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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 103375**

Prepared for Lexicon (10257)

8900 Fouche Dam Pike  
Little Rock AR

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AC Inspection as Found - *SHOP*

AC Inspection - Rev. 2: 823471A-5

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

**Lexicon (10257)**  
8900 Fouche Dam Pike  
Little Rock, AR

FolderID: 103375  
FormID: 21300498

### AC Inspection - Rev. 2

Location: SHOP

Serial Number: 823471A-5

Description: 20HP REULAND EVAL

Hi-Speed Job Number: 103375

Manufacturer: Reuland

Product Number: 3888-XH8787C

Serial Number: 823471A-5

HP/kW: 20 (HP)

RPM: 1800 (RPM)

Frame: WEF324S

Voltage: 460

Current: 265

Phase: Three

Hz: 60 (Hz)

Enclosure: TENV

# of Leads: 6

J-box Included: None

Coupling/Sheave: None

Date Received: 08/14/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs  
Required: Yes

Bearing Housing Machined  
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 2 - High 8 - Good

### Overall Condition

1. Report Date	08/19/2024
2. Nameplate Picture	na
3. Photos of all six sides of the machine.	

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4. Describe the Overall Condition of the Equipment as Received			
Ok			
5. Report Date [COPY]			08/19/2024
<b>Initial Mechanical/Electrical</b>			
6.	Does Shaft Turn Freely?		(Y) Yes
7.	Does the shaft require T.I.R in Lathe to identify additional repairs?		(No) No
8.	Does Shaft Have Visible Damage?		(No) No
9.	Assembled Shaft Runout		0 Inches
10.	Assembled Shaft End Play		0 inches
11.	Air Gap Variation <10%		none
12.	Lead Condition		(P) Pass
13.	Lead Length		12 Inches
14.	Does it have Lugs?, If so what is the Stud Size?		(No) No
15.	Lead Numbers		1-3
16.	Frame Condition		good
17.	Fan Condition		(N) NA
18.	Broken or Missing Components		none
<b>Initial Electrical Inspection</b>			
19.	Insulation Resistance/Megger		0 Megohms
20.	Winding Resistance		
	1-2	1-3	2-3
	0	0	0
21.	Perform Surge Test		(F) Fail
22.	Number of Stator Slots		48
23.	Stator Condition		rewind
24.	Stator Thermistors/Ohms		none
25.	Stator Overloads/Ohms		none
<b>Mechanical Inspection</b>			



27. Drive End Bearing Number-	6311
28. Drive End Bearing Qty.	1
29. Drive End Bearing Type	(Ball) Ball Bearing
30. Drive End Lubrication Type	(Grease) Grease Lubricated
31. Drive End Bearing Insulation or Grounding Device?	none
32. Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
33. Drive End Bearing Condition	normal wear
34. Opposite Drive End Bearing Brand	na
35. Opposite Drive End Bearing Number-	6311
36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	none
40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	shims
41. Opposite Drive End Bearing Condition	normal wear
42. Drive End Seal	none
43. Opposite Drive End Seal	none
<b>Rotor Inspection</b>	
44. Rotor Type/Material	
<input checked="" type="checkbox"/> Wound rotor	
45. Growler Test	(Fail) Fail
46. Number of Rotor Bars	36
47. Rotor Condition	rewind
48. List the Parts needed for the Repair Below	
	6311 2RS 6311 2RS, rewind rotor, replace slip rings, 12 brushes 6014 2RS, 6014 2RS,rewind stator, sleeve output bearing fit on eddy current.
49. Signature of Technician that Disassembled Motor	David Maclin
	
<b>Mechanical Fits- Rotor</b>	
50. Shaft Runout	0 inches




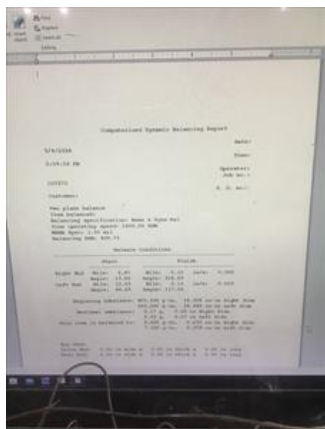
51. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0		
52. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
0	0	0
53. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
0	0	0
54. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.166	2.1659	2.1659
55. Drive End Bearing Shaft Fit Condition		(P) Pass
56. Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.1654	2.1654	2.1654
57. Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
58. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
<b>Mechanical Fits- Bearing Housings</b>		
59. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.7244	4.7244	4.7244



