

LR Motor Shop Repairs

Job Number 102599

Prepared for LITTLE ROCK ZOO

1 ZOO DRIVE LITTLE ROCK AR 72205

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AC Inspection as Found LITTLE ROCK ZOO

1 ZOO DRIVE LITTLE ROCK, AR 72205 FormID: 19660829

AC Inspection - Rev	. 2
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Location: LR Motor Shop
Serial Number: F1004122359
Description:2HP 1170RPM BALDOR

Hi-Speed Job Number:	102599
Manufacturer:	Baldor
Spec/ID #:	06H086W421G3
Serial Number:	F1004122359
HP/kW:	2 (HP)
RPM:	1170 (RPM)
Frame:	184JM
Voltage:	208-230/460
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.15
Repair Stage:	Final
Rewind:	Yes
Shaft Machined Fit Repairs Required:	No
Bearing Housing Machined Fit Repairs Required:	Yes
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: 4 - High



7 - Good

Overall Condition

Report Date

2. Nameplate Picture



3. Photos of all six sides of the machine.



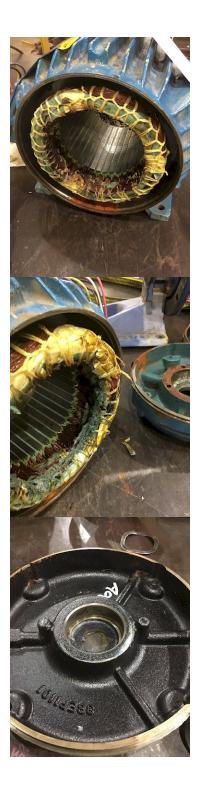




















Describe the Overall Condition of the Equipment as Received
 Impellor is loose on the shaft. Needs machined or replaced. Opposite drive end bell needs sleeved. Stator needs rewound.
 Need new 1.25 inch car/cer pump seal. Bowl needs ring machined.

5. Distance from the end of the shaft to the Coupling/Sheave

	initia	Mechanica/Electrical	
1	6 .	Does Shaft Turn Freely?	(Yes) Yes
-	7.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
	8.	Does Shaft Have Visible Damage?	(No) No
-	9.	Assembled Shaft Runout	0.001 Inches
	10	Assembled Shaft End Play	inches

11.	Air Gap Variation <10%	
12.		(P) Pass
13.	Lead Length	8 Inches
14.	Does it have Lugs?, If so what is the Stud Size?	(No) No
15.	Lead Numbers	1-9
16.	Stator Temperature Detector Rating and Function	
	Quantity Rating	Quantity Passed
-	Na	
17.	3 - 1	
	Quantity Rating	Quantity Passed
_	Na	
	Frame Condition	
	Fan Condition	(P) Pass
20.		yes
-	Missing two bearing cap bolts	,,,,
Initial	Electrical Inspection	
	Insulation Resistance/Megger	Megohms
	Winding Resistance	
	1-2	2-3
23.	Perform Surge Test	(F) Fail
24.	Number of Stator Slots	36
25.	Stator Condition	rewind
26.	Stator Thermistors/Ohms	
-	Na	
	Stator Overloads/Ohms	
	Na	
	anical Inspection	
	Drive End Bearing Brand	fag
	Drive End Bearing Number-	6207 c3
30.	3 4,	(Pall) Pall Pagging
31.	5 71	(Ball) Ball Bearing
32. 33.	Drive End Lubrication Type Drive End Bearing Insulation or Grounding Device?	(Grease) Grease Lubricated
34.		bearing cap
35.		worn
36.	Opposite Drive End Bearing Brand	fag
37.	Opposite Drive End Bearing Number-	6205 c3
38.	Opposite Drive End Bearing Qty.	1
39.	Opposite Drive End Bearing Type	(Ball) Ball Bearing
40.	Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
41.	Opposite Drive End Bearing Insulation or Grounding Device?	. ,
42.	Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
43.	Opposite Drive End Bearing Condition	worn
44.	Drive End Seal	

45	Opposite Drive End Seal			
	Inspection		(0. 1	
46.	Rotor Type/Material		(Squirrel Aluminum Cage Aluminun	n Die Cast
47.	Growler Test		(P	ass) Pass
48.	Number of Rotor Bars			27
49.	Rotor Condition			
50.	List the Parts needed for the Repair E 6207 c3 6205 c3 Pump seal Rewind	selow		
	Machine work			
	Signature of Technician that Disasser	noted Motor	11	evor Hall
	anical Fits- Rotor			
	Shaft Runout		0.0	01 inches
53.	Rotor Runout			
	Drive End Bearing Fit	Rotor Body	Opposite Drive End E	Bearing
	Na			
54.	Coupling Fit Closest to Bearing Housi	na		
01.	0 Degrees	90 Degrees	120 Degrees	
	0.873500000000001	0.873500000000001	0.87350000000000001	
55	Coupling Fit Closest to the end of the		0.07 3300000000000	
00.	0 Degrees	60 Degrees	120 Degrees	
	0.874	0.874	0.874	
FG	Drive End Bearing Shaft Fit	0.074	0.074	
56.		CO D	400 Danies	
	0 Degrees	60 Degrees	120 Degrees	
	1.3783	1.3783	1.3783	(D) Dc
57.	<u> </u>			(P) Pass
58.	11		100 D	
	0 Degrees	60 Degrees	120 Degrees	
	0.9846	0.9846	0.9846	(5) 5
5 9.	11 0	Condition		(P) Pass
60.	Shaft Air Seal Fits			
	Drive End Air Seal	Opposite Drive End Air Seal		
-	Na			
Mech	anical Fits- Bearing Housings			
	Drive End - Endbell Bearing Fit			
	0 Degrees	60 Degrees	120 Degrees	
	2.8352	2.8352	2.8352	
6 2.			2.0002	(P) Pass

