



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 101610

Prepared for Remington (10243)

2592 AR Hwy 15 N
Lonoke AR 72086

Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *P16092827*

1.0

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Millington, Tn 38053
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AC Inspection as Found

Remington (10243)

2592 AR Hwy 15 N
Lonoke, AR 72086

FolderID: 101610
FormID: 17301846

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: P16092827

Description: 3.77KW TARCISIO PUGNI
1800RPM SHAKER

Hi-Speed Job Number: 100350

Manufacturer: Other

Product Number: PVF-F 270

Serial Number: P16092827

HP/kW: 3.77 (kW)

RPM: 1800 (RPM)

Voltage: 230 / 460

Current: 12/7

Phase: Three

Hz: 60 (Hz)

Enclosure: TENV

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 6 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

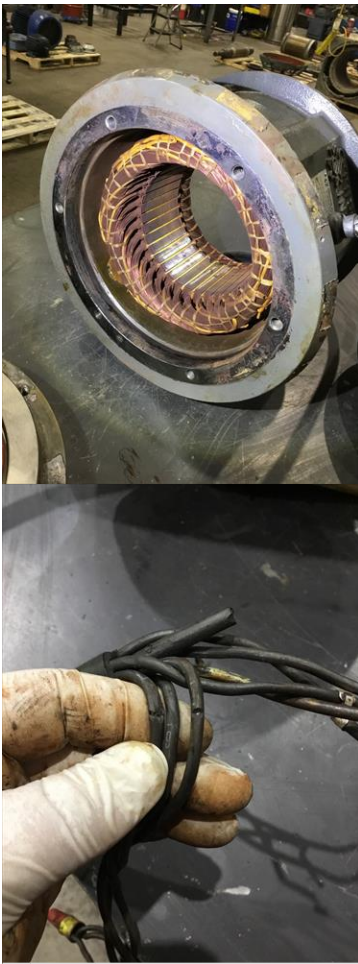
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4. Describe the Overall Condition of the Equipment as Received
Dirty

Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Yes) Yes
6. Does Shaft Have Visible Damage?	(No) No
7. Assembled Shaft Runout	
8. Assembled Shaft End Play	
9. Air Gap Variation <10%	
10. Lead Condition	(F) Fail
<div></div> <i>Dry rotted</i>	
11. Lead Length	36 Inches
12. Lead Numbers	1-6
13. Frame Condition	pass
14. Fan Condition	(N) NA
15. Broken or Missing Components	na

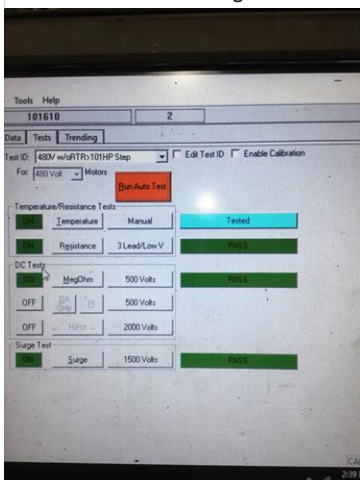
Initial Electrical Inspection

16. Insulation Resistance/Megger			Megohms
17. Winding Resistance			
1-2	1-3	2-3	

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18. Perform Surge Test

(P) Pass



19. Number of Stator Slots	
20. Stator Condition	pass
21. Stator Thermistors/Ohms	na
22. Stator Overloads/Ohms	na
Mechanical Inspection	
23. Drive End Bearing Brand	FAG
24. Drive End Bearing Number-	NJ2317
25. Drive End Bearing Qty.	1
26. Drive End Bearing Type	(Other) Other
Shaker	
27. Drive End Lubrication Type	(Grease) Grease Lubricated
28. Drive End Bearing Insulation or Grounding Device?	na
29. Drive End Wavy Washer/Snap-Ring Other Retention Device?	spacer
30. Drive End Bearing Condition	signs of metal fatigue
31. Opposite Drive End Bearing Brand	fag
32. Opposite Drive End Bearing Number-	NJ2317
33. Opposite Drive End Bearing Qty.	1
34. Opposite Drive End Bearing Type	(Other) Other
Shaker	
35. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
36. Opposite Drive End Bearing Insulation or Grounding Device?	na
37. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	spacer
38. Opposite Drive End Bearing Condition	worn
39. Drive End Seal	pass
40. Opposite Drive End Seal	pass
Rotor Inspection	
41. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
42. Growler Test	(Pass) Pass
43. Number of Rotor Bars	28
44. Rotor Condition	pass
45. List the Parts needed for the Repair Below	
2/NJ2317	

