



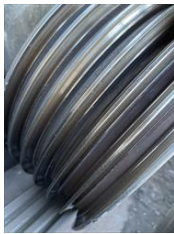
Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

Field Service Ticket

FolderID: 102805  
FormID: 20135718

Holcim (10107-FBP)  
1406 Hwy 371 North  
Prescott, AR 71857

Job Information		
1. Hi-Speed Job Number	102805	
2. Asset Type	Fan	
3. Make		P3



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4. Model	couldn't get info off of fan
5. Serial Number	
6. Customer Asset ID/Asset Name	dust collector
Service Call Details	
7. Service Objectives	Customer wants a quote to raise the motor and make level with the shaft platform, new pulleys.

8. Services Performed

*Checked pulleys and they are very worn. Need replaced. Took pictures of the frame to see what it will take to modify. Checked straightness of shaft. Shaft is out 3 thousandths at the output/fan end. 35 thousandths pulley end. Shaft needs replaced. Shaft has spun in an older bearing before and bearing location has been moved to a better part of the shaft. Shaft has been ground where newer bearing is mounted by the pulley. Motor looks to be longer than the original motor that came with the unit. Checked straightness of pulleys with laser and they are pretty straight considering the shaft. Customer is going to try to get information on the fan so we can come up with shaft dimensions. I took vibration readings of the unit and fan shows to be in balance.*

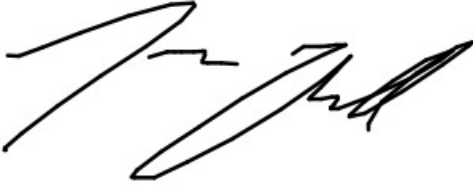
9. Service Technician Recommendations

*Fan and shaft need to be pulled to replace shaft. New bearings, new pulleys, new belt. Need a new adjustable motor base also for either way the customer wants to go. Customer says bolts are stripped/gaulded on old base. A shorter motor by about 3 inches and new base could be used with a shorter belt if they decide not to make the level base. [Jacque.faulkner@holcim.com](mailto:Jacque.faulkner@holcim.com)*

**Approval Signatures**

10. Service Technician Signature

**Trevor Hall**



11. Customer Signature

**Justin Cox**

