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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102722

Prepared for Arauco-Malvern MDF (10298)

1275 Willamette Rd
Malvern AR 72104

Table of Contents

AC Inspection as Found - *LR MOTORSHOP*

AC Inspection - Rev. 2

1.0

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
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AC Inspection as Found

Arauco-Malvern MDF (10298)

1275 Willamette Rd
Malvern, AR 72104

FolderID: 102722
FormID: 19955053

AC Inspection - Rev. 2

Location: LR MOTORSHOP

Serial Number:

Description: 30HP RELIANCE 1765RPM

Hi-Speed Job Number: 102722

Manufacturer: Reliance

Product Number: 01UBZ7170401G

HP/kW: 30 (HP)

RPM: 1765 (RPM)

Frame: 286T

Voltage: 460

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

of Leads: 3

J-box Included: Half

Coupling/Sheave: None

Date Received: 04/02/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: No

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 4 - High ● 8 - Good

Overall Condition

1. Report Date

04/02/2024

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2. Nameplate Picture



3. Photos of all six sides of the machine.





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4. Describe the Overall Condition of the Equipment as Received

Filthy

Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Y) Yes
6. Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7. Does Shaft Have Visible Damage?	(No) No
8. Assembled Shaft Runout	0 Inches
9. Assembled Shaft End Play	0 inches
10. Air Gap Variation <10%	none
11. Lead Condition	(P) Pass
12. Lead Length	12 Inches
13. Does it have Lugs?, If so what is the Stud Size?	(Yes) Yes
3/8	
14. Lead Numbers	1-3
15. Frame Condition	good
16. Fan Condition	(P) Pass
17. Broken or Missing Components	none

Initial Electrical Inspection

18. Insulation Resistance/Megger	2000 Megohms
----------------------------------	--------------



19. Winding Resistance

1-2	1-3	2-3
.966	.966	.966

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20. Perform Surge Test	(P) Pass
21. Number of Stator Slots	36
22. Stator Condition	good
23. Stator Thermistors/Ohms	none
24. Stator Overloads/Ohms	none
Mechanical Inspection	
25. Drive End Bearing Brand	SKF



26. Drive End Bearing Number-	6310
27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Ball) Ball Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	na
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
32. Drive End Bearing Condition	Na
33. Opposite Drive End Bearing Brand	skf
34. Opposite Drive End Bearing Number-	6310
35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Ball) Ball Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	none
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
40. Opposite Drive End Bearing Condition	worn from lack of lubrication
41. Drive End Seal	none
42. Opposite Drive End Seal	none
Rotor Inspection	
43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44. Growler Test	(Pass) Pass
45. Number of Rotor Bars	40
46. Rotor Condition	good
47. List the Parts needed for the Repair Below	6310, 6310

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48. Signature of Technician that Disassembled Motor

David Maclin



Mechanical Fits- Rotor

49. Shaft Runout 0 inches

50. Rotor Runout

Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0	0	0

51. Coupling Fit Closest to Bearing Housing

0 Degrees	90 Degrees	120 Degrees
1.626	1.626	1.626

52. Coupling Fit Closest to the end of the Shaft

0 Degrees	60 Degrees	120 Degrees
1.625	1.625	1.625

53. Drive End Bearing Shaft Fit

0 Degrees	60 Degrees	120 Degrees
1.962	1.962	1.962

● 54. Drive End Bearing Shaft Fit Condition (P) Pass

55. Opposite Drive End Bearing Shaft Fit

0 Degrees	60 Degrees	120 Degrees
1.962	1.962	1.962

● 56. Opposite Drive End Bearing Shaft Fit Condition (P) Pass

57. Shaft Air Seal Fits

Drive End Air Seal	Opposite Drive End Air Seal
ok	ok

Mechanical Fits- Bearing Housings

58. Drive End - Endbell Bearing Fit

0 Degrees	60 Degrees	120 Degrees
4.3321	4.3321	4.3321

● 59. Drive End - Endbell Bearing Fit Condition (F) Fail

60. Opposite Drive End - Endbell Bearing Fit

0 Degrees	60 Degrees	120 Degrees
4.3321	4.3321	4.3321

● 61. Opposite Drive End - Endbell Bearing Fit Condition (F) Fail

62. Bearing Cap Condition

Drive End Bearing Cap	Opposite Drive End Bearing Cap
na	na

63. End Bell Air Seal Fits

Drive End Air Seal	Opposite Drive End Air Seal
ok	ok

64. List Machine Work Needed Below

Sleeve de. Sleeve ode.

65. Technician

David Maclin


Root Cause of Failure

66. Failure locations

Bearings

67. Root cause of failure

*Loss of lubrication***Dynamic Balance Report**

68. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

Na

69. Initial Balance Readings

Drive End

Opposite Drive End

084**1.02**

70. Final Balance Readings

Drive End

Opposite Drive End

0.15**026**

71. Technician

RW


Mechanical Fits- Bearing Housings - Post Repair

72. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
4.3312	4.3312	4.3311



73. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
4.331	4.331	4.331



74. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
75. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
76. End Bell Repair Sign-off		Gary
		
Assembly		

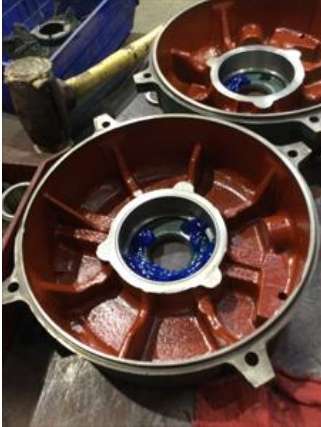
77. QC Check All Parts for Cleanliness Prior to Assembly

RW

KW

78. Photograph All Major Components prior to assembly

(Complete) Complete



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79. Final Insulation Resistance Test

16,150 Megohms

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80. Assembled Shaft Endplay	inches	
Na		
81. Assembled Shaft Runout	0.0002 inches	
82. Test Run Voltage		
Volts	Volts	Volts
455	455	456
Co witness DM		



With fan

83. Test Run Amperage

Amps

11.4

Amps

11.3

Amps

11.1



Co witness DM

With fan

84. Drive End Vibration Readings - Inches Per Second

Horizontal

0.01

Vertical

0.007

Axial

0.01

85. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

0.05

Vertical

0.003

Axial

0.01

86. Ambient Temperature - Fahrenheit

Na

87. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

88. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

89. Document Final Condition with Pictures after paint



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90. Final Pics and QC Review

RW

2W



Co witness DM



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