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46. Signature of Technician that Disassembled Motor

Cw



Mechanical Fits- Rotor

47. Shaft Runout

48. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

49. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

50. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

51. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

52. Drive End Bearing Shaft Fit Condition

(P) Pass

53. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

54. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

55. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

Mechanical Fits- Bearing Housings

56. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

57. Drive End - Endbell Bearing Fit Condition

(P) Pass

58. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

59. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass

60. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

61. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

62. List Machine Work Needed Below

Na

63. Technician

Dynamic Balance Report

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64. Rotor Weight and Balance Grade			
Rotor Weight	Balance Grade		
65. Initial Balance Readings			
Drive End	Opposite Drive End		
66. Final Balance Readings			
Drive End	Opposite Drive End		
67. Technician			
Rewind			
68. Core Test Results - Watts loss per Pound			
Pre-Burnout	Post Burnout		
69. Core Hot Spot Test			
Pre-Burnout	Post-Burnout		
70. Post Rewind Electrical Test- Insulation Resistance			
71. Post Rewind Polarization Index			
72. Post Rewind Winding Resistance			
1-2	1-3	2-3	
73. Post Rewind Surge Test			
74. Post Rewind Hi-Pot			
75. Technician			
Root Cause of Failure			
76. Failure locations			
<i>Leads and bearings</i>			
77. Root cause of failure			
<i>Dry rot and metal fatigue</i>			
Mechanical Fits- Rotor - Post Repair			
78. Shaft Runout Post Repair			
79. Rotor Runout Post Repair			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
80. Coupling Fit Closest to Bearing Housing Post Repair			
0 Degrees	90 Degrees	120 Degrees	
81. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees	
82. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
83. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	

84. Shaft Air Seal Fits Post Repair

Drive End Air Seal

Opposite Drive End Air Seal

85. Shaft Repair Sign-off

Mechanical Fits- Bearing Housings - Post Repair

86. Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

87. Opposite Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

88. Bearing Cap Condition Post Repair

Drive End Bearing Cap

Opposite Drive End Bearing Cap

89. End Bell Air Seal Fits Post Repair

Drive End Air Seal

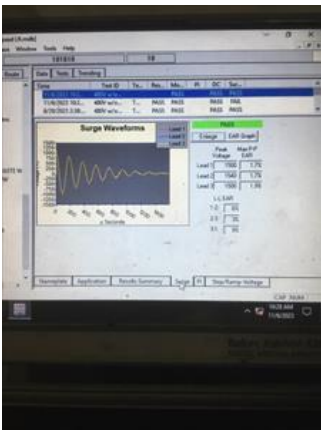
Opposite Drive End Air Seal

90. End Bell Repair Sign-off

Assembly

91. QC Check All Parts for Cleanliness Prior to Assembly

Terrence Holland











After relead

92. Photograph All Major Components prior to assembly



93.	Final Insulation Resistance Test	12172 Megohms
94.	Assembled Shaft Endplay	inches
Na		
95.	Assembled Shaft Runout	inches
Na		

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96. Test Run Voltage		
Volts	Volts	Volts
<div>  <i>In picture</i> </div>		
		
97. Test Run Amperage		
Amps	Amps	Amps
<div>  <i>In picture</i> </div>		
		
98. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
<div>  <i>Na</i> </div>		
99. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
<div>  <i>Na</i> </div>		
100. Ambient Temperature - Fahrenheit		
<div>  <i>Na</i> </div>		
101. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
<div>  <i>Na</i> </div>		

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102. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

103. Document Final Condition with Pictures after paint



104. Final Pics and QC Review

Cw

Co Sign: TH





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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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