



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 102682**

Prepared for Delta Plastics (11016)

8801 Frazier Pike  
Little Rock AR 72206

# Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2

**1.0**

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

**Delta Plastics (11016)**

8801 Frazier Pike  
Little Rock, AR 72206

FolderID: 102682  
FormID: 19835032

### AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number:

Description: 150 hp

Hi-Speed Job Number: 102682

Manufacturer: Baldor

HP/kW: 150 (HP)

RPM: 1750 (RPM)

Frame: URL2882Z

Voltage: 460

Current: 180

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.0

Enclosure: DP

# of Leads: 6

J-box Included: Half

Coupling/Sheave: None

Date Received: 03/21/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs  
Required: Yes

Bearing Housing Machined  
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 7 - High

1 - Medium

6 - Good

### Overall Condition

1. Report Date

03/22/2024

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1.0

[illegible]

## The image consists of two photographs of a large industrial machine, likely a lathe or mill. The top photograph shows the machine from a distance in a workshop setting. The machine is dark-colored with a large, cylindrical workpiece mounted on the lathe bed. A tool is visible in the background. The bottom photograph is a close-up of the machine's side, showing a green motor and a black frame. A white tag is attached to the machine. The background shows a workshop with various tools and equipment.



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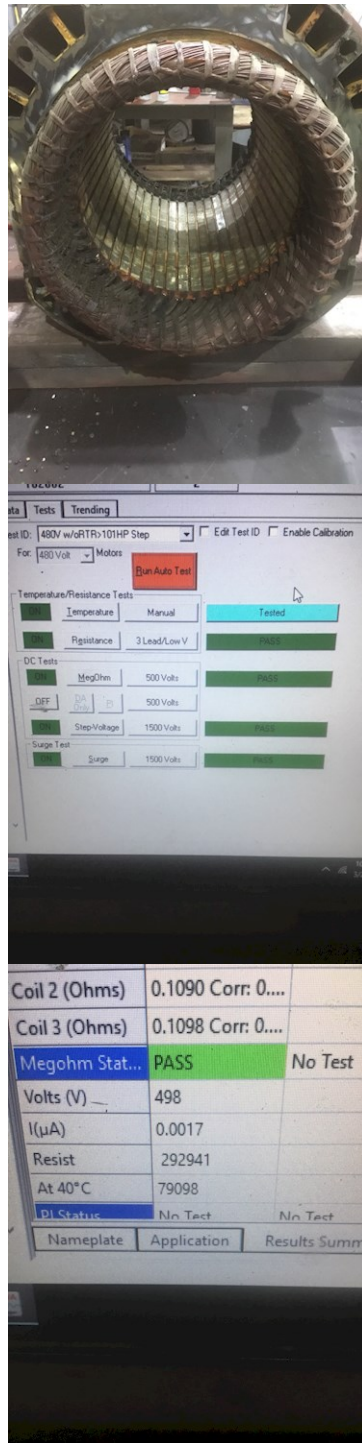
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1.2





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4. Describe the Overall Condition of the Equipment as Received

*Dirty*

### Initial Mechanical/Electrical

<input checked="" type="radio"/>	5. Does Shaft Turn Freely?	(N) No
<input checked="" type="radio"/>	6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(Yes) Yes
	7. Does Shaft Have Visible Damage?	(No) No
	8. Assembled Shaft Runout	Inches
<input type="text"/>	<i>Na</i>	
	9. Assembled Shaft End Play	inches
<input type="text"/>	<i>Na</i>	
	10. Air Gap Variation <10%	
<input type="text"/>	<i>Na</i>	
<input checked="" type="radio"/>	11. Lead Condition	(P) Pass
	12. Lead Length	18 Inches
<input checked="" type="radio"/>	13. Does it have Lugs?, If so what is the Stud Size?	(No) No
	14. Lead Numbers	1-6
	15. Frame Condition	pass
	16. Fan Condition	(N) NA
	17. Broken or Missing Components	na

### Initial Electrical Inspection

18. Insulation Resistance/Megger Megohms

Coil 2 (Ohms)	0.1090	Corr: 0....	
Coil 3 (Ohms)	0.1098	Corr: 0....	
Megohm Stat...	PASS	No Test	
Volts (V)	498		
I(μA)	0.0017		
Resist	292941		
At 40°C	79098		
PI Status	No Test	No Test	
Nameplate	Application	Results Summ.	

