

LR Motor Shop Repairs

Job Number 102442

Prepared for Arkansas Electric Coop. (11681)

17400 highway 365 south Little Rock AR 72206

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AC Inspection as Found - MOTOR SHOP LR

AC Inspection - Rev. 2: F0206185385

1.0



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AC Inspection as Found

Arkansas Electric Coop. (11681)

17400 highway 365 south Little Rock, AR 72206

AC Inspection - Rev. 2

Location: MOTOR SHOP LR Serial Number: F0206185385

Description: 7.5 HP BALDOR 3600 RPM 215TCZ

Hi-Speed Job Number:	102442
Manufacturer:	Baldor
Serial Number:	F0206185385
HP/kW:	7.5 (HP)
RPM:	3450 (RPM)
Frame:	215TCZ
Voltage:	208-230/460
Current:	24.5-22.2/11.1
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.15
Enclosure:	TEFC
Repair Stage:	Final

Priorities Found: 7 - High

4 - Good

Overall Condition

02/12/2024 Report Date

Nameplate Picture









































	3.	Photos of all six sides of the machine.	ok
	4.	Describe the Overall Condition of the Equipment as Received	
		Dirty	
	5.	Distance from the end of the shaft to the Coupling/Sheave	0 inches
Ini	Initial Mechanical/Electrical		
	6.	Does Shaft Turn Freely?	(No) No
	7.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
	8.	Does Shaft Have Visible Damage?	(No) No
	9.	Assembled Shaft Runout	0 Inches

	10.	Assembled Shaft End Play			0 inches
	11.	Air Gap Variation <10%			none
	12.	Lead Condition			(P) Pass
	13.	Lead Length			8 Inches
	14.	Does it have Lugs?, If so what is the S	Stud Size?		(No) No
	15.	Lead Numbers			1-9
	16.	Stator Temperature Detector Rating a	and Function		
		Quantity	Rating	Quantity Passed	
		0	0	0	
	17.	Bearing Temperature Detector Rating	and Function		
		Quantity	Rating	Quantity Passed	
		0	0	0	
	18.	Frame Condition			ok
	19.	Fan Condition			(F) Fail
	-	Fan broken 25mm shaft			
	20.	Heater Quantity, Ratings			
		Quantity	Volts/Watts	Pass/Fail	
		0	0	0	
	21.	Broken or Missing Components			fan
In	itial	Electrical Inspection			
	22.	Insulation Resistance/Megger		2000	Megohms
	23.	Winding Resistance			
		1-2	1-3	2-3	
		.15	.15	.15	
	24.	Perform Surge Test			(P) Pass
	25.	Number of Stator Slots			36
	26.	Stator Condition			good
	27.	Stator Thermistors/Ohms			0
	28.	Stator Overloads/Ohms			0
M	echa	anical Inspection			
	29.	Drive End Bearing Brand			SKF



30. Drive End Bearing Number-	6309 2RS
31. Drive End Bearing Qty.	1
32. Drive End Bearing Type	(Ball) Ball Bearing

33	Drive End Lubrication Type		(Grease) Grease Lubricated
	Drive End Bearing Insulation or Grou	oding Device?	none
	Drive End Wavy Washer/Snap-Ring (•	none
	Drive End Bearing Condition	Other Retention Device:	normal
	Opposite Drive End Bearing Brand		SKF
	Opposite Drive End Bearing Number-		6206 2RS
	Opposite Drive End Bearing Qty.		1
	Opposite Drive End Bearing Type		(Ball) Ball Bearing
	Opposite Drive End Lubrication Type		(Grease) Grease Lubricated
	Opposite Drive End Bearing Insulatio	n or Grounding Device?	none
	Opposite Drive End Wavy Washer/Sr	•	wavy
	Opposite Drive End Bearing Condition	• •	normal
	Drive End Seal		none
	Opposite Drive End Seal		none
	DE Sleeve Bearing Inside Diameter		
	0 degrees	120 degrees	240 degrees
	0	0	0
48.	DE Sleeve Bearing Outside Diameter		
	0 degrees	120 degrees	240 degrees
	0	0	0
49.	DE Sleeve Bearing Housing Inside Di	ameter	
	0 degrees	120 degrees	240 degrees
	0	0	0
50.	DE Sleeve Bearing to Housing Clears	ince	
	0 degrees	120 degrees	240 degrees
	0	0	0
51.	ODE Sleeve Bearing Inside Diameter		
	0 degrees	120 degrees	240 degrees
	0	0	0
52.	ODE Sleeve Bearing Outside Diamet	er	
	0 degrees	120 degrees	240 degrees
	0	0	0
53.	ODE Sleeve Bearing Housing Inside	Diameter	
	0 degrees	120 degrees	240 degrees
	0	0	0
54.	ODE Sleeve Bearing to Housing Clea	rance	
	0 degrees	120 degrees	240 degrees
	0	0	0
otor	Inspection		
55.	Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
	Growler Test		(Pass) Pass
56.			46
	Number of Rotor Bars		40

