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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 101889**

Prepared for Delta Plastics (11016)

8801 Frazier Pike  
Little Rock AR 72206

# Table of Contents

AC Inspection as Found - <i>MOTOR SHOP LR</i>	AC Inspection - Rev. 2	1.0
AC Random Coil Rewind Report		2.0



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Inspection as Found

Delta Plastics (11016)

8801 Frazier Pike  
Little Rock, AR 72206

FolderID: 101889  
FormID: 17945063

### AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number:

Description: 250 HP BALDOR

Hi-Speed Job Number: 101889

Manufacturer: Baldor

Product Number: IDDRPM322504

Serial Number: S9142417-001002JR

HP/kW: 250 (HP)

RPM: 1765 (RPM)

Frame: L3203

Voltage: 460

Current: 295

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.00

Enclosure: DP

J-box Included: Complete

Coupling/Sheave: None

Date Received: 09/21/2023

Repair Stage: Final

Priorities Found: ● 10 - High ● 4 - Good

### Overall Condition

- |                      |            |
|----------------------|------------|
| 1. Report Date       | 10/24/2023 |
| 2. Nameplate Picture |            |



3. Photos of all six sides of the machine.

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1.2





4. Describe the Overall Condition of the Equipment as Received  
*Dirty*

**Initial Mechanical/Electrical**

<input checked="" type="radio"/>	5. Does Shaft Turn Freely?	(Yes) Yes
<input type="radio"/>	6. Does Shaft Have Visible Damage?	(No) No
<input checked="" type="radio"/>	7. Assembled Shaft Runout	0 Inches
<input type="radio"/>	8. Assembled Shaft End Play	0 inches
<input type="radio"/>	9. Air Gap Variation <10%	none

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	10. Lead Condition	(NA) Not Applicable	
	<i>Rewind</i>		
11.	Lead Length	17 Inches	
12.	Lead Numbers	1-1/2-2/3-3	
13.	Stator Temperature Detector Rating and Function		
	Quantity	Rating	Quantity Passed
	0	0	0
14.	Bearing Temperature Detector Rating and Function		
	Quantity	Rating	Quantity Passed
	0	0	0
15.	Frame Condition	pass	
16.	Fan Condition	(N) NA	
17.	Heater Quantity, Ratings		
	Quantity	Volts/Watts	Pass/Fail
	0	0	0
18.	Broken or Missing Components	na	
Initial Electrical Inspection			
19.	Insulation Resistance/Megger	0 Megohms	
20.	Winding Resistance		
	1-2	1-3	2-3
	0	0	0




21. Perform Surge Test

(NA) Not Applicable


 **Rewind**




22. Number of Stator Slots	0
23. Stator Condition	rewind
24. Stator Thermistors/Ohms	0
25. Stator Overloads/Ohms	0.01
<b>Mechanical Inspection</b>	
26. Drive End Bearing Brand	na
27. Drive End Bearing Number-	6217
28. Drive End Bearing Qty.	1
29. Drive End Bearing Type	(Ball) Ball Bearing
30. Drive End Lubrication Type	(Grease) Grease Lubricated
31. Drive End Bearing Insulation or Grounding Device?	na
32. Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
33. Drive End Bearing Condition	signs of chemical burn
34. Opposite Drive End Bearing Brand	na
35. Opposite Drive End Bearing Number-	6213
36. Opposite Drive End Bearing Qty.	1
37. Opposite Drive End Bearing Type	(Ball) Ball Bearing
 <b>Hybrid ball bearing</b>	
38. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
39. Opposite Drive End Bearing Insulation or Grounding Device?	hybrid balls

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40. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	na
41. Opposite Drive End Bearing Condition	normal wear
42. Drive End Seal	na
43. Opposite Drive End Seal	na
44. DE Sleeve Bearing Inside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
45. DE Sleeve Bearing Outside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
46. DE Sleeve Bearing Housing Inside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
47. DE Sleeve Bearing to Housing Clearance	
0 degrees	120 degrees
0	0
240 degrees	0
48. ODE Sleeve Bearing Inside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
49. ODE Sleeve Bearing Outside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
50. ODE Sleeve Bearing Housing Inside Diameter	
0 degrees	120 degrees
0	0
240 degrees	0
51. ODE Sleeve Bearing to Housing Clearance	
0 degrees	120 degrees
0	0
240 degrees	0
<b>Rotor Inspection</b>	
52. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
53. Growler Test	(Pass) Pass
54. Number of Rotor Bars	0
55. Rotor Condition	pass
56. List the Parts needed for the Repair Below	
6217 end bell bearing fit sleeve 6213 end bell bearing fit sleeve 6217 bearing 6213 hybrid bearing	
57. Signature of Technician that Disassembled Motor	Cw
	
