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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 102600**

Prepared for Arauco-Malvern MDF (10298)

1275 Willamette Rd  
Malvern AR 72104

# Table of Contents

AC Inspection as Found - *LR MOTORSHOP*

AC Inspection - Rev. 2

**1.0**

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

Arauco-Malvern MDF (10298)

1275 Willamette Rd  
Malvern, AR 72104

FolderID: 102600  
FormID: 19655149

### AC Inspection - Rev. 2

Location: LR MOTORSHOP

Serial Number:

Description: Reliance

Hi-Speed Job Number: 102600

Manufacturer: Reliance

Product Number: NA

Spec/ID #: NA

Serial Number: NA

RPM: 1800 (RPM)

Voltage: 460

Current: Na (Amps)

Phase: Three

Hz: 60 (Hz)

Enclosure: ODP

# of Leads: 3

J-box Included: None

Coupling/Sheave: None

Date Received: 03/11/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs  
Required: No

Bearing Housing Machined  
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: 2 - High

5 - Low

18 - Good

### Overall Condition

1. Report Date	03/11/2024
Contaminated interior, contaminated grease	
2. Nameplate Picture	
No name plate	
3. Photos of all six sides of the machine.	na

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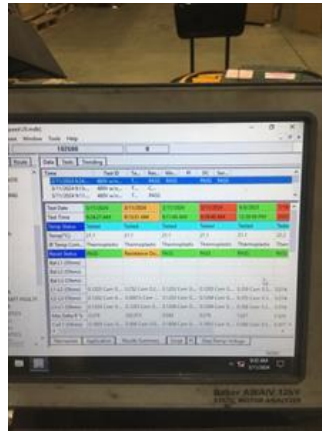


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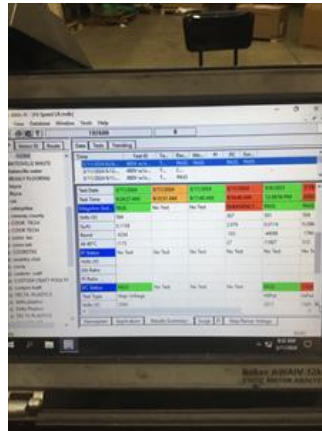
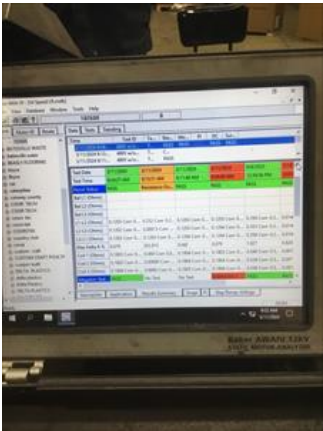
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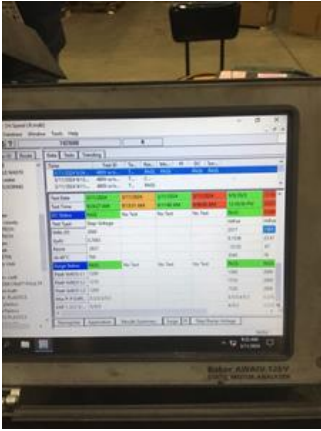




ODE bearing extreme pitting



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DE



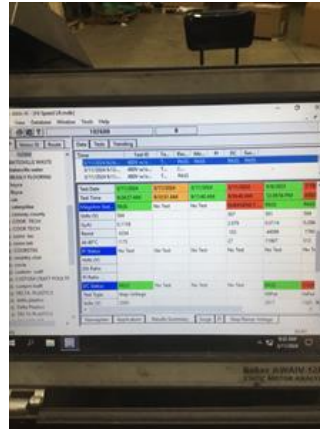
ODE

<input checked="" type="radio"/>	4. Describe the Overall Condition of the Equipment as Received	
<b>Initial Mechanical/Electrical</b>		
<input checked="" type="radio"/>	5. Does Shaft Turn Freely?	(Y) Yes
<input checked="" type="radio"/>	6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
<input checked="" type="radio"/>	7. Does Shaft Have Visible Damage?	(Yes) Yes
	8. Assembled Shaft Runout	Inches
	9. Assembled Shaft End Play	inches
	10. Air Gap Variation <10%	
<input checked="" type="radio"/>	11. Lead Condition	(P) Pass
	12. Lead Length	12 Inches
<input checked="" type="radio"/>	13. Does it have Lugs?, If so what is the Stud Size?	(No) No
	14. Lead Numbers	3
	15. Frame Condition	good
	16. Fan Condition	(N) NA
	17. Broken or Missing Components	
<input type="text"/>	Na	
<b>Initial Electrical Inspection</b>		

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18. Insulation Resistance/Megger

