



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 103335**

Prepared for Modern Build (12793)

315 Dupree Drive  
Jacksonville AR 72076

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

Modern Build (12793)

315 Dupree Drive  
Jacksonville, AR 72076

FolderID: 103335  
FormID: 21241725

### AC Inspection - Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Serial Number: 0676133

Description: 7.5KW CEG

Hi-Speed Job Number: 103335

Serial Number: 0676133

HP/kW: 7.5 (kW)

RPM: 2920 (RPM)

Frame: NA

Voltage: Other

Current: 31.7/18.3 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1

Enclosure: TEFC

# of Leads: 6

J-box Included: Half

Coupling/Sheave: Fan

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: No

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 5 - High 1 - Medium 8 - Good

### Overall Condition

1. Report Date

08/12/2024

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Printed on 9/9/2024

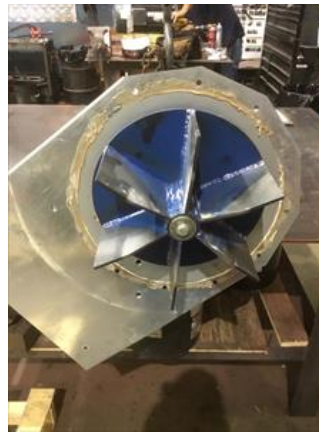
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1.0

## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.



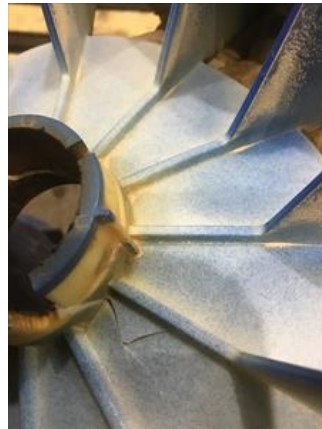
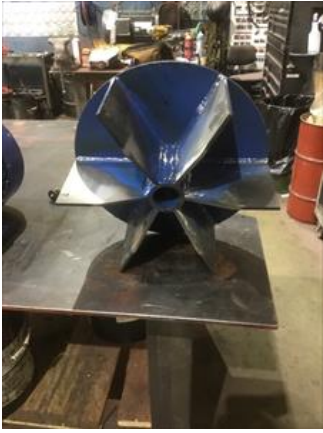


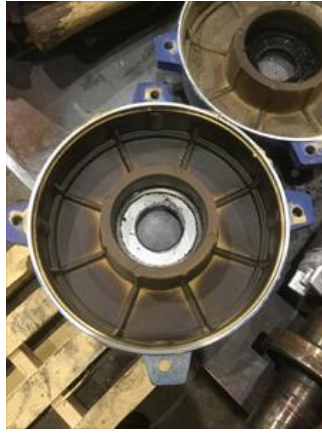
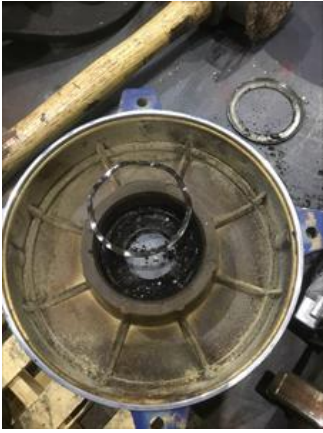
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4. Describe the Overall Condition of the Equipment as Received

*Dirty*

5. Distance from the end of the shaft to the Coupling/Sheave

**inches**



6.	Report Date [COPY]	09/09/2024	
Initial Mechanical/Electrical			
7.	Does Shaft Turn Freely?	(N) No	
8.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No	
9.	Does Shaft Have Visible Damage?	(No) No	
10.	Assembled Shaft Runout	0 Inches	
11.	Assembled Shaft End Play	0 inches	
12.	Air Gap Variation <10%	none	
13.	Lead Condition	(NA) Not Applicable	
	Rewind		
14.	Lead Length	6 Inches	
15.	Does it have Lugs?, If so what is the Stud Size?	(Yes) Yes	
	Yes		
16.	Lead Numbers	W1-V1-U1/W2-V2-U2	
17.	Frame Condition		
	Pass		
18.	Fan Condition	(F) Fail	
	Fan was melted to shaft and broke when coming off		
19.	Broken or Missing Components	fan broke and j-box cover broke	
Initial Electrical Inspection			
20.	Insulation Resistance/Megger	0 Megohms	
21.	Winding Resistance		
	1-2	1-3	2-3
	0	0	0
22.	Perform Surge Test	(NA) Not Applicable	
	Over loaded		
23.	Number of Stator Slots	36	
24.	Stator Condition	need's rewind	
25.	Stator Thermistors/Ohms	na	
26.	Stator Overloads/Ohms	na	
Mechanical Inspection			
27.	Drive End Bearing Brand	NSK	
28.	Drive End Bearing Number-	6208	
29.	Drive End Bearing Qty.	1	

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30. Drive End Bearing Type	(Ball) Ball Bearing
31. Drive End Lubrication Type	(Grease) Grease Lubricated
32. Drive End Bearing Insulation or Grounding Device?	none
33. Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
34. Drive End Bearing Condition	
Contamination	



35. Opposite Drive End Bearing Brand	NSK
36. Opposite Drive End Bearing Number-	6208
37. Opposite Drive End Bearing Qty.	1
38. Opposite Drive End Bearing Type	(Ball) Ball Bearing
39. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
40. Opposite Drive End Bearing Insulation or Grounding Device?	none
41. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy
42. Opposite Drive End Bearing Condition	
Cage failed	



43. Drive End Seal	
44. Opposite Drive End Seal	slinger
Needs replaced	
<b>Rotor Inspection</b>	
45. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
46. Growler Test	(Pass) Pass

