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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102667

Prepared for Centria (10681)

P.O. Box 99
Sheridan AR 72150

Table of Contents



Hi-Speed Industrial Service
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DC Repair Report

Centria (10681)

P.O. Box 99
Sheridan, AR 72150

FolderID: 102667
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DC Repair Report Rev. 2

Location: LR MOTORS

Job Number: 102667

Description: 5 HP DC

Hi-Speed Job Number: 102667

Manufacturer: Baldor

Serial Number: S0008300038

HP/KW: 5 (HP)

RPM: 1750

Frame: 184C

Armature Voltage: 180 (Volts)

Armature Current: 24.5 (Amps)

J-Box Included: Yes

Date Received: 03/19/2024

Bearing RTDS: No

Winding RTDS: No

Overall Condition

1. Describe the Overall Condition of the Equipment as Received

Dirty

2. Nameplate Picture



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1.0







3. Distance From the End of the Shaft to the end of the Face of the Sheave/Coupling

Initial Mechanical/Electrical

4. Does the Shaft Turn Freely?
5. Does Shaft Have Visible Damage?
6. Assembled Shaft Runout
7. Assembled Shaft End Play
8. Air Gap Variation <10%
9. Lead Condition
10. Lead Length
11. Frame Condition
12. Fan Condition
13. Brush Information

Brush Number	Quantity	Condition
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14. Brush Holder Condition - Verify proper gap to Commutator

Incoming Electrical Test

15. General Condition of the Armature/Commutator
16. Armature Insulation Resistance to Ground
17. Field Circuit Insulation Resistance to Ground
18. Interpole Circuit Insulation Resistance to Ground
19. Total Field Ohms
20. Field Ohms

Between F1/F2	Between F3/F4
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21. MegOhms between Fields and Series
22. Series Drop Test 1&2

Series 1	Series 2
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23. Series Drop Test 3&4

Series 3	Series 4
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24. Field Drop Test Fields 1&2

Total AC Voltage	Field #1	Field #2
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25. Field Drop Test Fields 3&4			
Field #3	Field #4	Field #2	
26. Field Drop Test Fields 5&6			
Field #5	Field #6	Field #2	
27. Field Drop Test Fields 7&8			
Field #7	Field #8	Field #2	
28. Interpole Drop Test 1&2			
Total AC Voltage	Interpole #1	Interpole #2	
29. Interpole Drop Test 3&4			
Interpole #3	Interpole #4	Field #2	
30. Interpole Drop Test 5&6			
Interpole #5	Interpole #6	Field #2	
31. Interpole Drop Test 7&8			
Interpole #7	Interpole #8	Field #2	
32. Armature Number of Bars - Bar to Bar Test			
Number of Bars	Bar to Bar Test		
Mechanical Inspection			
33. Shaft Runout Drive End			
34. Shaft Runout Armature			
Drive End Bearing Journal	Armature Core	ODE Bearing Journal	
35. Drive End Bearing Number			
36. Drive End Bearing Quantity			
37. Drive End Bearing Type			
38. Drive End Lubrication Type			
39. Drive End Bearing Insulation or Grounding Device?			
40. Drive End Wavy Washer/Snap-Ring Other Retention Device?			
41. Drive End Bearing Condition			
42. Opposite Drive End Bearing Number			
43. Opposite Drive End Bearing Quantity			
44. Opposite Drive End Bearing Type			
45. Opposite Drive End Lubrication Type			
46. Opposite Drive End Bearing Insulation or Grounding Device?			
47. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?			
48. Opposite Drive End Bearing Condition			
49. Signature of Technician who Performed Teardown			
50. List Parts Needed Prior to Reassembly			
Mechanical Fits - Armature			
51. Coupling Fit Closest to Bearing Housing			
0 Degrees	60 degrees	120 degrees	

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52. Coupling Fit Closest to the End of the Shaft			
0 Degrees	60 degrees	120 degrees	
53. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
54. Drive End Bearing Shaft Fit Condition			
55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
56. Opposite Drive End Bearing Shaft Fit Condition			
57. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
Mechanical Fits- Bearing Housings			
58. Drive End - End Bell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
59. Drive End - Endbell Bearing Fit Condition			
60. Opposite Drive End - End Bell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
61. Opposite Drive End - Endbell Bearing Fit Condition			
62. Bearing Cap Condition			
Drive End	Opposite Drive End		
63. End Bell Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
64. List any Machine work Needed Below			
65. Signature of Technician Performing Measurements			
Root Cause of Failure			
66. Failure Locations			
<i>Armature</i>			
67. Root Cause of Failure			
<i>Shorted to ground</i>			
Commutator Data			
68. Total Copper Segment Length			
69. Number of Bars			
70. Number of Wires Per Copper Bar and Size			
Number of Wires per Bar	Wire Size		
71. Equalizers per Copper Bar and Equalizer Wire Size			
Equalizers per Bar	Wire Size		
72. Document Commutator Diameter, Minimum and Max			
Current Comm Diameter	Minimum Comm Diameter	Maximum Comm Diameter	