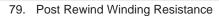
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63.	Opposite Drive End - Endbell Bearing	g Fit		
	0 Degrees	60 Degrees	120 Degrees	
	2.0483	2.0483	2.0483	
64.	Opposite Drive End - Endbell Bearing	g Fit Condition		(F) Fail
-	Sleeve. Pitted			
65.	Bearing Cap Condition			
	Drive End Bearing Cap	Opposite Drive End Beari	ng Cap	
	pass			
66.	End Bell Air Seal Fits			
	Drive End Air Seal	Opposite Drive End Air S	eal	
	_			
7	Pass			
67.	List Machine Work Needed Below			
	Sleeve opposite drive endbell. Sleeve	and proach impellor shatt fit. Tu	rn aown impellor ring. Sleeve pump b	
68.	Technician			Trevor Hall
	/- Tel			
		Z		
	Cause of Failure			
69.	Failure locations			
	Windings, pump seal, bearings, impel	lor, pump bowl and endbell.		
70.	Root cause of failure			
	Improper installation.			
-	mic Balance Report			
71.	Rotor Weight and Balance Grade			
	Rotor Weight	Balance Grade		
72.	Initial Balance Readings			
	Drive End	Opposite Drive End		
	Zo Elia	Opposite Dilvo Lila		
73.	Final Balance Readings			
	Drive End	Opposite Drive End		
	Technician			
Rewii				
75.	Core Test Results - Watts loss per F			
	Pre-Burnout	Post Burnout		
	0 11 10 17			
76.	Core Hot Spot Test	D . D		
	Pre-Burnout	Post-Burnout		
77	Dont Dougland Florida - LT1	an Dagistanaa		Manalaaa
11.	Post Rewind Electrical Test- Insulati	on Resistance		Megohms

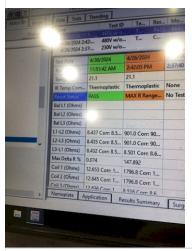
78. Post Rewind Polarization Index

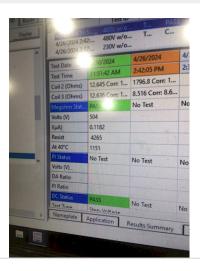
Polarization Index

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1-2



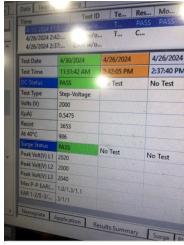


2-3

80. Post Rewind Surge Test

(Pass) Pass

micro-amps



- 81. Post Rewind Hi-Pot
- Pass
- 82. Technician

Mechanical Fits- Bearing Housings - Post Repair

- 83. Drive End Endbell Bearing Fit Post Repair
 - 0 Degrees 60 Degrees 120 Degrees





85.	Bearing Cap Condition Post Repair	
	Drive End Bearing Cap	Opposite Drive End Bearing Cap
86.	End Bell Air Seal Fits Post Repair	
	Drive End Air Seal	Opposite Drive End Air Seal
87.	End Bell Repair Sign-off	

Assembly

88. QC Check All Parts for Cleanliness Prior to Assembly

RW









90.	Final Insulation Resistance Test Passed hi pot		Megohms
91.	Assembled Shaft Endplay		inches
92.	Assembled Shaft Runout		inches
93.	Test Run Voltage		
	Volts	Volts	Volts
	458	457	458



Co witness CRW

94.	Test Run Amperage		
	Amps	Amps	Amps
	1.9	2	1.9



95.	Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial
96.	Opposite Drive End Vibration Reading	gs - Inches Per Second	
	Horizontal	Vertical	Axial
97.	7. Ambient Temperature - Fahrenheit		
98.	B. Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
99.	. Opposite Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
	0		









101. Final Pics and QC Review

RW

Co witness DM



Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

> FolderID: 102599 FormID: 19675357

Field Service Ticket

LITTLE ROCK ZOO 1 ZOO DRIVE LITTLE ROCK, AR 72205

Priorities Found:

Job Information

- 1. Hi-Speed Job Number
- 2. Asset Type
- 3. Make







- 4. Model
- 5. Serial Number
- 6. Customer Asset ID/Asset Name

Service Call Details

- 7. Service Objectives
- 8. Services Performed
- 9. Service Technician Recommendations

Approval Signatures

- 10. Service Technician Signature
- 11. Customer Signature

Colden Dostal



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

- 1. APPLICABILITY. The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
- 2. PRICE. All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
- 3. SCOPE OF GOODS AND/OR SERVICES. The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only bee effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. <u>DELIVERY OF GOODS AND/OR SERVICES.</u> Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
- **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buver agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
- 7. INSPECTION/ACCEPTANCE. All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have sixty (60) days to cure the alleged discrepancy and/or nonconformance. If Hi-Speed fails to cure in this time period, Buyer shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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- 10. <u>SEVERABILITY.</u> The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER.</u> No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. NO INDIVIDUAL LIABILITY. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.