



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 102096**

Prepared for L'Oreal - Synovos

11500 Maybelline Rd  
North Little Rock AR 72117

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AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *2D 5S X33 2 W L-WE*

**1.0**

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*Printed on 11/17/2023*

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

L'Oreal - Synovos  
11500 Maybelline Rd  
North Little Rock, AR 72117

FolderID: 102096  
FormID: 18458110

### AC Inspection - Rev. 2

Location: MOTOR SHOP LR  
Serial Number: 2D 5S X33 2 W L-WE  
Description: 80W KARL KLEIN 3600RPM

Hi-Speed Job Number:	102096
Manufacturer:	Other
Product Number:	2D 5S X33 2 W L-WE
HP/kW:	0.08 (kW)
RPM:	3300 (RPM)
Frame:	5S
Voltage:	230 / 460
Current:	0.33/0.15
Phase:	Three
Hz:	60 (Hz)
Enclosure:	TEFC
J-box Included:	Complete
Coupling/Sheave:	Propeller
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: ● 8 - High ● 2 - Good

### Overall Condition

1. Report Date
2. Nameplate Picture
3. Photos of all six sides of the machine.



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4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	inches
	<i>Na</i>	
<b>Initial Mechanical/Electrical</b>		
6.	Does Shaft Turn Freely?	(No) No
7.	Does Shaft Have Visible Damage?	(No) No
8.	Assembled Shaft Runout	Inches
	<i>Na</i>	
9.	Assembled Shaft End Play	inches
	<i>Na</i>	
10.	Air Gap Variation <10%	
	<i>Na</i>	
11.	Lead Condition	(NA) Not Applicable
	<i>Rewind</i>	
12.	Lead Length	5 Inches
13.	Lead Numbers	6 leads color coded
14.	Frame Condition	
	<i>Pass</i>	
15.	Fan Condition	(P) Pass



16.	Broken or Missing Components	na
<b>Initial Electrical Inspection</b>		

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17. Insulation Resistance/Megger	Megohms
Na	
18. Winding Resistance	
1-2	1-3 2-3
Na	
19. Perform Surge Test	(NA) Not Applicable
Overloaded	
20. Number of Stator Slots	12
21. Stator Condition	pass
22. Stator Thermistors/Ohms	
Na	
23. Stator Overloads/Ohms	
Na	
<b>Mechanical Inspection</b>	
24. Drive End Bearing Brand	na
25. Drive End Bearing Number-	608
26. Drive End Bearing Qty.	1
27. Drive End Bearing Type	(Ball) Ball Bearing
28. Drive End Lubrication Type	(Grease) Grease Lubricated
29. Drive End Bearing Insulation or Grounding Device?	
Na	
30. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
31. Drive End Bearing Condition	wear and contamination
32. Opposite Drive End Bearing Brand	na
33. Opposite Drive End Bearing Number-	608
34. Opposite Drive End Bearing Qty.	1
35. Opposite Drive End Bearing Type	(Ball) Ball Bearing
36. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
37. Opposite Drive End Bearing Insulation or Grounding Device?	
Na	
38. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	spring
39. Opposite Drive End Bearing Condition	contamination
40. Drive End Seal	na
41. Opposite Drive End Seal	
Na	
<b>Rotor Inspection</b>	
42. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
43. Growler Test	(Pass) Pass
44. Number of Rotor Bars	14
45. Rotor Condition	pass
46. List the Parts needed for the Repair Below	
Shaft	
608 bearing x2	

47. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

48. Shaft Runout

inches

Na

49. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

Na

50. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

Na

51. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

Na

52. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

Failed excessive wear



53. Drive End Bearing Shaft Fit Condition

(F) Fail

54. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees


Excessive wear




55. Opposite Drive End Bearing Shaft Fit Condition

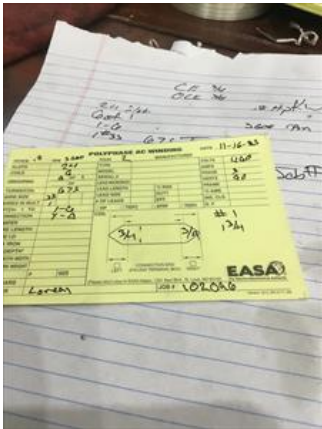
(F) Fail





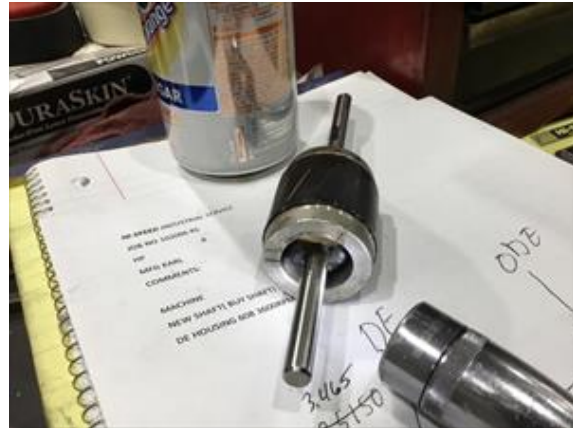
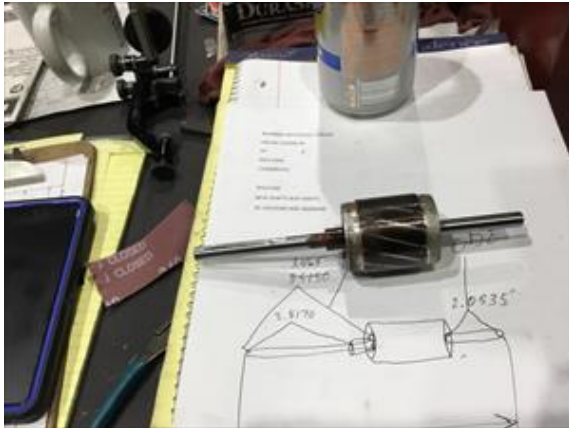
56. Shaft Air Seal Fits			
Drive End Air Seal		Opposite Drive End Air Seal	
Na			
<b>Mechanical Fits- Bearing Housings</b>			
57. Drive End - Endbell Bearing Fit			
0 Degrees		60 Degrees	120 Degrees
Lip worn in fit			
58. Drive End - Endbell Bearing Fit Condition		(F) Fail	
59. Opposite Drive End - Endbell Bearing Fit			
0 Degrees		60 Degrees	120 Degrees
0.866		0.866	0.866
60. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass	
61. Bearing Cap Condition			
Drive End Bearing Cap		Opposite Drive End Bearing Cap	
Na			
62. End Bell Air Seal Fits			
Drive End Air Seal		Opposite Drive End Air Seal	
Na			
63. List Machine Work Needed Below <i>Shaft and DE end bell fit</i>			
64. Technician		Cw	
			
<b>Dynamic Balance Report</b>			
65. Rotor Weight and Balance Grade			
Rotor Weight		Balance Grade	

66.	Initial Balance Readings	
	Drive End	Opposite Drive End
67.	Final Balance Readings	
	Drive End	Opposite Drive End
68.	Technician	
Rewind		
69.	Core Test Results - Watts loss per Pound	
	Pre-Burnout	Post Burnout
	Na	
70.	Core Hot Spot Test	
	Pre-Burnout	Post-Burnout
	Na	
71.	Post Rewind Electrical Test- Insulation Resistance	5789 Megohms
72.	Post Rewind Polarization Index	Polarization Index
	Na	
73.	Post Rewind Winding Resistance	
	1-2	1-3                      2-3
74.	Post Rewind Surge Test	(Pass) Pass



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75. Post Rewind Hi-Pot	micro-amps		
<div>Na</div>			
76. Technician	RW		
<div></div>			
<div>Co witness RHR</div>			
Root Cause of Failure			
77. Failure locations	Shaft bearing fits, DE end bell bearing fit, and windings		
78. Root cause of failure	Excessive wear and windings are overloaded		
Mechanical Fits- Rotor - Post Repair			
79. Shaft Runout Post Repair	0.001 inches		
80. Rotor Runout Post Repair			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
0.002	0.005	0.005	
81. Coupling Fit Closest to Bearing Housing Post Repair			
0 Degrees	90 Degrees	120 Degrees	
82. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees	
83. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
84. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
85. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		



### Mechanical Fits- Bearing Housings - Post Repair

87. Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

88. Opposite Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

89. Bearing Cap Condition Post Repair

Drive End Bearing Cap

Opposite Drive End Bearing Cap

90. End Bell Air Seal Fits Post Repair

Drive End Air Seal

Opposite Drive End Air Seal

91. End Bell Repair Sign-off

### Assembly

92. QC Check All Parts for Cleanliness Prior to Assembly

Cw

93. Photograph All Major Components prior to assembly

(Complete) Complete

94. Final Insulation Resistance Test

Megohms

Na

95. Assembled Shaft Endplay

inches

Na

96. Assembled Shaft Runout

inches

Na

## 97. Test Run Voltage

Volts

Volts

Volts

 In picture


## 98. Test Run Amperage

Amps

Amps

Amps

 In picture


## 99. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

 Na

## 100. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

 Na

## 101. Ambient Temperature - Fahrenheit

 Na

## 102. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

 Na

103. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

104. Document Final Condition with Pictures after paint



105. Final Pics and QC Review

Cw

*(Handwritten signature)*

Co sign: TRH







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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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