<b>Mechanical Fits- Rotor</b>	
58. Shaft Runout	0 inches


59. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0	0	0
60. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
0	0	0
61. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
0	0	0
62. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
3.3471	3.3472	3.347
63. Drive End Bearing Shaft Fit Condition		(P) Pass
64. Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.5594	2.5592	2.5593
65. Opposite Drive End Bearing Shaft Fit Condition		(P) Pass
66. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
<b>Mechanical Fits- Bearing Housings</b>		
67. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
5.9072	5.9075	5.907
68. Drive End - Endbell Bearing Fit Condition		(F) Fail
69. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.7257	4.7259	4.7256
70. Opposite Drive End - Endbell Bearing Fit Condition		(F) Fail
71. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
Pass		
72. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
73. List Machine Work Needed Below		
<i>Both end bell bearing fits</i>		
74. Technician		Cw
		

## Dynamic Balance Report

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75. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
0	0	
76. Initial Balance Readings		
Drive End	Opposite Drive End	
0.41	0.31	
77. Final Balance Readings		
Drive End	Opposite Drive End	
0.19	0.10	
78. Technician		David Maclin
		
<b>Rewind</b>		
79. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
0	0	
80. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
0	0	
81. Post Rewind Electrical Test- Insulation Resistance		0 Megohms
82. Post Rewind Polarization Index		0 Polarization Index
83. Post Rewind Winding Resistance		
1-2	1-3	2-3
0	0	0
84. Post Rewind Surge Test		(Fail) Fail
85. Post Rewind Hi-Pot		0 micro-amps
86. Technician		David Maclin
		
<b>Root Cause of Failure</b>		
87. Failure locations		
<i>Bearings and windings</i>		
88. Root cause of failure		
<i>Wear and turn to turn short</i>		
<b>Mechanical Fits- Rotor - Post Repair</b>		
89. Shaft Runout Post Repair		0 inches
90. Rotor Runout Post Repair		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0	0	0
91. Coupling Fit Closest to Bearing Housing Post Repair		
0 Degrees	90 Degrees	120 Degrees
0	0	0

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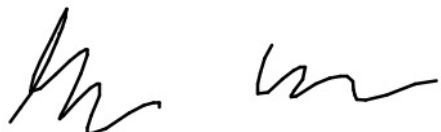
92. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
0	0	0
93. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
0	0	0
94. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
0	0	0
95. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
96. Shaft Repair Sign-off		David Maclin
		
<b>Mechanical Fits- Bearing Housings - Post Repair</b>		
97. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
5.9058	5.9058	5.9058






98. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
4.725	4.725	4.725



99.	Bearing Cap Condition Post Repair		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	ok	ok	
100.	End Bell Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
	ok	ok	
101.	DE Sleeve Bearing Inside ID Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0
102.	DE Sleeve Bearing Outside ID Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0
103.	DE Sleeve Bearing Inside OD Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0
104.	DE Sleeve Bearing Outside OD Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0
105.	End Bell Repair Sign-off		Gary
			
106.	ODE Sleeve Bearing Inside ID Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0
107.	ODE Sleeve Bearing Outside ID Post Repair		
	Measure 1	Measure 2	Measure 3
	0	0	0

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108. ODE Sleeve Bearing Inside OD Post Repair		
Measure 1	Measure 2	Measure 3
0	0	0
109. ODE Sleeve Bearing Outside OD Post Repair		
Measure 1	Measure 2	Measure 3
0	0	0
<b>Assembly</b>		
110. QC Check All Parts for Cleanliness Prior to Assembly		David Maclin
		

111. Photograph All Major Components prior to assembly



112. Final Insulation Resistance Test	2000 Megohms
113. Assembled Shaft Endplay	0 inches
114. Assembled Shaft Runout	0 inches