60. Drive End - Endbell Bearing Fit Condition		(P) Pass
61. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.7244	4.7244	4.7244
62. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
63. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
na	n	

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64. End Bell Air Seal Fits	
Drive End Air Seal	Opposite Drive End Air Seal
<b>ok</b>	<b>ok</b>
65. List Machine Work Needed Below <i>None</i>	
66. Technician <span style="float: right;"><b>David Maclin</b></span>	
	
Co sign: CRW	
<b>Root Cause of Failure</b>	
67. Failure locations <i>Wound rotor shorted to ground</i>	
68. Root cause of failure <i>Shorted</i>	
<b>Dynamic Balance Report</b>	
69. Rotor Weight and Balance Grade	
Rotor Weight	Balance Grade



70. Initial Balance Readings	
Drive End	Opposite Drive End
<b>6.47</b>	<b>12.63</b>
71. Final Balance Readings	
Drive End	Opposite Drive End
<b>0.10</b>	<b>0.13</b>
72. Technician <span style="float: right;"><b>RW</b></span>	
	
<b>Rewind</b>	

73.	Core Test Results - Watts loss per Pound		
	Pre-Burnout	Post Burnout	
	<div>Na</div>		
74.	Core Hot Spot Test		
	Pre-Burnout	Post-Burnout	
	<div>Na</div>		
75.	Post Rewind Electrical Test- Insulation Resistance		Megohms
	<div>Na</div>		
76.	Post Rewind Polarization Index		Polarization Index
	<div>Na</div>		
77.	Post Rewind Winding Resistance		
	1-2	1-3	2-3
	<div>Na</div>		
78.	Post Rewind Surge Test		(Pass) Pass
79.	Post Rewind Hi-Pot		micro-amps
	<div>Na</div>		
80.	Technician		
	<div>Na</div>		
Mechanical Fits- Rotor - Post Repair			
81.	Shaft Runout Post Repair		inches
	<div>Na</div>		
82.	Rotor Runout Post Repair		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
	0.007	0.005	0.005
	<div>Turned slip rings. Beginning dia. 5.062- finish dia. 5.022 Gary</div>		
83.	Coupling Fit Closest to Bearing Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees
	<div>Na</div>		
84.	Coupling Fit Closest to the end of the Shaft Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	<div>Na</div>		
85.	Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	<div>Na</div>		
86.	Opposite Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	<div>Na</div>		
87.	Shaft Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
	<div>Na</div>		

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88. Shaft Repair Sign-off

Gary



### Mechanical Fits- Bearing Housings - Post Repair

89. Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

Na

90. Opposite Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

Na

91. Bearing Cap Condition Post Repair

Drive End Bearing Cap

Opposite Drive End Bearing Cap

Na

92. End Bell Air Seal Fits Post Repair

Drive End Air Seal

Opposite Drive End Air Seal

Na

93. End Bell Repair Sign-off

Na

### Assembly

94. QC Check All Parts for Cleanliness Prior to Assembly

RW



95. Photograph All Major Components prior to assembly

(Complete) Complete



96. Final Insulation Resistance Test

19.37 Megohms

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Stator



Slip ring

97. Assembled Shaft Endplay	inches	
Na		
98. Assembled Shaft Runout	inches	
Na		
99. Test Run Voltage		
Volts	Volts	Volts
458	458	458



Co sign CRW



100. Test Run Amperage		
Amps	Amps	Amps
10.9	10.3	10.2



101. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
Na		
102. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
Na		
103. Ambient Temperature - Fahrenheit		
Na		
104. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
Na		
105. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
Na		
106. Document Final Condition with Pictures after paint		



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107. Final Pics and QC Review

RW



Co sign CRW



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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
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