

Field Service Ticket

FolderID: 103166 FormID: 20880273

P8

Almatis Inc/RCP Bauxite (10014) 4701 Alcoa Road Bauxite, AR 72011

Job Information			
1.	Hi-Speed Job Number	103166	
2.	Asset Type	Ball mill	
3.	Make	Ball mill	
4.	Model		
5.	Serial Number		
6.	Customer Asset ID/Asset Name	Ball Mill 1	
Service Call Details		<u>o</u>	
7.	Service Objectives		
	Align pinion, gearbox and motor		

8. Services Performed

Upon arrival we inspected the big main gear. The gear is extremely worn and will not mesh with the pinion gear in place. It is wearing out the new pinion. We checked clearances on the two gears and moved one side of the pinion gear in a little to align with the gearbox better. The motor to the gearbox alignment is good because we see no wear on the couplings or the grid. Grease also looks new. We were unable to rotate the unit so we had to use straightedges and do visuals on the couplings.







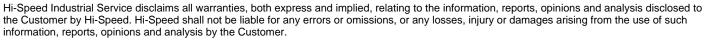












9. Service Technician Recommendations			
Flip the big main gear to ride on the side with no wear.			
Approval Signatures			
10. Service Technician Signature	Trevor Hall		
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11. Customer Signature	David Wollfe		
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