



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 103375**

Prepared for Lexicon (10257)

8900 Fouche Dam Pike  
Little Rock AR

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AC Inspection as Found - *SHOP*

AC Inspection - Rev. 2: 823471A-5

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

**Lexicon (10257)**  
8900 Fouche Dam Pike  
Little Rock, AR

FolderID: 103375  
FormID: 21300498

### AC Inspection - Rev. 2

Location: SHOP

Serial Number: 823471A-5

Description: 20HP REULAND EVAL

Hi-Speed Job Number: 103375

Manufacturer: Reuland

Product Number: 3888-XH8787C

Serial Number: 823471A-5

HP/kW: 20 (HP)

RPM: 1800 (RPM)

Frame: WEF324S

Voltage: 460

Current: 265

Phase: Three

Hz: 60 (Hz)

Date Received: 08/14/2024

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs  
Required: Yes

Bearing Housing Machined  
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 2 - High ● 8 - Good

### Overall Condition

- |  |            |
|--|------------|
| 1. Report Date                             | 08/19/2024 |
| 2. Nameplate Picture                       | na         |
| 3. Photos of all six sides of the machine. |            |



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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Ok</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	<b>0 inches</b>
6.	Report Date [COPY]	<b>08/19/2024</b>
<b>Initial Mechanical/Electrical</b>		
● 7.	Does Shaft Turn Freely?	<b>(Y) Yes</b>
● 8.	Does the shaft require T.I.R in Lathe to identify additional repairs?	<b>(No) No</b>
9.	Does Shaft Have Visible Damage?	<b>(No) No</b>
● 10.	Assembled Shaft Runout	<b>0 Inches</b>

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11.	Assembled Shaft End Play	0 inches
12.	Air Gap Variation <10%	none
	13. Lead Condition	(P) Pass
14.	Lead Length	12 Inches
	15. Does it have Lugs?, If so what is the Stud Size?	(No) No
16.	Lead Numbers	1-3
17.	Stator Temperature Detector Rating and Function	
	Quantity	Rating
	0	Quantity Passed
18.	Bearing Temperature Detector Rating and Function	
	Quantity	Rating
	0	Quantity Passed
19.	Frame Condition	good
20.	Fan Condition	(N) NA
21.	Broken or Missing Components	none
Initial Electrical Inspection		
22.	Insulation Resistance/Megger	0 Megohms
23.	Winding Resistance	
	1-2	1-3
	0	2-3
	0	0
	24. Perform Surge Test	(F) Fail
25.	Number of Stator Slots	48
26.	Stator Condition	rewind
27.	Stator Thermistors/Ohms	none
28.	Stator Overloads/Ohms	none
Mechanical Inspection		
29.	Drive End Bearing Brand	na





30. Drive End Bearing Number-	6311
31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Ball) Ball Bearing
33. Drive End Lubrication Type	(Grease) Grease Lubricated
34. Drive End Bearing Insulation or Grounding Device?	none
35. Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
36. Drive End Bearing Condition	normal wear

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37. Opposite Drive End Bearing Brand	na
38. Opposite Drive End Bearing Number-	6311
39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	none
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	shims
44. Opposite Drive End Bearing Condition	normal wear
45. Drive End Seal	none
46. Opposite Drive End Seal	none

### Rotor Inspection

47. Rotor Type/Material	
 Wound rotor	
48. Growler Test	(Fail) Fail
49. Number of Rotor Bars	36
50. Rotor Condition	rewind
51. List the Parts needed for the Repair Below	
	6311 2RS 6311 2RS, rewind rotor, replace slip rings, 12 brushes 6014 2RS, 6014 2RS,rewind stator, sleeve output bearing fit on eddy current.
52. Signature of Technician that Disassembled Motor	David Maclin
	

### Mechanical Fits- Rotor

53. Shaft Runout	0 inches	
54. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0		
55. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
0	0	0
56. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
0	0	0
57. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.166	2.1659	2.1659
58. Drive End Bearing Shaft Fit Condition	(P) Pass	
59. Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.1654	2.1654	2.1654
60. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass	
61. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	

### Mechanical Fits- Bearing Housings

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62. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.7244	4.7244	4.7244



63. Drive End - Endbell Bearing Fit Condition	(P) Pass	
64. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.7244	4.7244	4.7244
65. Opposite Drive End - Endbell Bearing Fit Condition	(P) Pass	
66. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
na	n	
67. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
68. List Machine Work Needed Below	None	
69. Technician	David Maclin	

Co sign: CRW

#### Root Cause of Failure

70. Failure locations	Wound rotor shorted to ground
71. Root cause of failure	Shorted

#### Dynamic Balance Report

72. Rotor Weight and Balance Grade	
Rotor Weight	Balance Grade
73. Initial Balance Readings	
Drive End	Opposite Drive End

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74. Final Balance Readings			
Drive End	Opposite Drive End		
75. Technician			
<b>Rewind</b>			
76. Core Test Results - Watts loss per Pound			
Pre-Burnout	Post Burnout		
77. Core Hot Spot Test			
Pre-Burnout	Post-Burnout		
78. Post Rewind Electrical Test- Insulation Resistance			
79. Post Rewind Polarization Index			
80. Post Rewind Winding Resistance			
1-2	1-3	2-3	
81. Post Rewind Surge Test			
82. Post Rewind Hi-Pot			
83. Technician			
<b>Mechanical Fits- Rotor - Post Repair</b>			
84. Shaft Runout Post Repair			
85. Rotor Runout Post Repair			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
86. Coupling Fit Closest to Bearing Housing Post Repair			
0 Degrees	90 Degrees	120 Degrees	
87. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees	
88. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
89. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
90. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
91. Shaft Repair Sign-off			
<b>Mechanical Fits- Bearing Housings - Post Repair</b>			
92. Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
93. Opposite Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	

94. Bearing Cap Condition Post Repair			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
95. End Bell Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
96. End Bell Repair Sign-off			
<b>Assembly</b>			
97. QC Check All Parts for Cleanliness Prior to Assembly			
98. Photograph All Major Components prior to assembly			
99. Final Insulation Resistance Test			
100. Assembled Shaft Endplay			
101. Assembled Shaft Runout			
102. Test Run Voltage			
Volts	Volts	Volts	
103. Test Run Amperage			
Amps	Amps	Amps	
104. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
105. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
106. Ambient Temperature - Fahrenheit			
107. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
108. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
109. Document Final Condition with Pictures after paint			
110. Final Pics and QC Review			



## STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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