



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 103356**

Prepared for Paul Morrell Formalwear

120 S Victory St  
Little Rock AR 72201

# Table of Contents

AC Inspection as Found - *LITTLE ROCK MOTOR  
SHOP*

AC Inspection - Rev. 2: *E9041.51*

**1.0**

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

Paul Morrell Formalwear

120 S Victory St  
Little Rock, AR 72201

FolderID: 103356  
FormID: 21278235

### AC Inspection - Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Serial Number: E9041.51

Description: 3HP BROOK HANSEN

Hi-Speed Job Number: 103356

Manufacturer: Other

Serial Number: E9041.51

HP/kW: 3 (HP)

RPM: 3480 (RPM)

Frame: W-DA182TC-M

Voltage: 230 / 460

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

# of Leads: 9

J-box Included: Half

Coupling/Sheave: Fan

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 3 - High ● 8 - Good

### Overall Condition

1. Report Date

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1.0

## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.



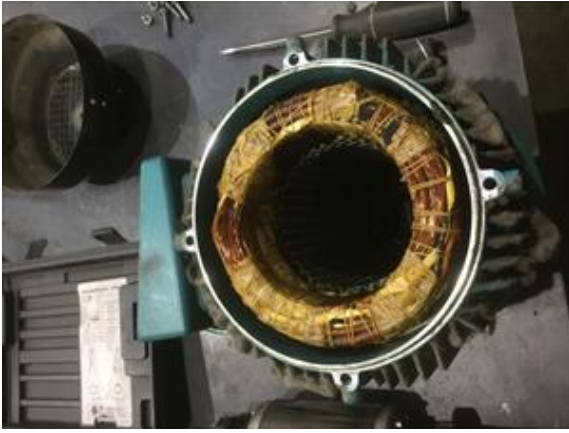


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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	inches
	<i>Unattached</i>	
6.	Report Date [COPY]	
<b>Initial Mechanical/Electrical</b>		
7.	Does Shaft Turn Freely?	(N) No
8.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No

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9. Does Shaft Have Visible Damage?

(Yes) Yes

Shaft is damaged where the air gap is in end bell



10. Assembled Shaft Runout

Inches

11. Assembled Shaft End Play

inches

12. Air Gap Variation <10%

13. Lead Condition

(P) Pass

14. Lead Length

8 Inches

15. Does it have Lugs?, If so what is the Stud Size?

(No) No

16. Lead Numbers

1-9

17. Frame Condition

18. Fan Condition

(P) Pass

19. Broken or Missing Components

j-box cover and bolts for cover  
and fan cover

### Initial Electrical Inspection

20. Insulation Resistance/Megger

Megohms

Coil 1 (Ohms)	1.585	Coil 1.6...
Coil 2 (Ohms)	1.559	Coil 1.5...
Coil 3 (Ohms)	1.542	Coil 1.5...
Megohm Stat...	PASS	No
Volts (V)	501	
I(μA)	0.0704	
Resist	7116	
At 40°C	1921	
PI Status	No Test	No
Unit (V)		
Nameplate	Application	Result

## 21. Winding Resistance

1-2

1-3

2-3

Test Time	3:12:51 PM	3:00:45
Resist Status	PASS	No Test
Bal L1 (Ohms)		
Bal L2 (Ohms)		
Bal L3 (Ohms)		
L1-L2 (Ohms)	1.049 Corr: 1.0...	
L2-L3 (Ohms)	1.041 Corr: 1.0...	
L3-L1 (Ohms)	1.035 Corr: 1.0...	
Max Delta R %	1.396	
Coil 1 (Ohms)	1.585 Corr: 1.6...	
Coil 2 (Ohms)	1.559 Corr: 1.5...	
Coil 3 (Ohms)	1.542 Corr: 1.5...	
Megohm Stat...	PASS	No Test
Units: (V)	5/1	

## 22. Perform Surge Test

(P) Pass



## 23. Number of Stator Slots

36

## 24. Stator Condition

pass

## 25. Stator Thermistors/Ohms

## 26. Stator Overloads/Ohms

## Mechanical Inspection

## 27. Drive End Bearing Brand

## 28. Drive End Bearing Number-

6206

## 29. Drive End Bearing Qty.

1

## 30. Drive End Bearing Type

(Ball) Ball Bearing

## 31. Drive End Lubrication Type

(Grease) Grease Lubricated

## 32. Drive End Bearing Insulation or Grounding Device?

## 33. Drive End Wavy Washer/Snap-Ring Other Retention Device?

wavy washer



#### 34. Drive End Bearing Condition

Contamination



35. Opposite Drive End Bearing Brand	NSK
36. Opposite Drive End Bearing Number-	6205
37. Opposite Drive End Bearing Qty.	1
38. Opposite Drive End Bearing Type	(Ball) Ball Bearing
39. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
40. Opposite Drive End Bearing Insulation or Grounding Device?	
41. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
42. Opposite Drive End Bearing Condition	

Wear



43. Drive End Seal	
30-42-7 TTO	
44. Opposite Drive End Seal	25-37-7 NTK

#### Rotor Inspection

45. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
46. Growler Test	(Pass) Pass
47. Number of Rotor Bars	
48. Rotor Condition	pass

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49. List the Parts needed for the Repair Below

6206  
6205  
30-42-7 TTO seal  
25-37-7 NTK seal  
6206 sleeve

50. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

51. Shaft Runout inches

52. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

53. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

54. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

55. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.1812

1.1812

1.1812

56. Drive End Bearing Shaft Fit Condition

(P) Pass

57. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

0.9843

0.9844000000000001

0.9844000000000001

58. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

59. Shaft Air Seal Fits



Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

60. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
<div> <div></div> <div>Excessive wear</div> </div>		



61. Drive End - Endbell Bearing Fit Condition	(F) Fail		
62. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
2.0472	2.0472	2.0471	
63. Opposite Drive End - Endbell Bearing Fit Condition	(P) Pass		
64. Bearing Cap Condition			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
65. End Bell Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
66. List Machine Work Needed Below	DE end bell bearing fit and DE shaft where shaft goes through end bell air gap		
67. Technician	Cw		
			
 Co sign: RRW			

#### Root Cause of Failure

68. Failure locations	Bearings and DE end bell bearing fit
69. Root cause of failure	DE bearing locked up spinning in fit wearing fit out

#### Dynamic Balance Report

70. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
71. Initial Balance Readings		
Drive End	Opposite Drive End	

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72. Final Balance Readings			
Drive End	Opposite Drive End		
73. Technician			
<b>Mechanical Fits- Bearing Housings - Post Repair</b>			
74. Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
75. Opposite Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
76. Bearing Cap Condition Post Repair			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
77. End Bell Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
78. End Bell Repair Sign-off			
<b>Assembly</b>			
79. QC Check All Parts for Cleanliness Prior to Assembly			
80. Photograph All Major Components prior to assembly			
81. Final Insulation Resistance Test			
82. Assembled Shaft Endplay			
83. Assembled Shaft Runout			
84. Test Run Voltage			
Volts	Volts	Volts	
85. Test Run Amperage			
Amps	Amps	Amps	
86. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
87. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
88. Ambient Temperature - Fahrenheit			
89. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
90. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
91. Document Final Condition with Pictures after paint			
92. Final Pics and QC Review			



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