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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102808

Prepared for KONE INC (10211)

5003 NORTH SHORE LANE
NORTH LITTLE ROCK AR 72118

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

KONE INC (10211)
5003 NORTH SHORE LANE
NORTH LITTLE ROCK, AR 72118

FolderID: 102808
FormID: 20120432

AC Inspection - Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Serial Number: 329138

Description: 23HP 1800 RPM

Hi-Speed Job Number: 102808

Product Number: M: 343059

Spec/ID #: NA

Serial Number: 329138

HP/kW: 23 (HP)

RPM: 1800 (RPM)

Frame: UNKNOWN

Voltage: 480

Current: 29.5 (Amps)

Phase: Three

Hz: 60 (Hz)

Service Factor: 1

Enclosure: ODP

of Leads: 6

J-box Included: None

Coupling/Sheave: None

Date Received: 05/08/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Teardown Inspection

Rewind: No

**Shaft Machined Fit Repairs
Required:** Yes

**Bearing Housing Machined
Fit Repairs Required:** Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● **5 - High** ● **4 - Good**

Overall Condition

1. Report Date

05/06/2024

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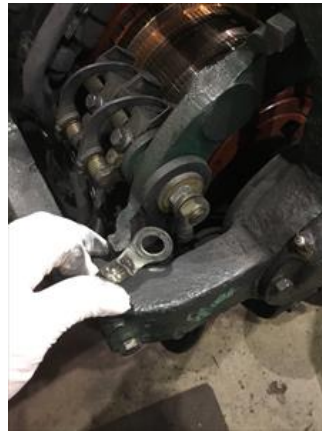
1.0

2. Nameplate Picture



3. Photos of all six sides of the machine.





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4. Describe the Overall Condition of the Equipment as Received		
<i>Replace brushes, replace bearings, machine both shaft fits, machine both endbells, turn and undercut commutator</i>		
Initial Mechanical/Electrical		
● 5.	Does Shaft Turn Freely?	(Y) Yes
● 6.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
	7. Does Shaft Have Visible Damage?	(No) No
	8. Assembled Shaft Runout	Inches
■	Na	
	9. Assembled Shaft End Play	inches
■	Na	
	10. Air Gap Variation <10%	
■	Na	
● 11.	Lead Condition	(F) Fail
■	Need to replace a couple leads	
	12. Lead Length	Inches
■	Lengths vary	
	13. Does it have Lugs?, If so what is the Stud Size?	
■	Yes and no	
	14. Lead Numbers	
■	Odd numbering	
	15. Frame Condition	good
● 16.	Fan Condition	(P) Pass

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17. Broken or Missing Components	no
Initial Electrical Inspection	
18. Insulation Resistance/Megger	2000 Megohms
19. Winding Resistance	
1-2	1-3 2-3
.0.2	0.2 0.2
20. Perform Surge Test	(P) Pass
21. Number of Stator Slots	48
22. Stator Condition	good
23. Stator Thermistors/Ohms	
Na	
24. Stator Overloads/Ohms	
Na	
Mechanical Inspection	
25. Drive End Bearing Brand	skf
26. Drive End Bearing Number-	6309 2z c3
27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Ball) Ball Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	
Na	
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	
Bolt and washer	
32. Drive End Bearing Condition	fail
33. Opposite Drive End Bearing Brand	fag
34. Opposite Drive End Bearing Number-	6309rsr
35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Ball) Ball Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	
Na	
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	no
40. Opposite Drive End Bearing Condition	worn
41. Drive End Seal	
Na	
42. Opposite Drive End Seal	
Na	
Rotor Inspection	
43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44. Growler Test	(Pass) Pass
45. Number of Rotor Bars	64
46. Rotor Condition	pass
47. List the Parts needed for the Repair Below	
6309 2zc3 x2	
8 brushes	

48. Signature of Technician that Disassembled Motor

Trevor Hall


Mechanical Fits- Rotor

49. Shaft Runout inches

Na

50. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

Na

51. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

52. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

53. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.7741

1.773

1.7716

54. Drive End Bearing Shaft Fit Condition

(F) Fail

Egg shaped and over max.

55. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.7723

1.7725

1.7727

56. Opposite Drive End Bearing Shaft Fit Condition

(F) Fail

Egg shaped and oversized.

57. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Na

Mechanical Fits- Bearing Housings

58. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.99

3.99

3.99

Bearing spun inside housing

59. Drive End - Endbell Bearing Fit Condition

(F) Fail

60. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

3.9378


3.9383

3.9382

61. Opposite Drive End - Endbell Bearing Fit Condition

(F) Fail

Oversized

62. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
good	good	
63. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
good	good	
64. List Machine Work Needed Below <i>Both endbells, both shaft fits, turn and undercut armature</i>		
65. Technician		Trevor Hall
		
<input type="checkbox"/> Co sign TRH		
Root Cause of Failure		
66. Failure locations <i>Endbells, shaft bearing fits, commutator, bearings, brushes</i>		
67. Root cause of failure <i>Normal wear over time</i>		



Hi-Speed Industrial Service
7030 Ryburn Dr
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901-873-5300

DC Repair Report

KONE INC (10211)
5003 NORTH SHORE LANE
NORTH LITTLE ROCK, AR 72118

FolderID: 102808
FormID: 20332706

DC Repair Report Rev. 2

Location: LITTLE ROCK MOTOR SHOP

Job Number: 102808

Description: Ac, Dc Generator

Hi-Speed Job Number: 102808

Manufacturer: Other

HP/KW: 23 (HP)

RPM: 1800

Armature Voltage: 160 (Volts)

Armature Current: 94 (Amps)

J-Box Included: No

Bearing RTDS: No

Winding RTDS: No

Mounting Orientation : Horizontal

Priorities Found: ● 1 - High ● 4 - Good

Overall Condition

1. Describe the Overall Condition of the Equipment as Received

Motor is full of carbon. Needs new brushes, shaft fits machined, both endbells sleeved, turn and undercut armature

2. Nameplate Picture





3.	Distance From the End of the Shaft to the end of the Face of the Sheave/Coupling	
	Na	
Initial Mechanical/Electrical		
4.	Does the Shaft Turn Freely?	(Y) Yes
5.	Does Shaft Have Visible Damage?	(No) No
6.	Assembled Shaft Runout	Inches
	Na	
7.	Assembled Shaft End Play	Inches
	Na	

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8.	Air Gap Variation <10%	
	<i>Na</i>	
9.	Lead Condition	(F) Fail
	<i>Need to replace a couple leads</i>	
10.	Lead Length	45 Inches
11.	Frame Condition	(P) Pass
12.	Fan Condition	(P) Pass
13.	Brush Information	
	Brush Number	Quantity
	75-501533	8
		Condition
		fail



14.	Brush Holder Condition - Verify proper gap to Commutator	good
-----	--	------



Incoming Electrical Test		
15.	General Condition of the Armature/Commutator	needs turned and full of carbon
16.	Armature Insulation Resistance to Ground	0 Megohms
17.	Field Circuit Insulation Resistance to Ground	0 Megohms
18.	Interpole Circuit Insulation Resistance to Ground	0 Megohms
19.	Total Field Ohms	239.3
20.	Field Ohms	
	Between F1/F2	Between F3/F4
	121	120
21.	MegOhms between Fields and Series	300