## 115. Test Run Voltage

Volts

**459**

Volts

**456**

Volts

**460**
 *Robert Wiley witnessed*


## 116. Test Run Amperage

Amps

**74.90000000000001**

Amps

**79.8**

Amps

**82.7**

## 117. Drive End Vibration Readings - Inches Per Second

Horizontal

**0.0342**

Vertical

**0.0677**

Axial

**0.0462**

## 118. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

**0.068**

Vertical

**0.0575**

Axial

**0.0147**

## 119. Ambient Temperature - Fahrenheit

**0**

## 120. Drive End Bearing Temps - Fahrenheit

5 Minutes

**0**

10 Minutes

**0**

15 Minutes

**0**

## 121. Drive End Bearing Temps - Fahrenheit 20-30 Minutes

20 Minutes

**0**

25 Minutes

**0**

30 Minutes

**0**

## 122. Drive End Bearing Temps - Fahrenheit 35-45 Minutes

35 Minutes

**0**

40 Minutes

**0**

45 Minutes

**0**

## 123. Drive End Bearing Temps - Fahrenheit 50-60 Minutes

50 Minutes

**0**

55 Minutes

**0**

60 Minutes

**0**

## 124. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

**0**

10 Minutes

**0**

15 Minutes

**0**

## 125. Opposite Drive End Bearing Temps - Fahrenheit 20-30 Minutes

20 Minutes

**0**

25 Minutes

**0**

30 Minutes

**0**

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126. Opposite Drive End Bearing Temps - Fahrenheit 35-45 Minutes		
35 Minutes	40 Minutes	45 Minutes
0	0	0
127. Opposite Drive End Bearing Temps - Fahrenheit 50-60 Minutes		
50 Minutes	55 Minutes	60 Minutes
0	0	0
128. Stator Temperatures- Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
0	0	0
129. Stator Temperatures- Fahrenheit 20-30 Minutes		
20 Minutes	25 Minutes	30 Minutes
0	0	0
130. Stator Temperatures- Fahrenheit 35-45 Minutes		
35 Minutes	40 Minutes	45 Minutes
0	0	0
131. Stator Temperatures- Fahrenheit 50-60 Minutes		
50 Minutes	55 Minutes	60 Minutes
0	0	0
132. Document Final Condition with Pictures after paint		



133. Final Pics and QC Review

**David Maclin**

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A handwritten signature in black ink, consisting of a series of loops and a large oval at the end, enclosed within a thin black rectangular border.



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Random Coil Rewind Report

**Delta Plastics (11016)**  
8801 Frazier Pike  
Little Rock, AR 72206

*Performed By: Motor Shop LR 2*

FolderID: 101889  
FormID: 18148650

Priorities Found: ● 2 - High ● 5 - Good

### General

1. Job Number	101889
2. Report Date	10/13/2023
3. Customer	Delta Plastics



### Stator Winding

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#### 4. Core Length













13.875 "



5. Core ID	9.875 "
6. Back Iron Depth	1.25 "
7. Slot Depth	1.375 "
8. Tooth Width	0.257 "
9. Number of Vents	0
10. Vent Width	0 "
11. Before Burnout Core loss	(P) Pass
12. Flux Before Burnout	
8	

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13.	Watts before burnout	Watts
	Na	
14.	Watts loss per lb. before burnout	W/lbs.
	Na	
15.	After Burnout Core Loss	(NA) Not Applicable
16.	Flux After burnout	
	Na	
17.	Watts After Burnout	0 Watts
18.	Watts loss per lb After Burnout	0 W/lbs.
	19. Core Iron Condition	(P) Pass
	20. RTD's	(N) No
21.	RTD's Reading	Ohm's
	No RTDS	
22.	Motor Heaters	(NA) Not Applicable
23.	Heater Qty.	
	No Heaters	
24.	Heater Voltage	0 Volts
25.	Heater Wattage	0 Watts
	26. Thermistors	(N) No
27.	Number of Poles	4
28.	Slots	60
29.	Number of Coils	60
30.	Coil Weight	108 Lbs.
31.	Lead Markings 1-1-2-2-3-3	
32.	Grouping 12of5	
33.	Multiple Wires	
	6	
34.	Wire Size 1#165#17	
	35. Turns per coil	10
	Good	
36.	Pitch 1 to:	13
37.	Connection 2d2d	
38.	Lead Length	"
	16	
39.	Lead Size	1
40.	Number of Leads	6
41.	Megger Reading After Rewind	Mohms
	Good	
42.	Coil Machine Slot	0
43.	Coil Machine Tip	
	0	
44.	Coil Machine Pitch	0
45.	Hi Pot Reading After Rewind	Ua

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Good

46. Surge Pattern After Rewind

Good

47. Service Technician

Robert H. Robert

RHR



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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

9. **LIMITATION OF DAMAGES.** HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.