



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 102382**

Prepared for CONWAY COUNTY WATER

30 H2O DRIVE  
PLUMMERVILLE AR 72127

# Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2

**1.0**

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*Printed on 3/13/2024*

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

**AC Inspection as Found**  
**CONWAY COUNTY WATER**  
30 H2O DRIVE  
PLUMMERVILLE, AR 72127

FolderID: 102382  
FormID: 19126641

**AC Inspection - Rev. 2**

Location: MOTOR SHOP LR

Serial Number:

Hi-Speed Job Number:	102382
Manufacturer:	US Motors/Nidec
Product Number:	CAT# HO350V2SLH-C
Spec/ID #:	Z010828327-0001-GT-0
HP/kW:	350 (HP)
RPM:	1785 (RPM)
Frame:	447TPA
Voltage:	460
Current:	389
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.15
Enclosure:	WPI
Date Received:	01/24/2024
Repair Stage:	Final
Rewind:	Yes
Shaft Machined Fit Repairs Required:	No
Bearing Housing Machined Fit Repairs Required:	No
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: ● 1 - High ● 10 - Good

**Overall Condition**

1. Report Date	03/13/2024
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## 2. Nameplate Picture



## 3. Photos of all six sides of the machine.

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1.2



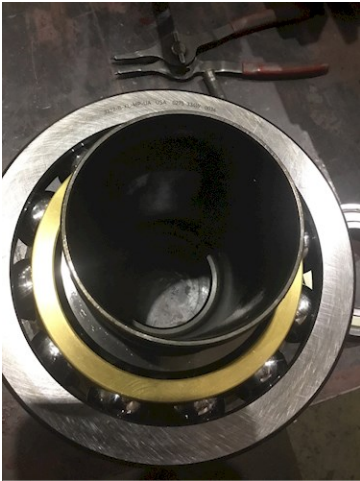


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1.3



4.	Describe the Overall Condition of the Equipment as Received		
	<i>Serviceable</i>		
5.	Distance from the end of the shaft to the Coupling/Sheave		inches
	<i>Na</i>		
<b>Initial Mechanical/Electrical</b>			
6.	Does Shaft Turn Freely?		(Yes) Yes
7.	Does Shaft Have Visible Damage?		(No) No
8.	Assembled Shaft Runout		Inches
	<i>Na</i>		
9.	Assembled Shaft End Play		inches
	<i>Na</i>		
10.	Air Gap Variation <10%		
	<i>Na</i>		
11.	Lead Condition		(P) Pass
12.	Lead Length		27 Inches
13.	Lead Numbers		1-12
14.	Stator Temperature Detector Rating and Function		
	Quantity	Rating	Quantity Passed
	1	0.2	1
15.	Does the shaft require T.I.R in Lathe to identify additional repairs?		(No) No
16.	Bearing Temperature Detector Rating and Function		
	Quantity	Rating	Quantity Passed
	<i>Na</i>		
17.	Frame Condition		
18.	Fan Condition		(N) NA
19.	Broken or Missing Components		
	<i>Na</i>		
20.	Does it have Lugs?, If so what is the Stud Size?		(Yes) Yes
<b>Initial Electrical Inspection</b>			
21.	Insulation Resistance/Megger		0 Megohms
22.	Winding Resistance		
	1-2	1-3	2-3
	<i>Na</i>		

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23. Perform Surge Test

(NA) Not Applicable



24. Number of Stator Slots

72

25. Stator Condition

rewind



26. Stator Thermistors/Ohms

Na

27. Stator Overloads/Ohms

0.1

Mechanical Inspection

28. Drive End Bearing Brand

FAG

29. Drive End Bearing Number-

7322-B-XL-MP-UA



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30. Drive End Bearing Qty.	1
31. Drive End Bearing Type	(Thrust) Thrust
32. Drive End Lubrication Type	(Oil) Oil Lubricated
33. Drive End Bearing Insulation or Grounding Device?	none
34. Drive End Wavy Washer/Snap-Ring Other Retention Device?	one
35. Drive End Bearing Condition	replace
36. Opposite Drive End Bearing Brand	nachi



37. Opposite Drive End Bearing Number-	6215 ZE C3
--	------------



38. Opposite Drive End Bearing Qty.	1
39. Opposite Drive End Bearing Type	(Ball) Ball Bearing
40. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
41. Opposite Drive End Bearing Insulation or Grounding Device?	aegis ring
42. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring and spacer
43. Opposite Drive End Bearing Condition	replace