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22.	Series Drop Test 1&2		
	Series 1	Series 2	
	4.6	4.6	
23.	Series Drop Test 3&4		
	Series 3	Series 4	
	7.5	7.5	
	Connected on different tap than other two series coils		
24.	Field Drop Test Fields 1&2		
	Total AC Voltage	Field #1	Field #2
	115	1.6	1.6
25.	Field Drop Test Fields 3&4		
	Field #3	Field #4	Field #2
	115	1.6	
	115	1.6	
26.	Field Drop Test Fields 5&6		
	Field #5	Field #6	Field #2
	Na		
27.	Field Drop Test Fields 7&8		
	Field #7	Field #8	Field #2
	Na		
28.	Interpole Drop Test 1&2		
	Total AC Voltage	Interpole #1	Interpole #2
	29	15	15
29.	Interpole Drop Test 3&4		
	Interpole #3	Interpole #4	Field #2
	15	15	
30.	Interpole Drop Test 5&6		
	Interpole #5	Interpole #6	Field #2
	Na		
31.	Interpole Drop Test 7&8		
	Interpole #7	Interpole #8	Field #2
	Na		

32. Armature Number of Bars - Bar to Bar Test

Number of Bars	Bar to Bar Test
123	pass



Mechanical Inspection

33. Shaft Runout Drive End

34. Shaft Runout Armature

Drive End Bearing Journal	Armature Core	ODE Bearing Journal
35. Drive End Bearing Number		
36. Drive End Bearing Quantity		
37. Drive End Bearing Type		
38. Drive End Lubrication Type		
39. Drive End Bearing Insulation or Grounding Device?		
40. Drive End Wavy Washer/Snap-Ring Other Retention Device?		
41. Drive End Bearing Condition		
42. Opposite Drive End Bearing Number		
43. Opposite Drive End Bearing Quantity		
44. Opposite Drive End Bearing Type		
45. Opposite Drive End Lubrication Type		
46. Opposite Drive End Bearing Insulation or Grounding Device?		
47. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?		
48. Opposite Drive End Bearing Condition		
49. Signature of Technician who Performed Teardown		
50. List Parts Needed Prior to Reassembly		

Mechanical Fits - Armature

51. Coupling Fit Closest to Bearing Housing

0 Degrees	60 degrees	120 degrees
52. Coupling Fit Closest to the End of the Shaft		
0 Degrees	60 degrees	120 degrees
53. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
54. Drive End Bearing Shaft Fit Condition		

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55. Opposite Drive End Bearing Shaft Fit			
0 Degrees		60 Degrees	
		120 Degrees	
56. Opposite Drive End Bearing Shaft Fit Condition			
57. Shaft Air Seal Fits			
Drive End Air Seal		Opposite Drive End Air Seal	
Mechanical Fits- Bearing Housings			
58. Drive End - End Bell Bearing Fit			
0 Degrees		60 Degrees	
		120 Degrees	
59. Drive End - Endbell Bearing Fit Condition			
60. Opposite Drive End - End Bell Bearing Fit			
0 Degrees		60 Degrees	
		120 Degrees	
61. Opposite Drive End - Endbell Bearing Fit Condition			
62. Bearing Cap Condition			
Drive End		Opposite Drive End	
63. End Bell Air Seal Fits			
Drive End Air Seal		Opposite Drive End Air Seal	
64. List any Machine work Needed Below			
65. Signature of Technician Performing Measurements			
Root Cause of Failure			
66. Failure Locations			
67. Root Cause of Failure			
Commutator Data			
68. Total Copper Segment Length			
69. Number of Bars			123
70. Number of Wires Per Copper Bar and Size			
Number of Wires per Bar		Wire Size	
71. Equalizers per Copper Bar and Equalizer Wire Size			
Equalizers per Bar		Wire Size	
72. Document Commutator Diameter, Minimum and Max			
Current Comm Diameter		Minimum Comm Diameter	Maximum Comm Diameter
73. Commutator Shaft Diameter			
Front Shaft Diameter		Back Shaft Diameter	
74. Commutator Type			
75. Commutator Bore			
76. Signature of Technician Recording Data			
Dynamic Balance Report			
77. Rotor Weight and Balance Grade			
Rotor Weight		Balance Grade	

