

Field Service Ticket

Tolm Group Inc (12758) 210 N Moose St Morrilton, AR 72110 Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

> FolderID: 103834 FormID: 22490536

| Job Information | | | |
|----------------------|---------------------------------------|----------------------|--|
| 1. | Hi-Speed Job Number | 103834 | |
| 2. | Asset Type | Hoffman blower motor | |
| 3. | Make | | |
| 4. | Model | | |
| 5. | Serial Number | | |
| 6. | Customer Asset ID/Asset Name | Blower 3 | |
| Service Call Details | | O | |
| 7. | Service Objectives | | |
| | To reconnect motor and check heaters. | | |

. Services Performed P8

Reconnected motor 1,6,7,12-3,5,9,11-2,4,8,10. We checked the wiring to the motor heaters from the panel. Heater breakers were found in a panel next to the main contactor panels and all 3 motors heaters were turned off at the breakers. Once they were turned on they worked properly at 115 volts while the motor was not running. The heater wires were ran through the overload wires on the motors and the heaters but was not an issue because the overloads are not being used. I rewired all 3 motor heaters so that they are only going to the heaters and the overloads are out of the circuit. I siliconed all 3 terminal box covers. The amps on the first two motors are 1.2 amps each and the new heaters on the motor we rewound are 2.5. Heaters on all 3 motors are hooked for 115 volt. The motor is running at 140 amps.































9. Service Technician Recommendations

Approval Signatures

10. Service Technician Signature

Trevor Hall

TAM

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Joel Theybo

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