LR Field Services

Prepared for Highland Pellets (012194)

5601 Industrial Dr North Pine Bluff AR 71602

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Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

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Field Service Ticket

Highland Pellets (012194) 5601 Industrial Dr North

Job Information

Pine Bluff, AR 71602

- 1. Hi-Speed Job Number 103477
- 2. Asset Type
- 3. Make









- 4. Model
- 5. Serial Number
- 6. Customer Asset ID/Asset Name

Service Call Details

7. Service Objectives

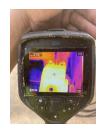
Try to troubleshoot bearing on fan.

8. Services Performed

We removed and reinstalled the bearing twice, once with one full turn as directions show and again with a little over half a rotation. We aligned motor to fan and installed new belts. After running for a couple hours the temperatures stabilized at 163 on the fan end and 215 on the pulley end. Temperature did not start to come down as we were hoping but did stabilize.









9. Service Technician Recommendations

Closely monitor bearing temps and call AirPro, the manufacturer to see if this is allowable or if the fan itself needs further attention. AirProfan.com

Approval Signatures

10. Service Technician Signature

Trevor Hall

TIM

11. Customer Signature

Deric Dehart





Field Service Ticket

Highland Pellets (012194) 5601 Industrial Dr North Pine Bluff, AR 71602

FolderID: 103477 FormID: 21563794

Job Information

- 1. Hi-Speed Job Number 103477
- 2. Asset Type Hammer mill
- 3. Make









- 4. Model
- 5. Serial Number
- Customer Asset ID/Asset Name

Hammer mill 1

Service Call Details

7. Service Objectives

Check hammer and try to balance.

8. Services Performed

Aligned motor first and got it to 1,0-1,0 at the coupling. Didn't take long. Then we performed a lift check on the hammer mill rotor. The rear bearing has 11 thousandths of play in it and the front bearing has about 20 thousandths. I recommend replacing the bearings before balancing.





















9. Service Technician Recommendations

Recommend replacing bearings before balancing.

Approval Signatures

10. Service Technician Signature

Trevor Hall

11. Customer Signature

Deric Dehart