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78. Initial Balance Readings			
Drive End Readings		Opposite Drive End Readings	
79. Final Balance Readings			
Drive End Readings		Opposite Drive End Readings	
80. Signature of the Balance Technician			
Post Armature Rewind Testing			
81. Post Rewind Armature Insulation Resistance to Ground			
82. Post Rewind Field Circuit Measure the Insulation Resistance to Ground			
83. Post Rewind Armature Number of Bars - Bar to Bar Test			
Number of Bars		Bar to Bar Test	
84. Post Rewind Field Circuit Insulation Resistance to Ground			
85. Post Rewind Interpole Circuit Insulation Resistance to Ground			
86. Post Rewind Field Drop Test Fields 1&2			
Total AC Voltage		Field #1	Field #2
87. Post Rewind Field Drop Test Fields 3&4			
Field #3	Field #4		Field #2
88. Post Rewind Field Drop Test Fields 5&6			
Field #5	Field #6		Field #2
89. Post Rewind Field Drop Test Fields 7&8			
Field #7	Field #8		Field #2
90. Post Rewind Interpole Drop Test 1&2			
Total AC Voltage		Interpole #1	Interpole #2
91. Post Rewind Interpole Drop Test 3&4			
Interpole #3	Interpole #4		Field #2
92. Post Rewind Interpole Drop Test 5&6			
Interpole #5	Interpole #6		Field #2
93. Post Rewind Interpole Drop Test 7&8			
Interpole #7	Interpole #8		Field #2
Post Mechanical Repair			
94. Post Repair Coupling Fit Closest to Bearing Housing			
0 Degrees	60 degrees		120 degrees
95. Post Repair Coupling Fit Closest to the End of the Shaft			
0 Degrees	60 degrees		120 degrees
96. Post Repair Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees		120 Degrees

97. Post Repair Drive End Bearing Shaft Fit Condition		
98. Post Repair Drive End Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
99. Post Repair Drive End Opposite Drive End Bearing Shaft Fit Condition		
100. Post Repair Drive End - End Bell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
101. Post Repair Drive End - Endbell Bearing Fit Condition		
102. Post Repair Opposite Drive End - End Bell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
103. Post Repair Opposite Drive End - Endbell Bearing Fit Condition		
104. Post Repair Bearing Cap Condition		
Drive End	Opposite Drive End	
105. Post Repair End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
106. Signature of Tech Performing Mechanical Repairs		
Assembly		
107. Take Pictures of all Major Components Prior to Reassembly		
108. Verify Brush Box Holders Have the Proper Clearance, and Brushes have been Seated Properly		
109. Assembled Shaft End Play and Runout		
Shaft Endplay	Shaft Runout	
110. Perform No-Load Test Run, Record Armature Voltage and Current		
Voltage	Current	
111. Perform No-Load Test Run, Record Field Voltage and Current		
Voltage	Current	
112. Document Vibration Readings Drive End		
Horizontal	Vertical	Axial
113. Document Vibration Readings Opposite Drive End		
Horizontal	Vertical	Axial
114. Perform Full-Load Test Run, Record Armature Voltage and Current		
Voltage	Current	
115. Perform Full-Load Test Run, Record Field Voltage and Current		
Voltage	Current	
116. Document Vibration Readings Under Full Load Drive End		
Horizontal	Vertical	Axial

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117. Document Vibration Readings Under Full Load Opposite Drive End		
Horizontal	Vertical	Axial
118. Ambient Temperature		
119. Drive End Bearing Temps Under Full Load		
5 Minutes	10 Minutes	15 Minutes
120. Opposite Drive End Bearing Temps Under Full Load		
5 Minutes	10 Minutes	15 Minutes
121. Final Test Run Sign-Off		
122. Document Final Condition With Pictures		
123. Final QC Sign-Off		



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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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7. **INSPECTION/ACCEPTANCE.** All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have sixty (60) days to cure the alleged discrepancy and/or nonconformance. If Hi-Speed fails to cure in this time period, Buyer shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

9. **LIMITATION OF DAMAGES.** HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.