- 44. Drive End Seal
- 45. Opposite Drive End Seal

dust seal



**Rotor Inspection**

- 46. Rotor Type/Material
- 47. Growler Test
- 48. Number of Rotor Bars

(Squirrel Aluminum) Squirrel  
Cage Aluminum Die Cast  
(Pass) Pass  
57



- 49. Rotor Condition
- 50. List the Parts needed for the Repair Below  
*Replace Bearings and rewind stator.*

pass

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51. Signature of Technician that Disassembled Motor

Terrence Holland


**Mechanical Fits- Rotor**

52. Shaft Runout 0.003 inches

53. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

Na

54. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

55. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

56. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

Na

57. Drive End Bearing Shaft Fit Condition

(P) Pass



58. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

2.953

2.9529

2.5529

59. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

60. Shaft Air Seal Fits


Drive End Air Seal

Opposite Drive End Air Seal

Na

**Mechanical Fits- Bearing Housings**

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61. Drive End - Endbell Bearing Fit			
0 Degrees		60 Degrees	120 Degrees
Na			
62. Drive End - Endbell Bearing Fit Condition			(P) Pass
63. Opposite Drive End - Endbell Bearing Fit			
0 Degrees		60 Degrees	120 Degrees
5.1187		5.1188	5.1188
64. Opposite Drive End - Endbell Bearing Fit Condition			(P) Pass
65. Bearing Cap Condition			
Drive End Bearing Cap		Opposite Drive End Bearing Cap	
pass			
66. End Bell Air Seal Fits			
Drive End Air Seal		Opposite Drive End Air Seal	
67. List Machine Work Needed Below			
None.			
68. Technician			Terrence Holland
			
Root Cause of Failure			



69. Failure locations



70. Root cause of failure  
*Windings shorted to ground in slot. Cause is indeterminate.*

Dynamic Balance Report

71. Rotor Weight and Balance Grade

Rotor Weight	Balance Grade
--------------	---------------

Na

72. Initial Balance Readings

Drive End	Opposite Drive End
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Na

73. Final Balance Readings

Drive End	Opposite Drive End
-----------	--------------------

Na

74. Technician

Na

Rewind

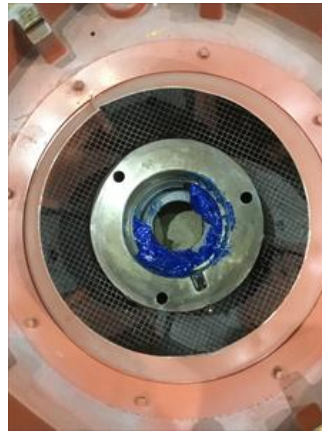
75. Core Test Results - Watts loss per Pound

Pre-Burnout	Post Burnout
-------------	--------------

Na

76. Core Hot Spot Test			
Pre-Burnout	Post-Burnout		
<div>Na</div>			
77. Post Rewind Electrical Test- Insulation Resistance	Megohms		
<div>Na</div>			
78. Post Rewind Polarization Index	Polarization Index		
<div>Na</div>			
79. Post Rewind Winding Resistance			
1-2	1-3	2-3	
<div>Na</div>			
80. Post Rewind Surge Test	(Pass) Pass		
81. Post Rewind Hi-Pot	micro-amps		
<div>Na</div>			
82. Technician			
Assembly			
83. QC Check All Parts for Cleanliness Prior to Assembly	Trevor Hall		
<div></div>			
84. Photograph All Major Components prior to assembly			







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85. Final Insulation Resistance Test	2000 Megohms	
86. Assembled Shaft Endplay	inches	
Na		
87. Assembled Shaft Runout	inches	
Na		
88. Test Run Voltage		
Volts	Volts	Volts
Witnesses by Chris Wiley		

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89. Test Run Amperage

Amps

Amps

Amps



90. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

**0.04**

**0.03**

**0.04**

91. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

**0.01**

**0.02**

**0.02**

92. Ambient Temperature - Fahrenheit

Na

93. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

94. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

95. Document Final Condition with Pictures after paint



96. Final Pics and QC Review

**Trevor Hall**

A handwritten signature in black ink, appearing to read 'Trevor Hall', written over a light blue grid background.



Co-sign: Chris W.



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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.