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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 101301**

Prepared for FUTURE FUEL CHEMICAL

2800 GAP RD HWY 394 SO  
BATESVILLE AR 72501

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AC Recondition Repair Report - *MOTOR SHOP LR*

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**1.0**

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 101301  
FormID: 16640865

**FUTURE FUEL CHEMICAL**  
2800 GAP RD HWY 394 SO  
BATESVILLE, AR 72501

MOTOR SHOP LR

Priorities Found: ● 2 - High ● 14 - Good

### General

1. Job Number	101301
2. Report Date	4/27/2023
3. Customer	FUTURE FUEL

### Name Plate Information

4. Manufacturer	G.E.
5. Model	5K4053T328A
6. Serial Number	YMG462029
7. Horsepower	75
8. KW	
9. Volts	460
10. Amps	87.2
11. RPM	1190
12. Frame	L405HPZ16
13. Enclosure	TEFC
14. Cycles	60
15. Phase	3
16. Service Factor	1.5
17. Motor Mount Position	

### Initial Inspection

18. Number of Leads	3
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19. Lead Length	16 Inches
20. Lead Size	6
21. Lead Condition	(P) Pass
22. Lead Markings	1-2-3
23. Lug Size, Condition, and Type	
24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	
26. Shaft Run Out	0.0012
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	yes


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29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	
31. Contamination <i>None</i>	
32. Frame Condition	(P) Pass
33. Fan Condition	(F) Fail
34. Broken or missing components <i>Fan broken, propeller badly damaged from cavitation erosion</i>	
<b>Initial Electric Test</b>	
35. Resistance to Ground	2000 Mohm
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	Ua
41. Surge Test	(P) Pass
42. Stator Condition	good
43. Failure Location	none
<b>Initial Rotor Inspection</b>	
44. Rotor Type	cast aluminum
45. Air Gap <10% Variation	
46. Number of Rotor Bars	61
47. Number of Broken Rotor Bars	
48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass
<b>Mechanical Inspection</b>	
50. Bearing Manufacture	NTN



51. Bearing DE Size	3216
52. Bearing DE Type	double ball
53. DE Bearing Qty.	1
54. Bearing ODE Size	6212 2Z
55. Bearing ODE Type	ball
56. ODE Bearing Qty.	1
57. Insulated Bearing	none

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58. Lubrication Type	grease
59. Grease Condition	(F) Fail
60. Bearing Retainers	(Y) Yes
Wavy washer ODE	
61. Shaft Grounding Device	(NA) Not Applicable
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	(NA) Not Applicable
65. ODE Seal Type/Size	
<b>Root Cause of Failure</b>	
66. Component Failure	prop damaged
67. Cause of Failure	<i>Cavitation erosion caused significant vibration.</i>
68. Comments	<i>Replace propeller, replace fan, machine and weld damaged shaft, 3216 bearing, 6212 bearing.</i>
69. Service Technician	David Maclin
	

#### Machine Fit Inspection Report

70. Shaft Run Out	
71. Initial Shaft Run Out	
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	3.1497 "
75. DE Initial Shaft Bearing Fit Size 2	3.1497 "
76. DE Initial Shaft Bearing Fit Size 3	3.1497 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	2.3625 "
82. ODE Initial Shaft Bearing Fit Size 2	2.3625 "
83. ODE Initial Shaft Bearing Fit Size 3	2.3625 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass
94. DE Initial Endbell Fit Size 1	5.5118 "
95. DE Initial Endbell Fit Size 2	5.5118 "

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96. DE Initial Endbell Fit Size 3	5.5118 "
97. DE Final Endbell Fit Size 1	
98. DE Finial Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	4.331 "
106. ODE Initial Endbell Fit Size 2	4.331 "
107. ODE Initial Endbell Fit Size 3	4.331 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Finial Endbell Seal Fit Size	
115. Foot Flatness	(NA) Not Applicable
116. Foot Condition	(NA) Not Applicable
117. Flange Condition	(P) Pass
118. Service Technician	David Maclin, Gary



Gary

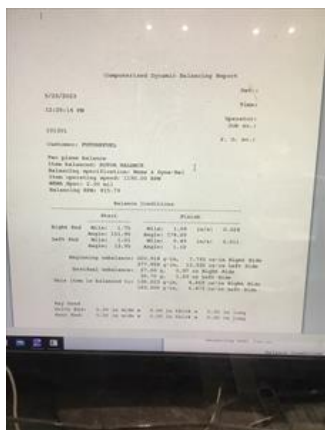


Machined new bushing.

## Balancing Report

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## 119. Balance Type



## 120. Balance Operating Speed

## 121. Start Left End

## 122. Start Right End

## 123. Balancing Specification

## 124. Finish Left End

## 125. Finish Right End

## 126. Service Technician

## Assembly and Final Test

## 127. Meggar Testing Reading

## 128. Surge Test

## 129. Hi-Pot

## 130. Winding Resistance 1-2

## 131. Winding Resistance 2-3

## 132. Winding Resistance 1-3

## 133. Test Run Voltage Phase A

Volts



## 134. Test Run Amps A

## 135. Test Run Voltage Phase B

## 136. Test Run Amps B

## 137. Test Run Voltage Phase C

## 138. Test Run Amps C

## 139. DE Horizontal Vibration Reading

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140. DE Vertical Vibration Reading	
141. DE Axial Vibration Reading	
142. ODE Horizontal Vibration Reading	
143. ODE Vertical Vibration Reading	
144. ODE Axial Vibration Reading	
145. Ambient Temp at start of Test Run	
146. Temp at 5 minutes	
147. Temp at 10 minutes	
148. Temp at 15 minutes	
149. Temp at 20 minutes	
150. Temp at 25 minutes	
151. Temp at 30 minutes	
152. Temp at 35 minutes	
153. Temp at 40 minutes	
154. Temp at 45 minutes	
155. Temp at 50 minutes	
156. Temp at 55 minutes	
157. Temp at 60 minutes	
158. Motor Paint	(P) Pass



159. Service Technician	Cw
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A handwritten signature in black ink, consisting of a series of connected loops and curves, located in the top left corner of the page.



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