Megohms

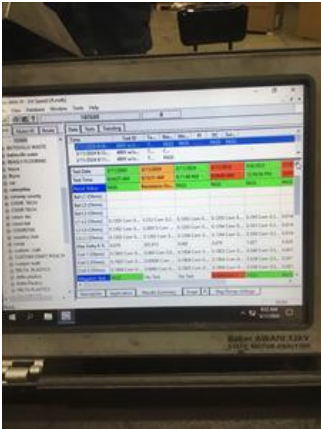


19. Winding Resistance

1-2

1-3

2-3



20. Perform Surge Test

(P) Pass



21. Number of Stator Slots

60

22. Stator Condition

23. Stator Thermistors/Ohms

na


24. Stator Overloads/Ohms

na

Mechanical Inspection


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25.	Drive End Bearing Brand	skf
26.	Drive End Bearing Number-	6212-2z
27.	Drive End Bearing Qty.	1
28.	Drive End Bearing Type	(Ball) Ball Bearing
29.	Drive End Lubrication Type	(Grease) Grease Lubricated
30.	Drive End Bearing Insulation or Grounding Device?	na
31.	Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
32.	Drive End Bearing Condition	
33.	Opposite Drive End Bearing Brand	frosting
34.	Opposite Drive End Bearing Number-	6212-2z
35.	Opposite Drive End Bearing Qty.	1
36.	Opposite Drive End Bearing Type	(Ball) Ball Bearing
37.	Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38.	Opposite Drive End Bearing Insulation or Grounding Device?	na
39.	Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	2 wavy washers
40.	Opposite Drive End Bearing Condition	frosting
41.	Drive End Seal	na
42.	Opposite Drive End Seal	na
<b>Rotor Inspection</b>		
43.	Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44.	Growler Test	(Pass) Pass
45.	Number of Rotor Bars	73
46.	Rotor Condition	
47.	List the Parts needed for the Repair Below	
48.	Signature of Technician that Disassembled Motor	RHR ZTW
		
<b>Mechanical Fits- Rotor</b>		
49.	Shaft Runout	inches
50.	Rotor Runout	
	Drive End Bearing Fit	Rotor Body
		Opposite Drive End Bearing
51.	Coupling Fit Closest to Bearing Housing	
	0 Degrees	90 Degrees
		120 Degrees
52.	Coupling Fit Closest to the end of the Shaft	
	0 Degrees	60 Degrees
		120 Degrees
53.	Drive End Bearing Shaft Fit	
	0 Degrees	60 Degrees
		120 Degrees
	2.3624	2.3623
		2.3624
54.	Drive End Bearing Shaft Fit Condition	

55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.3628	2.3628	2.3627	
56. Opposite Drive End Bearing Shaft Fit Condition			
57. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
<b>Mechanical Fits- Bearing Housings</b>			
58. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
4.331	4.3312	4.3315	
59. Drive End - Endbell Bearing Fit Condition			
60. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
61. Opposite Drive End - Endbell Bearing Fit Condition			(F) Fail



62. Bearing Cap Condition			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
63. End Bell Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
64. List Machine Work Needed Below			
<i>ODE end bell bearing fit req repair</i>			
65. Technician			
			
RHR ZTW			
<b>Root Cause of Failure</b>			
66. Failure locations			
<i>Stator windings full of saw dust, both bearings housings need sleeved.</i>			
67. Root cause of failure			
<i>Both Bearings spun in housing, contamination in stator</i>			

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## Dynamic Balance Report

### 68. Rotor Weight and Balance Grade

Rotor Weight	Balance Grade
--------------	---------------

### 69. Initial Balance Readings

Drive End	Opposite Drive End
.14	.38

### 70. Final Balance Readings

Drive End	Opposite Drive End
.14	.38

### 71. Technician

RW

RW



## Mechanical Fits- Bearing Housings - Post Repair


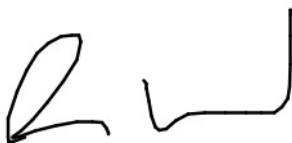
### 72. Drive End - Endbell Bearing Fit Post Repair

0 Degrees	60 Degrees	120 Degrees
4.331	4.331	4.331



73. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
4.331	4.331	4.331



74. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
75. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
76. End Bell Repair Sign-off		Gary
		
Assembly		
77. QC Check All Parts for Cleanliness Prior to Assembly		RW
		

78. Photograph All Major Components prior to assembly

(Complete) Complete



79. Final Insulation Resistance Test

2,340 Megohms

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1.10





80. Assembled Shaft Endplay	inches		
 Na			
81. Assembled Shaft Runout	0.0002 inches		
82. Test Run Voltage			
Volts	Volts	Volts	
456	455	455	
 Co witness TRH			



## 83. Test Run Amperage

Amps

41.5

Amps

41.8

Amps

40.5



## 84. Drive End Vibration Readings - Inches Per Second

Horizontal

0.05

Vertical

0.04

Axial

0.02

## 85. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

0.04

Vertical

0.05

Axial

0.02

## 86. Ambient Temperature - Fahrenheit

Na

## 87. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

## 88. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

## 89. Document Final Condition with Pictures after paint





90. Final Pics and QC Review

RW

*[Handwritten signature]*

Co witness TRH



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.