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	60.	Signature of Technician that Disasser	nbled Motor	David Maclin
)	
	,			
IV	lecha	anical Fits- Rotor		
	61.	Shaft Runout		0 inches
	62.	Rotor Runout		
		Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
		0	0	0
	63.	Coupling Fit Closest to Bearing Housi	ng	
		0 Degrees	90 Degrees	120 Degrees
		0	0	0
	64.	Coupling Fit Closest to the end of the	Shaft	
		0 Degrees	60 Degrees	120 Degrees
		0	0	0
	65.	Drive End Bearing Shaft Fit		
		0 Degrees	60 Degrees	120 Degrees
		1.7716	1.7715	1.771
	66.	Drive End Bearing Shaft Fit Condition		(F) Fail
	67.	Opposite Drive End Bearing Shaft Fit		
		0 Degrees	60 Degrees	120 Degrees
		1.7706	1.7706	1.7706
	68.	Opposite Drive End Bearing Shaft Fit	Condition	(F) Fail
	69.	Shaft Air Seal Fits		
		Drive End Air Seal	Opposite Drive End Air Seal	
		ok	ok	
V	lecha	anical Fits- Bearing Housings		
	70.	Drive End - Endbell Bearing Fit		
		0 Degrees	60 Degrees	120 Degrees
		3.9376	3.9377	3.9377
	71.	Drive End - Endbell Bearing Fit Condi	tion	(P) Pass
	72.	Opposite Drive End - Endbell Bearing	Fit	
		0 Degrees	60 Degrees	120 Degrees
		2.4412	2.4412	2.4412
	73.	Opposite Drive End - Endbell Bearing	Fit Condition	(P) Pass
	74.	Bearing Cap Condition		
		Drive End Bearing Cap	Opposite Drive End Bearing Cap	
		ok	na	
	75.	End Bell Air Seal Fits		
		Drive End Air Seal	Opposite Drive End Air Seal	
		ok	ok	
	76.	List Machine Work Needed Below		
		Weld and machine DE, weld and machin	ne ODE	

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77. Technician **David Maclin Root Cause of Failure** 78. Failure locations Blower Impeller corroded and seized to housing. Impeller and housing undamaged. 79. Root cause of failure Environment **Dynamic Balance Report** 80. Rotor Weight and Balance Grade Rotor Weight Balance Grade 81. Initial Balance Readings Opposite Drive End Drive End 82. Final Balance Readings Drive End Opposite Drive End 83. Technician Rewind 84. Core Test Results - Watts loss per Pound Pre-Burnout Post Burnout 85. Core Hot Spot Test Pre-Burnout Post-Burnout 86. Post Rewind Electrical Test- Insulation Resistance 87. Post Rewind Polarization Index 88. Post Rewind Winding Resistance 1-2 1-3 2-3 89. Post Rewind Surge Test 90. Post Rewind Hi-Pot 91. Technician Mechanical Fits- Rotor - Post Repair 92. Shaft Runout Post Repair 93. Rotor Runout Post Repair Drive End Bearing Fit Opposite Drive End Bearing Rotor Body 94. Coupling Fit Closest to Bearing Housing Post Repair 0 Degrees 90 Degrees 120 Degrees 95. Coupling Fit Closest to the end of the Shaft Post Repair 0 Degrees 60 Degrees 120 Degrees

