. Assembled Shaft Runout				
118.	Test Run Voltage	V - 1( -	N - 16-		
	Volts	Volts	Volts		
119.	Test Run Amperage				
	Amps	Amps	Amps		
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120.	Drive End Vibration Readings - Inches	s Per Second			
	Horizontal	Vertical	Axial		
121.	Opposite Drive End Vibration Reading	js - Inches Per Second			
	Horizontal	Vertical	Axial		
	Ambient Temperature - Fahrenheit				
123.	Drive End Bearing Temps - Fahrenhe				
	5 Minutes	10 Minutes	15 Minutes		
104	Drive End Bearing Temps - Fahrenhei	it 20.20 Minutos			
124.	•		20 Minutoo		
	20 Minutes	25 Minutes	30 Minutes		
125	Drive End Bearing Temps - Fahrenhe	it 35-45 Minutes			
120.		40 Minutes	45 Minutes		
	35 Minutes				

126.	Drive End Bearing Temps - Fahrenhe	t 50-60 Minutes	
	50 Minutes	55 Minutes	60 Minutes
127.	Opposite Drive End Bearing Temps -	Fahrenheit	
	5 Minutes	10 Minutes	15 Minutes
128.	Opposite Drive End Bearing Temps -		
	20 Minutes	25 Minutes	30 Minutes
400			
129.	Opposite Drive End Bearing Temps -		
	35 Minutes	40 Minutes	45 Minutes
130	Opposite Drive End Bearing Temps -	Fahrenheit 50-60 Minutes	
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131.	Stator Temperatures- Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
132.	Stator Temperatures- Fahrenheit 20-3	0 Minutes	
	20 Minutes	25 Minutes	30 Minutes
133.	Stator Temperatures- Fahrenheit 35-4		
	35 Minutes	40 Minutes	45 Minutes
104	Stator Temperatures- Fahrenheit 50-6	0 Minutoo	
134.	•		CO Minutes
	50 Minutes	55 Minutes	60 Minutes
135.	Document Final Condition with Picture	es after paint	
	Final Pics and QC Review		
100.			



### STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

- 1. <u>APPLICABILITY.</u> The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
- 2. PRICE. All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
- 3. <u>SCOPE OF GOODS AND/OR SERVICES.</u> The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. DELIVERY OF GOODS AND/OR SERVICES. Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
- 6. DELIVERY SITE AND TIME FOR PERFORMANCE. Hi-Speed and Buver agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
- 7. INSPECTION/ACCEPTANCE. All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

**TermsAndConditions** 

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICLAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

- 9. LIMITATION OF DAMAGES. HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
- 10. <u>SEVERABILITY</u>. The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. <u>GOVERNING LAW AND JURISDICTION.</u> Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. <u>ABANDONED EQUIPMENT.</u> Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER</u>. No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. <u>ASSIGNMENT.</u> The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. <u>NO INDIVIDUAL LIABILITY</u>. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.