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LR Motor Shop Repairs

Job Number 102682

Prepared for Delta Plastics (11016)

8801 Frazier Pike
Little Rock AR 72206

Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2

1.0

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Printed on 3/22/2024

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AC Inspection as Found

Delta Plastics (11016)

8801 Frazier Pike
Little Rock, AR 72206

FolderID: 102682
FormID: 19835032

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number:

Description: 150 hp

Hi-Speed Job Number: 102682

Manufacturer: Baldor

HP/kW: 150 (HP)

RPM: 1750 (RPM)

Frame: URL2882Z

Voltage: 460

Current: 180

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.0

Enclosure: DP

J-box Included: Half

Date Received: 03/21/2024

Repair Stage: Final

Bearing Type: Rolling Element

Priorities Found: ● 7 - High ● 5 - Good

Overall Condition

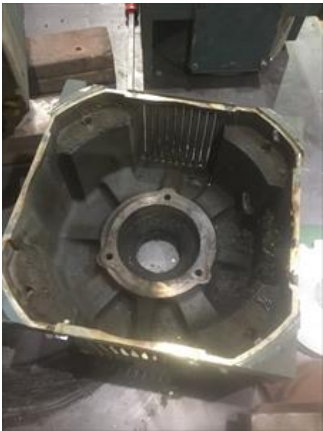
- | | |
|----------------------|------------|
| 1. Report Date | 03/22/2024 |
| 2. Nameplate Picture | |



- | |
|--|
| 3. Photos of all six sides of the machine. |
|--|

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Test Date	3/22/2024	3/22/2024
Test Time	10:17:40 AM	10:05:46 AM
Resist Status	PASS	No Test
Bal L1 (Ohms)		
Bal L2 (Ohms)		
Bal L3 (Ohms)		
L1-L2 (Ohms)	0.0734 Corr: 0...	
L2-L3 (Ohms)	0.0730 Corr: 0...	
L3-L1 (Ohms)	0.0732 Corr: 0...	
Max Delta R %	0.675	
Coil 1 (Ohms)	0.1105 Corr: 0...	
Coil 2 (Ohms)	0.1090 Corr: 0...	
Coil 3 (Ohms)	0.1098 Corr: 0...	
Megohm Stat...	PASS	No Test
Volts (V)	498	
I (uA)	0.0017	
Resist	292941	
At 40°C	79098	
Oil Status	N/A	No Test
Nameplate	Application	Results Summary

Coil 2 (Ohms)	0.1090 Corr: 0...	
Coil 3 (Ohms)	0.1098 Corr: 0...	
Megohm Stat...	PASS	No Test
Volts (V)	498	
I (uA)	0.0017	
Resist	292941	
At 40°C	79098	
Oil Status	N/A	No Test
Nameplate	Application	Results Summary



4. Describe the Overall Condition of the Equipment as Received

Dirty

5. Distance from the end of the shaft to the Coupling/Sheave









inches

Na

Initial Mechanical/Electrical

- | | |
|--|-----------|
| 6. Does Shaft Turn Freely? | (N) No |
| 7. Does the shaft require T.I.R in Lathe to identify additional repairs? | (Yes) Yes |
| 8. Does Shaft Have Visible Damage? | (No) No |

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9.	Assembled Shaft Runout	Inches
	Na	
10.	Assembled Shaft End Play	inches
	Na	
11.	Air Gap Variation <10%	
	Na	
	12. Lead Condition	(P) Pass
	13. Lead Length	18 Inches
	14. Does it have Lugs?, If so what is the Stud Size?	(No) No
	15. Lead Numbers	1-6
	16. Stator Temperature Detector Rating and Function	
	Quantity	Rating
		Quantity Passed
	Na	
	17. Bearing Temperature Detector Rating and Function	
	Quantity	Rating
		Quantity Passed
	Na	
	18. Frame Condition	pass
	19. Fan Condition	(N) NA
	20. Heater Quantity, Ratings	
	Quantity	Volts/Watts
		Pass/Fail
	Na	
	21. Broken or Missing Components	na
Initial Electrical Inspection		
	22. Insulation Resistance/Megger	Megohms

Coil 2 (Ohms)	0.1090	Corr: 0....
Coil 3 (Ohms)	0.1098	Corr: 0....
Megohm Stat...	PASS	No Test
Volts (V)	498	
I(μA)	0.0017	
Resist	292941	
At 40°C	79098	
PLC Status	Min Test	Min Test
Nameplate	Application	Results Summary

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23. Winding Resistance

1-2

1-3

2-3

Test Date	3/22/2024	3/22/2024
Test Time	10:17:40 AM	10:05:46 AM
Resist Status	PASS	No Test
Bal L1 (Ohms)		
Bal L2 (Ohms)		
Bal L3 (Ohms)		
L1-L2 (Ohms)	0.0734 Corr: 0...	
L2-L3 (Ohms)	0.0730 Corr: 0...	
L3-L1 (Ohms)	0.0732 Corr: 0...	
Max Delta R %	0.675	
Coil 1 (Ohms)	0.1105 Corr: 0...	
Coil 2 (Ohms)	0.1090 Corr: 0...	
Coil 3 (Ohms)	0.1098 Corr: 0...	
Measurements Status		Fail Test
Comments		
Storage Date		
Application		
Resistor Summary		