73. Commutator Shaft Diameter		
Front Shaft Diameter	Back Shaft Diameter	
74. Commutator Type		
75. Commutator Bore		
76. Signature of Technician Recording Data		
Dynamic Balance Report		
77. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
78. Initial Balance Readings		
Drive End Readings	Opposite Drive End Readings	
79. Final Balance Readings		
Drive End Readings	Opposite Drive End Readings	
80. Signature of the Balance Technician		
Post Armature Rewind Testing		
81. Post Rewind Armature Insulation Resistance to Ground		
82. Post Rewind Field Circuit Measure the Insulation Resistance to Ground		
83. Post Rewind Armature Number of Bars - Bar to Bar Test		
Number of Bars	Bar to Bar Test	
84. Post Rewind Field Circuit Insulation Resistance to Ground		
85. Post Rewind Interpole Circuit Insulation Resistance to Ground		
86. Post Rewind Field Drop Test Fields 1&2		
Total AC Voltage	Field #1	Field #2
87. Post Rewind Field Drop Test Fields 3&4		
Field #3	Field #4	Field #2
88. Post Rewind Field Drop Test Fields 5&6		
Field #5	Field #6	Field #2
89. Post Rewind Field Drop Test Fields 7&8		
Field #7	Field #8	Field #2
90. Post Rewind Interpole Drop Test 1&2		
Total AC Voltage	Interpole #1	Interpole #2
91. Post Rewind Interpole Drop Test 3&4		
Interpole #3	Interpole #4	Field #2
92. Post Rewind Interpole Drop Test 5&6		
Interpole #5	Interpole #6	Field #2
93. Post Rewind Interpole Drop Test 7&8		
Interpole #7	Interpole #8	Field #2

Post Mechanical Repair

94. Post Repair Coupling Fit Closest to Bearing Housing

0 Degrees

60 degrees

120 degrees

95. Post Repair Coupling Fit Closest to the End of the Shaft

0 Degrees

60 degrees

120 degrees

96. Post Repair Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

97. Post Repair Drive End Bearing Shaft Fit Condition

98. Post Repair Drive End Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

99. Post Repair Drive End Opposite Drive End Bearing Shaft Fit Condition

100. Post Repair Drive End - End Bell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

101. Post Repair Drive End - Endbell Bearing Fit Condition

102. Post Repair Opposite Drive End - End Bell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

103. Post Repair Opposite Drive End - Endbell Bearing Fit Condition

104. Post Repair Bearing Cap Condition

Drive End

Opposite Drive End

105. Post Repair End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

106. Signature of Tech Performing Mechanical Repairs

Assembly

107. Take Pictures of all Major Components Prior to Reassembly

108. Verify Brush Box Holders Have the Proper Clearance, and Brushes have been Seated Properly

109. Assembled Shaft End Play and Runout

Shaft Endplay

Shaft Runout

110. Perform No-Load Test Run, Record Armature Voltage and Current

Voltage

Current

111. Perform No-Load Test Run, Record Field Voltage and Current

Voltage

Current

112. Document Vibration Readings Drive End

Horizontal

Vertical

Axial

113. Document Vibration Readings Opposite Drive End

Horizontal

Vertical

Axial

114. Perform Full-Load Test Run, Record Armature Voltage and Current		
Voltage	Current	
115. Perform Full-Load Test Run, Record Field Voltage and Current		
Voltage	Current	
116. Document Vibration Readings Under Full Load Drive End		
Horizontal	Vertical	Axial
117. Document Vibration Readings Under Full Load Opposite Drive End		
Horizontal	Vertical	Axial
118. Ambient Temperature		
119. Drive End Bearing Temps Under Full Load		
5 Minutes	10 Minutes	15 Minutes
120. Opposite Drive End Bearing Temps Under Full Load		
5 Minutes	10 Minutes	15 Minutes
121. Final Test Run Sign-Off		
122. Document Final Condition With Pictures		
123. Final QC Sign-Off		



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.