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47.	Number of Rotor Bars		30
48.	Rotor Condition		pass
49.	List the Parts needed for the Repair Below 6208x2 New fan		
50.	Signature of Technician that Disassembled Motor		Cw
			
<b>Mechanical Fits- Rotor</b>			
51.	Shaft Runout		0 inches
52.	Rotor Runout		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
	0	0	0
53.	Coupling Fit Closest to Bearing Housing		
	0 Degrees	90 Degrees	120 Degrees
	0	0	0
54.	Coupling Fit Closest to the end of the Shaft		
	0 Degrees	60 Degrees	120 Degrees
	0	0	0
55.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	1.5749	1.5749	1.5749
56.	Drive End Bearing Shaft Fit Condition		(P) Pass
57.	Opposite Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	1.5751	1.5751	1.5752
58.	Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
59.	Shaft Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	ok	ok	
<b>Mechanical Fits- Bearing Housings</b>			
60.	Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.1499	3.1505	3.1502
61.	Drive End - Endbell Bearing Fit Condition		(P) Pass
62.	Opposite Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	3.1499	3.1498	3.1499
63.	Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
64.	Bearing Cap Condition		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	na	na	
65.	End Bell Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	ok	ok	

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66. List Machine Work Needed Below

*De bearing shaft fit*

67. Technician

Cw

Co sign: RRW

### Root Cause of Failure

68. Failure locations

*Bearings and windings*

69. Root cause of failure

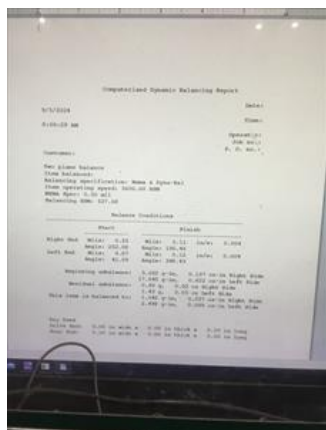
*Contamination and cage failure and windings overloaded*

### Dynamic Balance Report

70. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade



71. Initial Balance Readings

Drive End

Opposite Drive End

.33

.87

72. Final Balance Readings

Drive End

Opposite Drive End

.11

.12

73. Technician

David Maclin

### Rewind



74. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

2.795

Multiple blow up in core will take 2-4 hours of iron damage.

75.	Core Hot Spot Test		
	Pre-Burnout	Post-Burnout	
	50.4 C - 20.3		
76.	Post Rewind Electrical Test- Insulation Resistance		35641 Megohms
77.	Post Rewind Polarization Index		0 Polarization Index
78.	Post Rewind Winding Resistance		
	1-2	1-3	2-3
	1.015	1.015	1.015
79.	Post Rewind Surge Test		(Pass) Pass
80.	Post Rewind Hi-Pot		0.1284 micro-amps
81.	Technician		David Maclin
			
Assembly			
82.	QC Check All Parts for Cleanliness Prior to Assembly		David Maclin
			
83.	Photograph All Major Components prior to assembly		









84. Final Insulation Resistance Test	2000 Megohms	
85. Assembled Shaft Endplay	0 inches	
86. Assembled Shaft Runout	0 inches	
87. Test Run Voltage		
Volts	Volts	Volts
460	459	453

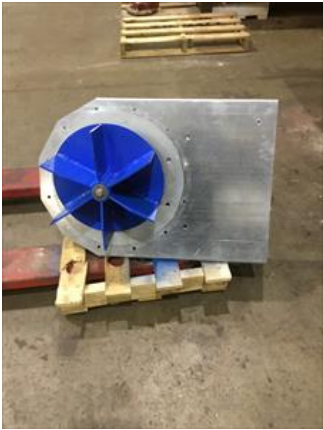


88. Test Run Amperage		
Amps	Amps	Amps
6.8	6.4	6.4
89. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
0.0016	0.0223	0.0128
90. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
0.0206	0.0294	0.0117
91. Ambient Temperature - Fahrenheit	70	
92. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
70	70	70
93. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
70	70	70

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94. Document Final Condition with Pictures after paint

amazing



95. Final Pics and QC Review

David Maclin

A handwritten signature in black ink, appearing to read 'David Maclin', is written across the page.



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Random Coil Rewind Report

FolderID: 103335  
FormID: 21514808

### Modern Build (12793)

315 Dupree Drive  
Jacksonville, AR 72076

LITTLE ROCK MOTOR SHOP

Priorities Found:

General	
1.	Job Number
2.	Report Date
3.	Customer
Stator Winding	
4.	Core Length
5.	Core ID
6.	Back Iron Depth
7.	Slot Depth
8.	Tooth Width
9.	Number of Vents
10.	Vent Width
11.	Before Burnout Core loss
12.	Flux Before Burnout
13.	Watts before burnout
14.	Watts loss per lb. before burnout
15.	After Burnout Core Loss
16.	Flux After burnout
17.	Watts After Burnout
18.	Watts loss per lb After Burnout
19.	Core Iron Condition
20.	RTD's
21.	RTD's Reading
22.	Motor Heaters
23.	Heater Qty.
24.	Heater Voltage
25.	Heater Wattage
26.	Thermistors
27.	Number of Poles
28.	Slots
29.	Number of Coils
30.	Coil Weight
31.	Lead Markings
32.	Grouping
33.	Multiple Wires
34.	Wire Size
35.	Turns per coil

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36.	Pitch 1 to:
37.	Connection
38.	Lead Length
39.	Lead Size
40.	Number of Leads
41.	Megger Reading After Rewind
42.	Coil Machine Slot
43.	Coil Machine Tip
44.	Coil Machine Pitch
45.	Hi Pot Reading After Rewind
46.	Surge Pattern After Rewind
47.	Service Technician



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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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