96.	6. Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
97.	Opposite Drive End Bearing Shaft Fit	•	400 Doggood
	0 Degrees	60 Degrees	120 Degrees
98.	Shaft Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
	Shaft Repair Sign-off	act Panair	
	anical Fits- Bearing Housings - P Drive End - Endbell Bearing Fit Post F	-	
100.	0 Degrees	60 Degrees	120 Degrees
	o Deglees	oo begrees	120 Degrees
101.	Opposite Drive End - Endbell Bearing	Fit Post Repair	
	0 Degrees	60 Degrees	120 Degrees
100	Bearing Cap Condition Post Repair		
102.	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	Drive Life Bearing Cap	Opposite Drive Life Bearing Cap	
103.	End Bell Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
404	DE 01 D : 1 : 1 ID D : D		
104.	DE Sleeve Bearing Inside ID Post Re Measure 1	oair Measure 2	Measure 3
	Weasure I	weasure 2	Measure 3
105.	DE Sleeve Bearing Outside ID Post R	epair	
	Measure 1	Measure 2	Measure 3
400	DE Olassa Bassis a Inside OD Bast D		
106.	DE Sleeve Bearing Inside OD Post Ro Measure 1	epair Measure 2	Measure 3
	iviedsure i	iviedsure 2	Wedsule 3
107.	DE Sleeve Bearing Outside OD Post	Repair	
	Measure 1	Measure 2	Measure 3
400	Fad Dall Dan 1 O' "		
	End Bell Repair Sign-off ODE Sleeve Bearing Inside ID Post R	enair	
109.	Measure 1	Measure 2	Measure 3
	ivicasure i	Measure 2	ivicasure 3
110.	ODE Sleeve Bearing Outside ID Post	Repair	
	Measure 1	Measure 2	Measure 3
444	ODE Classic Passing Inside OD De-4	Donair	
111.	ODE Sleeve Bearing Inside OD Post Measure 1	Repair Measure 2	Measure 3
	IVIGASUIE I	IVICASUIC Z	INICASUIC 3
112.	ODE Sleeve Bearing Outside OD Pos	t Repair	
	Measure 1	Measure 2	Measure 3
Asser	nbly OC Chack All Parts for Claanlingss Pr	ion to Appoint to	

113. QC Check All Parts for Cleanliness Prior to Assembly

114.	Photograph All Major Components p	rior to assembly	
115.	Final Insulation Resistance Test		
116.	Assembled Shaft Endplay		
117.	Assembled Shaft Runout		
118.	Test Run Voltage		
	Volts	Volts	Volts
440	T . D . A		
119.	Test Run Amperage	A	A
	Amps	Amps	Amps
120.	Drive End Vibration Readings - Inch	es Per Second	
	Horizontal	Vertical	Axial
121.	Opposite Drive End Vibration Reading	•	
	Horizontal	Vertical	Axial
122.	Ambient Temperature - Fahrenheit		
	Drive End Bearing Temps - Fahrenh	eit	
	5 Minutes	10 Minutes	15 Minutes
124.	Drive End Bearing Temps - Fahrenh	eit 20-30 Minutes	
	20 Minutes	25 Minutes	30 Minutes
125	Drive End Bearing Temps - Fahrenh	eit 35-45 Minutes	
125.	35 Minutes	40 Minutes	45 Minutes
	oo wiinates	TO WINDLESS	TO WINDLESS
126.	Drive End Bearing Temps - Fahrenh	eit 50-60 Minutes	
	50 Minutes	55 Minutes	60 Minutes
407	On a site Daire Ford Descripe Towns	Fabruari et	
127.	Opposite Drive End Bearing Temps	- Fanrenneit 10 Minutes	45 Minutes
	5 Minutes	TO Minutes	15 Minutes
128.	Opposite Drive End Bearing Temps	- Fahrenheit 20-30 Minutes	
	20 Minutes	25 Minutes	30 Minutes
129.	Opposite Drive End Bearing Temps		
	35 Minutes	40 Minutes	45 Minutes
130.	Opposite Drive End Bearing Temps	- Fahrenheit 50-60 Minutes	
	50 Minutes	55 Minutes	60 Minutes
131.	Stator Temperatures- Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
132	Stator Temperatures- Fahrenheit 20	-30 Minutes	
134.	20 Minutes	25 Minutes	30 Minutes
	20 WIII IULGS	20 Millutes	oo wiiilutes
133.	Stator Temperatures- Fahrenheit 35	-45 Minutes	
	35 Minutes	40 Minutes	45 Minutes

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134. Stator Temperatures- Fahrenheit 50-60 Minutes				
50 Minutes	55 Minutes	60 Minutes		
135. Document Final Condition	with Pictures after paint			
136. Final Pics and QC Review				



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

- 1. APPLICABILITY. The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. <u>DELIVERY OF GOODS AND/OR SERVICES.</u> Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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- 8. <u>WARRANTIES.</u> Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICLAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

- 9. <u>LIMITATION OF DAMAGES.</u> HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
- 10. <u>SEVERABILITY.</u> The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER.</u> No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. NO INDIVIDUAL LIABILITY. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.