



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 102036

Prepared for Dassault Falcon Jet (11751)

3801 East 10th st.
Little rock AR 72203

Table of Contents

AC Inspection as Found - *MOTOR SHOP LR*

AC Inspection - Rev. 2: *C1412230712*

1.0

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Table of Contents



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
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AC Inspection as Found

Dassault Falcon Jet (11751)

3801 East 10th st.
Little rock, AR 72203

FolderID: 102036
FormID: 18277637

AC Inspection - Rev. 2

Location: MOTOR SHOP LR

Serial Number: C1412230712

Description: 20HP BALDOR 1200RPM 286T

Hi-Speed Job Number: 102036

Manufacturer: Baldor

Product Number: EM4102T

Spec/ID #: 10C151Y730G1

Serial Number: C1412230712

HP/kW: 20 (HP)

RPM: 1180 (RPM)

Frame: 286T

Voltage: 230 / 460

Current: 54/27

Phase: Three

Hz: 60 (Hz)

Service Factor: 1.15

Enclosure: TEFC

J-box Included: Complete

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 9 - Good

Overall Condition

1. Report Date

10/27/2023

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2. Nameplate Picture



3. Photos of all six sides of the machine.

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4. Describe the Overall Condition of the Equipment as Received

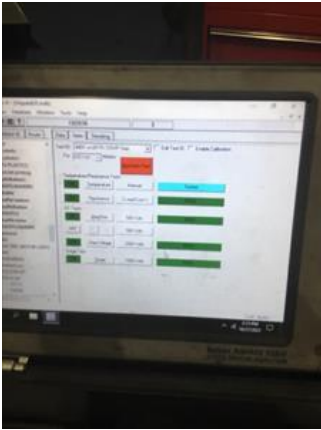
Clean

Initial Mechanical/Electrical

●	5. Does Shaft Turn Freely?	(Yes) Yes
	6. Does Shaft Have Visible Damage?	(No) No
●	7. Assembled Shaft Runout	0 Inches
	8. Assembled Shaft End Play	0 inches
	9. Air Gap Variation <10%	ok
●	10. Lead Condition	(P) Pass
	11. Lead Length	12 Inches
	12. Lead Numbers	1-9
	13. Frame Condition	good
●	14. Fan Condition	(P) Pass
	15. Broken or Missing Components	none

Initial Electrical Inspection

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17. Winding Resistance

1-2

1-3

2-3

.349

.349

.349

18. Perform Surge Test	(P) Pass
19. Number of Stator Slots	60
20. Stator Condition	good
21. Stator Thermistors/Ohms	na
22. Stator Overloads/Ohms	na


Mechanical Inspection

23. Drive End Bearing Brand	SKF
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24. Drive End Bearing Number-	6311
25. Drive End Bearing Qty.	1
26. Drive End Bearing Type	(Ball) Ball Bearing
27. Drive End Lubrication Type	(Grease) Grease Lubricated
28. Drive End Bearing Insulation or Grounding Device?	none
29. Drive End Wavy Washer/Snap-Ring Other Retention Device?	N11 and washer
30. Drive End Bearing Condition	
31. Opposite Drive End Bearing Brand	SKF
32. Opposite Drive End Bearing Number-	6309
33. Opposite Drive End Bearing Qty.	1
34. Opposite Drive End Bearing Type	(Ball) Ball Bearing

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35. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated	
36. Opposite Drive End Bearing Insulation or Grounding Device?	none	
37. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy	
38. Opposite Drive End Bearing Condition		
39. Drive End Seal	slinger	
40. Opposite Drive End Seal	none	
Rotor Inspection		
41. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast	
42. Growler Test	(Pass) Pass	
43. Number of Rotor Bars	43	
44. Rotor Condition	good	
45. List the Parts needed for the Repair Below <i>6311, 6309, 2.7135 aegis ring</i>		
46. Signature of Technician that Disassembled Motor	David Maclin	
		
Mechanical Fits- Rotor		
47. Shaft Runout	0 inches	
48. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
0	0	0
49. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
0	0	0
50. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
0	0	0
51. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
2.1655	2.1655	2.1655
52. Drive End Bearing Shaft Fit Condition	(P) Pass	
53. Opposite Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
1.772	1.7721	1.7721
54. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass	
55. Shaft Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
Mechanical Fits- Bearing Housings		
56. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
4.725	4.7251	4.7249
57. Drive End - Endbell Bearing Fit Condition	(P) Pass	

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58. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
3.9372	3.9371	3.9372
59. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
60. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
ok	ok	
61. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
ok	ok	
62. List Machine Work Needed Below		
None		
63. Technician		David Maclin
		
Dynamic Balance Report		
64. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
65. Initial Balance Readings		
Drive End	Opposite Drive End	



66. Final Balance Readings

Drive End

Opposite Drive End



67. Technician

Cw

Rewind

68. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

69. Core Hot Spot Test

Pre-Burnout

Post-Burnout

70. Post Rewind Electrical Test- Insulation Resistance

71. Post Rewind Polarization Index

72. Post Rewind Winding Resistance

1-2

1-3

2-3

73. Post Rewind Surge Test

74. Post Rewind Hi-Pot

75. Technician

Root Cause of Failure

76. Failure locations

77. Root cause of failure

Mechanical Fits- Rotor - Post Repair

78. Shaft Runout Post Repair

79. Rotor Runout Post Repair

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

80. Coupling Fit Closest to Bearing Housing Post Repair

0 Degrees

90 Degrees

120 Degrees

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81. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
82. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
83. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
84. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
85. Shaft Repair Sign-off		
Mechanical Fits- Bearing Housings - Post Repair		
86. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
87. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
88. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
89. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
90. End Bell Repair Sign-off		
Assembly		

91. QC Check All Parts for Cleanliness Prior to Assembly



92. Photograph All Major Components prior to assembly	(Complete) Complete
93. Final Insulation Resistance Test	Megohms
Na	
94. Assembled Shaft Endplay	inches
Na	
95. Assembled Shaft Runout	0.001 inches

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96. Test Run Voltage

Volts

Volts

Volts

 In picture


97. Test Run Amperage

Amps

Amps

Amps

 In picture


98. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.002**0.001****0.001**

99. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.002**0.003****0.003**

100. Ambient Temperature - Fahrenheit

 Na

101. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

 Na

102. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

Na

103. Document Final Condition with Pictures after paint



104. Final Pics and QC Review

Crw

Co sign: TH





STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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