24. Perform Surge Test

(P) Pass



25. Number of Stator Slots

48

26. Stator Condition

Needs cleans

27. Stator Thermistors/Ohms

Na

28. Stator Overloads/Ohms

0.4 pass

Mechanical Inspection

29. Drive End Bearing Brand

na

30. Drive End Bearing Number-

NU215



31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Roller) Roller Bearing
33. Drive End Lubrication Type	(Grease) Grease Lubricated
34. Drive End Bearing Insulation or Grounding Device?	na
35. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
36. Drive End Bearing Condition	roller cage came apart locking bearing up



37. Opposite Drive End Bearing Brand	SKF
38. Opposite Drive End Bearing Number-	6211




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39. Opposite Drive End Bearing Qty.	1
40. Opposite Drive End Bearing Type	(Ball) Ball Bearing
41. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
42. Opposite Drive End Bearing Insulation or Grounding Device?	na
43. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
44. Opposite Drive End Bearing Condition	
<div> <div></div> <i>Signs of contamination</i> </div>	




45. Drive End Seal	
<div> <div></div> <i>Na</i> </div>	
46. Opposite Drive End Seal	
<div> <div></div> <i>Na</i> </div>	

Rotor Inspection

47. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
48. Growler Test	(Pass) Pass
49. Number of Rotor Bars	46
50. Rotor Condition	pass
<div> <div></div> 51. List the Parts needed for the Repair Below <i>NU 215</i> <i>6211</i> <i>Aegis ring- 2.9174</i> <i>Insulated sleeve for DE end bell bearing fit- NU215</i> </div>	
52. Signature of Technician that Disassembled Motor	Cw
	

Mechanical Fits- Rotor

53. Shaft Runout	0.002 inches		
54. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
<div><div></div>Na</div>			

55.	Coupling Fit Closest to Bearing Housing		
	0 Degrees	90 Degrees	120 Degrees
	Na		
56.	Coupling Fit Closest to the end of the Shaft		
	0 Degrees	60 Degrees	120 Degrees
	Na		
57.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	Unable to pull inner race due to being welded to shaft		
58.	Drive End Bearing Shaft Fit Condition		(F) Fail
59.	Opposite Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	2.1658	2.1658	2.1657
60.	Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
61.	Shaft Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Na		
Mechanical Fits- Bearing Housings			
62.	Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	Has excessive lip worn into bearing fit		
63.	Drive End - Endbell Bearing Fit Condition		(F) Fail
64.	Opposite Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	2.9378	2.9379	2.9378
65.	Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
66.	Bearing Cap Condition		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	Pass		
67.	End Bell Air Seal Fits		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Na		
68.	List Machine Work Needed Below		
	Both DE end bell and shaft bearing fits		
69.	Technician		Cw
			
	Witnessed by: RRW		
Root Cause of Failure			

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70.	Failure locations <i>DE bearing and DE end bell and shaft bearing fits</i>		
71.	Root cause of failure <i>Mixing of grease and lack of lubrication</i>		
Dynamic Balance Report			
72.	Rotor Weight and Balance Grade		
	Rotor Weight	Balance Grade	
73.	Initial Balance Readings		
	Drive End	Opposite Drive End	
74.	Final Balance Readings		
	Drive End	Opposite Drive End	
75.	Technician		
Rewind			
76.	Core Test Results - Watts loss per Pound		
	Pre-Burnout	Post Burnout	
77.	Core Hot Spot Test		
	Pre-Burnout	Post-Burnout	
78.	Post Rewind Electrical Test- Insulation Resistance		
79.	Post Rewind Polarization Index		
80.	Post Rewind Winding Resistance		
	1-2	1-3	2-3
81.	Post Rewind Surge Test		
82.	Post Rewind Hi-Pot		
83.	Technician		
Mechanical Fits- Rotor - Post Repair			
84.	Shaft Runout Post Repair		
85.	Rotor Runout Post Repair		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
86.	Coupling Fit Closest to Bearing Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees
87.	Coupling Fit Closest to the end of the Shaft Post Repair		
	0 Degrees	60 Degrees	120 Degrees
88.	Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
89.	Opposite Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees

90. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
91. Shaft Repair Sign-off			
Mechanical Fits- Bearing Housings - Post Repair			
92. Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
93. Opposite Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
94. Bearing Cap Condition Post Repair			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
95. End Bell Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
96. End Bell Repair Sign-off			
Assembly			
97. QC Check All Parts for Cleanliness Prior to Assembly			
98. Photograph All Major Components prior to assembly			
99. Final Insulation Resistance Test			
100. Assembled Shaft Endplay			
101. Assembled Shaft Runout			
102. Test Run Voltage			
Volts	Volts	Volts	
103. Test Run Amperage			
Amps	Amps	Amps	
104. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
105. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
106. Ambient Temperature - Fahrenheit			
107. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
108. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
109. Stator Temperatures- Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
110. Document Final Condition with Pictures after paint			
111. Final Pics and QC Review			

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3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.