



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 103232

Prepared for ACCESS GROUP

10618 BREAKINGRIDGE RD
LITTLE ROCK AR 72211

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Inspection as Found

ACCESS GROUP

10618 BREAKINGRIDGE RD
LITTLE ROCK, AR 72211

FolderID: 103232
FormID: 21023067

AC Inspection - Rev. 2

Location: LR SHOP

Serial Number:

Description: 5HP BALDOR EVAL

Hi-Speed Job Number: 103232

Manufacturer: Baldor

Product Number: WCM3212T

Spec/ID #: 36F972-106

Serial Number: F1089

HP/kW: 5 (HP)

RPM: 3450 (RPM)

Frame: 182TCZ

Voltage: 208-230/460

Current: 13.1-11.5/5.7

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: DP

J-box Included: Complete

Coupling/Sheave: None

Date Received: 07/17/2024

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Bearing Housing Machined
Fit Repairs Required: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 4 - High ● 6 - Good

Overall Condition

1. Report Date

07/19/2024

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1.0

2. Nameplate Picture



3. Photos of all six sides of the machine.



4. Describe the Overall Condition of the Equipment as Received

Serviceable

Initial Mechanical/Electrical

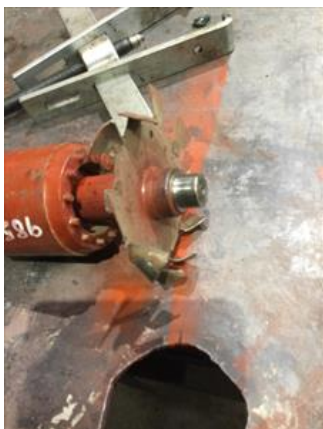
5.	Does Shaft Turn Freely?	(Y) Yes
6.	Does the shaft require T.I.R in Lathe to identify additional repairs?	(No) No
7.	Does Shaft Have Visible Damage?	(No) No
8.	Assembled Shaft Runout	Inches

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9. Assembled Shaft End Play	inches
10. Air Gap Variation <10%	
11. Lead Condition	(P) Pass
12. Lead Length	6 Inches
13. Does it have Lugs?, If so what is the Stud Size?	(No) No
14. Lead Numbers	1-9
15. Frame Condition	pass
16. Fan Condition	(F) Fail



17. Broken or Missing Components	internal fan bad
----------------------------------	------------------



Initial Electrical Inspection			
18. Insulation Resistance/Megger			0 Megohms
19. Winding Resistance			
1-2	1-3	2-3	
A			
20. Perform Surge Test			(F) Fail
21. Number of Stator Slots			36
22. Stator Condition			rewind
23. Stator Thermistors/Ohms			na
24. Stator Overloads/Ohms			na
Mechanical Inspection			
25. Drive End Bearing Brand			Fag

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26. Drive End Bearing Number-	6207ZZ
27. Drive End Bearing Qty.	1
28. Drive End Bearing Type	(Ball) Ball Bearing
29. Drive End Lubrication Type	(Grease) Grease Lubricated
30. Drive End Bearing Insulation or Grounding Device?	NA
31. Drive End Wavy Washer/Snap-Ring Other Retention Device?	Na
32. Drive End Bearing Condition	metal fatigue




Metal fatigue


33. Opposite Drive End Bearing Brand	Fag
34. Opposite Drive End Bearing Number-	6205ZZ
35. Opposite Drive End Bearing Qty.	1
36. Opposite Drive End Bearing Type	(Ball) Ball Bearing
37. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
38. Opposite Drive End Bearing Insulation or Grounding Device?	Na
39. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
40. Opposite Drive End Bearing Condition	normal wear



41. Drive End Seal	Na
42. Opposite Drive End Seal	Na
Rotor Inspection	
43. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
44. Growler Test	(Pass) Pass

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45. Number of Rotor Bars	Na		
46. Rotor Condition	pass		
47. List the Parts needed for the Repair Below	6207ZZ 6205ZZ		
48. Signature of Technician that Disassembled Motor	RW		
			