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## 19. Winding Resistance

1-2

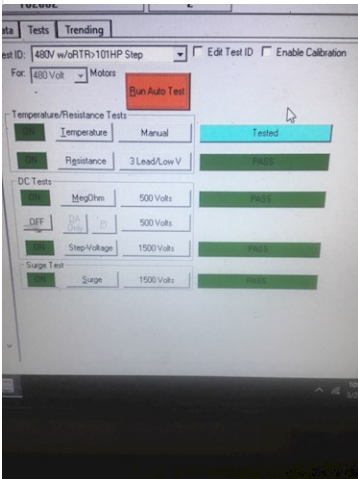
1-3

2-3

Test Date	3/22/2024	3/22/2024
Test Time	10:17:40 AM	10:05:46 AM
Resist Status	PASS	No Test
Bal L1 (Ohms)		
Bal L2 (Ohms)		
Bal L3 (Ohms)		
L1-L2 (Ohms)	0.0734 Corr: 0....	
L2-L3 (Ohms)	0.0730 Corr: 0....	
L3-L1 (Ohms)	0.0732 Corr: 0....	
Max Delta R %	0.675	
Coil 1 (Ohms)	0.1105 Corr: 0....	
Coil 2 (Ohms)	0.1090 Corr: 0....	
Coil 3 (Ohms)	0.1098 Corr: 0....	
Megohm Stat...	PASS	No Test
Units (V)	1000	
Nameplate	Application	Results Summary

## 20. Perform Surge Test

(P) Pass



## 21. Number of Stator Slots

48

## 22. Stator Condition

Needs cleans

## 23. Stator Thermistors/Ohms

Na

## 24. Stator Overloads/Ohms

0.4 pass

## Mechanical Inspection

## 25. Drive End Bearing Brand

na



26. Drive End Bearing Number-

NU215



27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Roller) Roller Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	na
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
32. Drive End Bearing Condition	roller cage came apart locking bearing up




33. Opposite Drive End Bearing Brand	SKF
34. Opposite Drive End Bearing Number-	6211



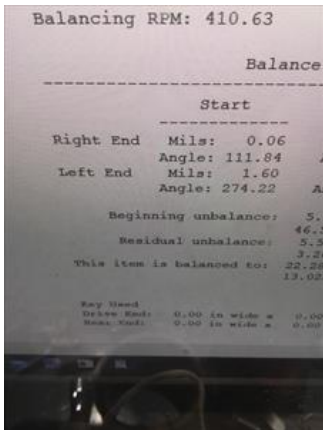
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35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Ball) Ball Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	na
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
40. Opposite Drive End Bearing Condition	
<div> <div></div> <div>Signs of contamination</div> </div> 	
41. Drive End Seal	
<div> <div></div> <div>Na</div> </div>	
42. Opposite Drive End Seal	
<div> <div></div> <div>Na</div> </div>	
<b>Rotor Inspection</b>	
43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44. Growler Test	(Pass) Pass
45. Number of Rotor Bars	46
46. Rotor Condition	pass
<div> <div></div> <div>47. List the Parts needed for the Repair Below</div> <div> NU 215  6211  Aegis ring- 2.9174  Insulated sleeve for DE end bell bearing fit- NU215 </div> </div>	
48. Signature of Technician that Disassembled Motor	Cw
	
<b>Mechanical Fits- Rotor</b>	
49. Shaft Runout	0.002 inches
50. Rotor Runout	
Drive End Bearing Fit	Rotor Body
	Opposite Drive End Bearing
<div> <div></div> <div>Na</div> </div>	

51. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
<div> <div></div> Na </div>			
52. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
<div> <div></div> Na </div>			
53. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
<div> <div></div> Unable to pull inner race due to being welded to shaft </div>			
54. Drive End Bearing Shaft Fit Condition			(F) Fail
55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.1658	2.1658	2.1657	
56. Opposite Drive End Bearing Shaft Fit Condition			(P) Pass
57. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
<div> <div></div> Na </div>			
<b>Mechanical Fits- Bearing Housings</b>			
58. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
<div> <div></div> Has excessive lip worn into bearing fit </div>			
59. Drive End - Endbell Bearing Fit Condition			(F) Fail
60. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
2.9378	2.9379	2.9378	
61. Opposite Drive End - Endbell Bearing Fit Condition			(P) Pass
62. Bearing Cap Condition			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
<div> <div></div> Pass </div>			
63. End Bell Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
<div> <div></div> Na </div>			
64. List Machine Work Needed Below			
Both DE end bell and shaft bearing fits			
65. Technician			Cw
			
<div> <div></div> Witnessed by: RRW </div>			
<b>Root Cause of Failure</b>			

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66. Failure locations	<i>DE bearing and DE end bell and shaft bearing fits</i>	
67. Root cause of failure	<i>Mixing of grease and lack of lubrication</i>	
<b>Dynamic Balance Report</b>		
68. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
Na		
69. Initial Balance Readings		
Drive End	Opposite Drive End	



70. Final Balance Readings		
Drive End	Opposite Drive End	



71. Technician	Cw
<b>Mechanical Fits- Rotor - Post Repair</b>	

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72.	Shaft Runout Post Repair		inches
	Na		
73.	Rotor Runout Post Repair		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
	Na		
74.	Coupling Fit Closest to Bearing Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees
	Na		
75.	Coupling Fit Closest to the end of the Shaft Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	Na		
76.	Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	Na		
77.	Opposite Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	Na		
78.	Shaft Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Na		
79.	Shaft Repair Sign-off		
	Na		
Mechanical Fits- Bearing Housings - Post Repair			
80.	Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
	5.1188	5.1189	5.1189

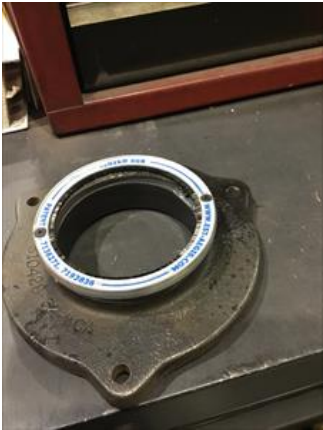




81. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees

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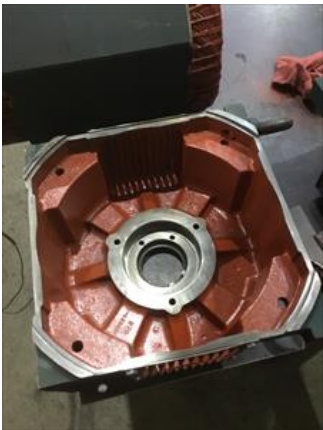
82. Bearing Cap Condition Post Repair		
Drive End Bearing Cap		Opposite Drive End Bearing Cap
<div><div></div><div>Installed AGIS ring D.E.</div></div>		



83. End Bell Air Seal Fits Post Repair		
Drive End Air Seal		Opposite Drive End Air Seal
84. End Bell Repair Sign-off		
		Gary
Assembly		
85. QC Check All Parts for Cleanliness Prior to Assembly		Cw
		

86. Photograph All Major Components prior to assembly

(Complete) Complete



87. Final Insulation Resistance Test

Megohms

Pass

88. Assembled Shaft Endplay

inches

Na

89. Assembled Shaft Runout

inches

Na

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90. Test Run Voltage

Volts

Volts

Volts



91. Test Run Amperage

Amps

Amps

Amps



92. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

Na

93. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

Na

94. Ambient Temperature - Fahrenheit

Na

95. Drive End Bearing Temps - Fahrenheit

5 Minutes


10 Minutes

15 Minutes

Na

96. Opposite Drive End Bearing Temps - Fahrenheit			
	5 Minutes	10 Minutes	15 Minutes
Na			
97. Document Final Condition with Pictures after paint			



98. Final Pics and QC Review			Cw
			
Co sign: RRW			



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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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