



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 100996**

Prepared for Welspun Tubular (11685)

9301 Frazier Pike  
Little Rock AR 72206

# Table of Contents

AC Recondition As Found - *LR MOTORSHOP*

AC Recondition - Rev. 2: *F2007015374*

**1.0**

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Hi-Speed Industrial Service  
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## AC Recondition As Found

Welspun Tubular (11685)

9301 Frazier Pike  
Little Rock, AR 72206

FolderID: 100996  
FormID: 16059978

### AC Recondition - Rev. 2

Location: LR MOTORSHOP

Serial Number: F2007015374

Description: 10HP BALDOR 3600RPM 215TCZ  
REGENAIR BLOWER

Hi-Speed Job Number: 100996

Manufacturer: Baldor

Product Number: J1210B

Spec/ID #: 37M806R242H2

Serial Number: F2007015374

HP/kW: 10 (HP)

RPM: 3500 (RPM)

Frame: 215TCZ

Voltage: 230 / 460

Current: 24.6/12.3

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.25

Enclosure: TEFC

J-box Included: Complete

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 3 - High ● 5 - Good

### Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

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4.	Describe the Overall Condition of the Equipment as Received	
5.	Distance from the end of the shaft to the Coupling/Sheave	
<b>Initial Mechanical/Electrical</b>		
6.	Does Shaft Turn Freely?	(Yes) Yes
7.	Does Shaft Have Visible Damage?	(No) No
8.	Assembled Shaft Runout	
9.	Assembled Shaft End Play	
10.	Air Gap Variation <10%	
11.	Lead Condition	(P) Pass
12.	Lead Length	10 Inches
13.	Frame Condition	pass

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## 15. Broken or Missing Components

**Initial Electrical Inspection**

16. Insulation Resistance/Megger 0 Megohms

17. Winding Resistance

1-2

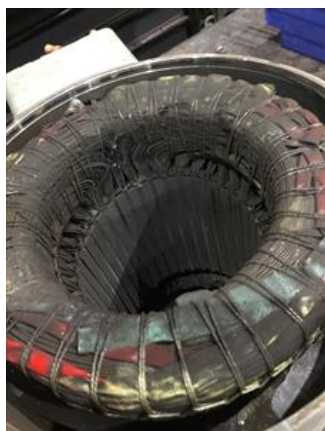
1-3

2-3

18. Perform Surge Test (F) Fail

19. Number of Stator Slots 36 Megohms

20. Stator Condition rewind

**Mechanical Inspection**

21. Drive End Bearing Brand Fag



22. Drive End Bearing Number-

6309



23. Drive End Bearing Qty.

1

24. Drive End Bearing Type

(Ball) Ball Bearing

25. Drive End Lubrication Type

(Grease) Grease Lubricated

26. Drive End Bearing Insulation or Grounding Device?

na

27. Drive End Wavy Washer/Snap-Ring Other Retention Device?

bearing cap



28. Drive End Bearing Condition

29. Opposite Drive End Bearing Brand

nachi

30. Opposite Drive End Bearing Number-

6206



31. Opposite Drive End Bearing Qty.

1

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32. Opposite Drive End Bearing Type	(Ball) Ball Bearing
33. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
34. Opposite Drive End Bearing Insulation or Grounding Device?	na
35. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer



36.	Opposite Drive End Bearing Condition		
37.	Drive End Seal		
38.	Opposite Drive End Seal		
Rotor Inspection			
39.	Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
40.	Growler Test		
41.	Number of Rotor Bars		
42.	Rotor Condition		
43.	List the Parts needed for the Repair Below		
44.	Signature of Technician that Disassembled Motor		
Mechanical Fits- Rotor			
45.	Shaft Runout		
46.	Rotor Runout		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
47.	Coupling Fit Closest to Bearing Housing		
	0 Degrees	90 Degrees	120 Degrees
48.	Coupling Fit Closest to the end of the Shaft		
	0 Degrees	60 Degrees	120 Degrees
49.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	1.7721	1.7721	1.7721

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50. Drive End Bearing Shaft Fit Condition

(P) Pass



51. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

1.1814

1.1814

1.1814

52. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass



53. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

54. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

55. Drive End - Endbell Bearing Fit Condition

(F) Fail

Resleeve



56. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

57. Opposite Drive End - Endbell Bearing Fit Condition

(F) Fail

Resleeve



58. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

pass

59. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

60. List Machine Work Needed Below

Both end bell bearing fits

61. Technician

RW

RW

## Dynamic Balance Report

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62. Rotor Weight and Balance Grade			
Rotor Weight	Balance Grade		
63. Initial Balance Readings			
Drive End	Opposite Drive End		
64. Final Balance Readings			
Drive End	Opposite Drive End		
65. Technician			
<b>Rewind</b>			
66. Core Test Results - Watts loss per Pound			
Pre-Burnout	Post Burnout		
67. Core Hot Spot Test			
Pre-Burnout	Post-Burnout		
68. Post Rewind Electrical Test- Insulation Resistance			
69. Post Rewind Polarization Index			
70. Post Rewind Winding Resistance			
1-2	1-3	2-3	
71. Post Rewind Surge Test			
72. Post Rewind Hi-Pot			
73. Technician			
<b>Root Cause of Failure</b>			
74. Failure locations			
75. Root cause of failure			
<b>Mechanical Fits- Rotor - Post Repair</b>			
76. Shaft Runout Post Repair			
77. Rotor Runout Post Repair			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
78. Coupling Fit Closest to Bearing Housing Post Repair			
0 Degrees	90 Degrees	120 Degrees	
79. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees	
80. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
81. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
82. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
83. Shaft Repair Sign-off			

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<b>Mechanical Fits- Bearing Housings - Post Repair</b>		
84. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
85. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
86. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
87. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
88. End Bell Repair Sign-off		
<b>Assembly</b>		
89. Photograph All Major Components prior to assembly		
90. Final Insulation Resistance Test		
91. Assembled Shaft Endplay		
92. Assembled Shaft Runout		
93. Test Run Voltage		
Volts	Volts	Volts
94. Test Run Amperage		
Amps	Amps	Amps
95. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
96. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
97. Ambient Temperature - Fahrenheit		
98. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
99. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
100. QC Check All Parts for Cleanliness Prior to Assembly		
101. Document Final Condition with Pictures after paint		
102. Final Pics and QC Review		



## STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.