Mechanical Fits- Rotor			
49. Shaft Runout	0.0003 inches		
50. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
Na			
51. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
Na			
52. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
Na			
53. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.3784	1.3784	1.3784	
54. Drive End Bearing Shaft Fit Condition	(P) Pass		
55. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
0.9845	0.9845	0.9845	
56. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		
57. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
Na			
Mechanical Fits- Bearing Housings			
58. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
2.8361	2.8361	2.8361	
59. Drive End - Endbell Bearing Fit Condition	(F) Fail		
60. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
2.0483	2.0483	2.0483	
61. Opposite Drive End - Endbell Bearing Fit Condition	(F) Fail		

62. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
<div> <div></div> <div>Na</div> </div>		
63. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
<div> <div></div> <div>Na</div> </div>		
64. List Machine Work Needed Below		
<i>Both end bell bearing fit bad</i>		
65. Technician		RW
		
Root Cause of Failure		
66. Failure locations		
<i>Both end bell bearing fit bad and internal fan</i>		
67. Root cause of failure		
<i>Internal fan came apart and took out the winding</i>		
Dynamic Balance Report		
68. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
69. Initial Balance Readings		
Drive End	Opposite Drive End	
70. Final Balance Readings		
Drive End	Opposite Drive End	
71. Technician		
Rewind		
72. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
73. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
74. Post Rewind Electrical Test- Insulation Resistance		
		Megohms
75. Post Rewind Polarization Index		
		Polarization Index
76. Post Rewind Winding Resistance		
1-2	1-3	2-3
77. Post Rewind Surge Test		
		(Pass) Pass
78. Post Rewind Hi-Pot		
		micro-amps
79. Technician		
Mechanical Fits- Bearing Housings - Post Repair		

80. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
2.8349	2.8349	2.8349



81. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
2.0477	2.0477	2.0477



82. Bearing Cap Condition Post Repair		
Drive End Bearing Cap		Opposite Drive End Bearing Cap
83. End Bell Air Seal Fits Post Repair		
Drive End Air Seal		Opposite Drive End Air Seal
84. End Bell Repair Sign-off		Gary
		
Assembly		

85. QC Check All Parts for Cleanliness Prior to Assembly

RW

RW



86. Photograph All Major Components prior to assembly

(Complete) Complete

87. Final Insulation Resistance Test

Megohms

Pass the high pot

88. Assembled Shaft Endplay

inches

89. Assembled Shaft Runout

inches

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90. Test Run Voltage			
Volts	Volts	Volts	
458	456	460	



Co witness TRH

91. Test Run Amperage			
Amps	Amps	Amps	
1.7	1.6	1.7	



92. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
93. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
94. Ambient Temperature - Fahrenheit			
95. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
96. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
97. Document Final Condition with Pictures after paint			

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98. Final Pics and QC Review

RW

RW

Co witness TRH



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 103232
FormID: 21028015

ACCESS GROUP

10618 BREAKINGRIDGE RD
LITTLE ROCK, AR 72211

LR SHOP

Priorities Found:

General	
1.	Job Number
2.	Report Date
3.	Customer
Stator Winding	
4.	Core Length
5.	Core ID
6.	Back Iron Depth
7.	Slot Depth
8.	Tooth Width
9.	Number of Vents
10.	Vent Width
11.	Before Burnout Core loss
12.	Flux Before Burnout
13.	Watts before burnout
14.	Watts loss per lb. before burnout
15.	After Burnout Core Loss
16.	Flux After burnout
17.	Watts After Burnout
18.	Watts loss per lb After Burnout
19.	Core Iron Condition
20.	RTD's
21.	RTD's Reading
22.	Motor Heaters
23.	Heater Qty.
24.	Heater Voltage
25.	Heater Wattage
26.	Thermistors
27.	Number of Poles
28.	Slots
29.	Number of Coils
30.	Coil Weight
31.	Lead Markings
32.	Grouping
33.	Multiple Wires
34.	Wire Size
35.	Turns per coil

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36.	Pitch 1 to:
37.	Connection
38.	Lead Length
39.	Lead Size
40.	Number of Leads
41.	Megger Reading After Rewind
42.	Coil Machine Slot
43.	Coil Machine Tip
44.	Coil Machine Pitch
45.	Hi Pot Reading After Rewind
46.	Surge Pattern After Rewind
47.	Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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