



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 103007**

Prepared for Novus Arkansas, LLC (11612)

7920 Sloan Drive  
Little Rock AR 72206

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AC Inspection as Found - *LR Motor Shop*

AC Inspection - Rev. 2

**1.0**

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*Printed on 6/4/2024*

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

**AC Inspection as Found**  
**Novus Arkansas, LLC (11612)**  
7920 Sloan Drive  
Little Rock, AR 72206

FolderID: 103007  
FormID: 20477021

**AC Inspection - Rev. 2**

**Location:** LR Motor Shop

**Serial Number:**

**Description:** 1.5HP CARMAN MOTOR REPAIR

**Hi-Speed Job Number:** 103007

**Manufacturer:** Other

**Spec/ID #:** CDX18-4400-DP

**HP/kW:** 1.5 (HP)

**RPM:** 4400 (RPM)

**Frame:** 50

**Voltage:** 230 / 460

**Current:** 3.8/1.9

**Phase:** Three

**Hz:** 60 (Hz)

**Service Factor:** 1.15

**Enclosure:** DP

**# of Leads:** 6

**J-box Included:** Complete

**Coupling/Sheave:** None

**Date Received:** 05/23/2024

**Bearing RTDs:** No

**Stator RTDs:** No

**Repair Stage:** Final

**Rewind:** No


**Shaft Machined Fit Repairs Required:** No

**Bearing Housing Machined Fit Repairs Required:** No

**Heaters:** No

**Winding Type :** Random Wound

**Bearing Type:** Rolling Element

Priorities Found:  **9 - Good**

**Overall Condition**

1. Report Date

**06/04/2024**

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## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.











Test Time	4:30:53 PM	4:20:25 PM
Resist Status	PASS	No Test
Bal L1 (Ohms)		
Bal L2 (Ohms)		
Bal L3 (Ohms)		
L1-L2 (Ohms)	15.74 Corr: 15....	
L2-L3 (Ohms)	15.71 Corr: 15....	
L3-L1 (Ohms)	15.71 Corr: 15....	
Max Delta R %	185	
Coil 1 (Ohms)	23.62 Corr: 23....	
Coil 2 (Ohms)	23.54 Corr: 23....	
Coil 3 (Ohms)	23.54 Corr: 23....	
Megohm Stat...	PASS	No Test
Volts (V)	491	
I(μA)	0.0479	
Resist	10259	
At 40°C	2770	
At 40°C	N/A	No Test
Nameplate	Application	Results Summary

Coil 1 (Ohms)	23.62 Corr: 23....
Coil 2 (Ohms)	23.54 Corr: 23....
Coil 3 (Ohms)	23.54 Corr: 23....
Megohm Stat...	PASS
Volts (V)	491
I(μA)	0.0479
Resist	10259
At 40°C	2770
At 40°C	N/A
Nameplate	Application
Results Summary	

4. Describe the Overall Condition of the Equipment as Received  
*Dirty*

#### Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Y) Yes
6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7. Does Shaft Have Visible Damage?	(No) No
8. Assembled Shaft Runout	Inches
Na	
9. Assembled Shaft End Play	inches
Na	
10. Air Gap Variation <10%	
Na	
11. Lead Condition	(P) Pass
12. Lead Length	6 Inches
13. Does it have Lugs?, If so what is the Stud Size?	
Yes	
14. Lead Numbers	1-6
15. Frame Condition	pass
16. Fan Condition	(N) NA
17. Broken or Missing Components	
Na	

#### Initial Electrical Inspection

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## Megohms

## 19. Winding Resistance

2-3

## 20. Perform Surge Test

**(P) Pass**



pass

## 22. Stator Condition

### 23. Stator Thermistors/Ohms



na

## 24. Stator Overloads/Ohms


pass/0.2

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25. Drive End Bearing Brand	skf
26. Drive End Bearing Number-	NJ2308 EC/C4
27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Roller) Roller Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	
 Na	
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
32. Drive End Bearing Condition	
 Replace	












33. Opposite Drive End Bearing Brand	skf
34. Opposite Drive End Bearing Number-	NJ2308EC/C4
35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Roller) Roller Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	na
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
40. Opposite Drive End Bearing Condition	
 Replace	




41. Drive End Seal	na
42. Opposite Drive End Seal	na

### Rotor Inspection

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43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast		
44. Growler Test	(Pass) Pass		
45. Number of Rotor Bars	46		
46. Rotor Condition	pass		
47. List the Parts needed for the Repair Below NJ2308EC/C4 X2 Shaker grease			
48. Signature of Technician that Disassembled Motor	Cw		
			
<b>Mechanical Fits- Rotor</b>			
49. Shaft Runout	inches		
 Na			
50. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
 Na			
51. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
 Na			
52. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
 Na			
53. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.5753	1.5753	1.5753	
 54. Drive End Bearing Shaft Fit Condition	(P) Pass		
55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.5754	1.5755	1.5754	
 56. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		
57. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
 Na			
<b>Mechanical Fits- Bearing Housings</b>			
58. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
3.5426	3.5427	3.5426	
 59. Drive End - Endbell Bearing Fit Condition	(P) Pass		
60. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
3.5427	3.5427	3.5427	

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61.	Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
62.	Bearing Cap Condition		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	<div> <div></div> <div>Pass</div> </div>		
63.	End Bell Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	<div> <div></div> <div>Na</div> </div>		
64.	List Machine Work Needed Below		
	Na		
65.	Technician		Cw
			
	<div> <div></div> <div>Co sign: RRW</div> </div>		
<b>Root Cause of Failure</b>			
66.	Failure locations		
	Bearings		
67.	Root cause of failure		
	Contamination		
<b>Dynamic Balance Report</b>			
68.	Rotor Weight and Balance Grade		
	Rotor Weight	Balance Grade	
69.	Initial Balance Readings		
	Drive End	Opposite Drive End	
70.	Final Balance Readings		
	Drive End	Opposite Drive End	
71.	Technician		
<b>Assembly</b>			
72.	QC Check All Parts for Cleanliness Prior to Assembly		
73.	Photograph All Major Components prior to assembly		
74.	Final Insulation Resistance Test		
75.	Assembled Shaft Endplay		
76.	Assembled Shaft Runout		
77.	Test Run Voltage		
	Volts	Volts	Volts
78.	Test Run Amperage		
	Amps	Amps	Amps
79.	Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial

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80. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical		Axial
81. Ambient Temperature - Fahrenheit			
82. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes		15 Minutes
83. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes		15 Minutes
84. Document Final Condition with Pictures after paint			
85. Final Pics and QC Review			



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.