



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 101032

Prepared for Custom Craft Poultry

3064 E Main St
Batesville AR 72501

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition As Found

Custom Craft Poultry

3064 E Main St
Batesville, AR 72501

FolderID: 101032
FormID: 16112477

AC Recondition - Rev. 2

Location: Shop

Serial Number: 6040 60508.1.1.2

Description: 1.1KW SEW EURODRIVE 900RPM
100L

Hi-Speed Job Number: 101032

Manufacturer: SEW Eurodrive

Product Number: DFT100L8

Serial Number: 6040 60508.1.1.2

HP/kW: 1.1 (kW)

RPM: 670 (RPM)

Frame: 100L

Voltage: 230 / 460

Current: 6.0/3.45

Phase: Three

Hz: 50 (Hz)

Enclosure: TEFC

J-box Included: Complete

Bearing RTDs: No


Stator RTDs: No

Repair Stage: Final

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found:  8 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



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3. Photos of all six sides of the machine.



4. Describe the Overall Condition of the Equipment as Received

5. Distance from the end of the shaft to the Coupling/Sheave

Initial Mechanical/Electrical

<input checked="" type="radio"/>	6. Does Shaft Turn Freely?	(Yes) Yes
<input type="radio"/>	7. Does Shaft Have Visible Damage?	
<input type="radio"/>	8. Assembled Shaft Runout	
<input type="radio"/>	9. Assembled Shaft End Play	
<input type="radio"/>	10. Air Gap Variation <10%	
<input checked="" type="radio"/>	11. Lead Condition	(P) Pass

12. Lead Length

6 Inches



13. Frame Condition

● 14. Fan Condition

(P) Pass



15. Broken or Missing Components

Initial Electrical Inspection

16. Insulation Resistance/Megger

5566 Megohms

17. Winding Resistance

1-2

1-3

2-3

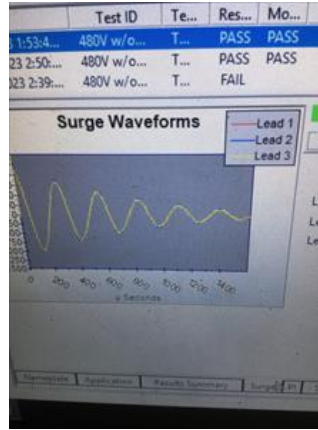
13.67

13.28

13.64

18. Perform Surge Test

(P) Pass



19. Number of Stator Slots

36 Megohms

20. Stator Condition

wash and bake



Mechanical Inspection

21. Drive End Bearing Brand

KBC

22. Drive End Bearing Number-

6306 2RS



23. Drive End Bearing Qty.

1

24. Drive End Bearing Type

(Ball) Ball Bearing

25. Drive End Lubrication Type

(Grease) Grease Lubricated

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26. Drive End Bearing Insulation or Grounding Device?	na
27. Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
28. Drive End Bearing Condition	
29. Opposite Drive End Bearing Brand	KBC
30. Opposite Drive End Bearing Number-	6205 2RS



31. Opposite Drive End Bearing Qty.	1
32. Opposite Drive End Bearing Type	(Ball) Ball Bearing
33. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
34. Opposite Drive End Bearing Insulation or Grounding Device?	na
35. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
36. Opposite Drive End Bearing Condition	
37. Drive End Seal	30 47 7



38. Opposite Drive End Seal	na
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Rotor Inspection



40. Growler Test	(Pass) Pass		
41. Number of Rotor Bars			
42. Rotor Condition	wash		
43. List the Parts needed for the Repair Below	0		
44. Signature of Technician that Disassembled Motor	RW		
Mechanical Fits- Rotor			
45. Shaft Runout			
46. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
47. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
48. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
49. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
50. Drive End Bearing Shaft Fit Condition	(P) Pass		
51. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
52. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		
53. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		

Mechanical Fits- Bearing Housings

54. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

55. Drive End - Endbell Bearing Fit Condition

(P) Pass

56. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

57. Opposite Drive End - Endbell Bearing Fit Condition

(P) Pass

58. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

59. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

60. List Machine Work Needed Below

Drive end shaft seal surface needs repaired

61. Technician

RW

**Dynamic Balance Report**

62. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

63. Initial Balance Readings

Drive End

Opposite Drive End

64. Final Balance Readings

Drive End

Opposite Drive End

65. Technician

Rewind

66. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

67. Core Hot Spot Test

Pre-Burnout

Post-Burnout

68. Post Rewind Electrical Test- Insulation Resistance

69. Post Rewind Polarization Index

70. Post Rewind Winding Resistance

1-2

1-3

2-3

71. Post Rewind Surge Test

72. Post Rewind Hi-Pot

73. Technician

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Root Cause of Failure		
74.	Failure locations	
75.	Root cause of failure	
Mechanical Fits- Rotor - Post Repair		
76.	Shaft Runout Post Repair	
77.	Rotor Runout Post Repair	
	Drive End Bearing Fit	Opposite Drive End Bearing
	Rotor Body	
78.	Coupling Fit Closest to Bearing Housing Post Repair	
	0 Degrees	120 Degrees
	90 Degrees	
79.	Coupling Fit Closest to the end of the Shaft Post Repair	
	0 Degrees	120 Degrees
	60 Degrees	
80.	Drive End Bearing Shaft Fit Post Repair	
	0 Degrees	120 Degrees
	60 Degrees	
81.	Opposite Drive End Bearing Shaft Fit Post Repair	
	0 Degrees	120 Degrees
	60 Degrees	
82.	Shaft Air Seal Fits Post Repair	
	Drive End Air Seal	Opposite Drive End Air Seal
83.	Shaft Repair Sign-off	
Mechanical Fits- Bearing Housings - Post Repair		
84.	Drive End - Endbell Bearing Fit Post Repair	
	0 Degrees	120 Degrees
	60 Degrees	
85.	Opposite Drive End - Endbell Bearing Fit Post Repair	
	0 Degrees	120 Degrees
	60 Degrees	
86.	Bearing Cap Condition Post Repair	
	Drive End Bearing Cap	Opposite Drive End Bearing Cap
87.	End Bell Air Seal Fits Post Repair	
	Drive End Air Seal	Opposite Drive End Air Seal
88.	End Bell Repair Sign-off	
Assembly		
89.	Photograph All Major Components prior to assembly	
90.	Final Insulation Resistance Test	
91.	Assembled Shaft Endplay	
92.	Assembled Shaft Runout	

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93. Test Run Voltage		
Volts	Volts	Volts
458	458	456



94. Test Run Amperage		
Amps	Amps	Amps
2.1	2.2	2.3



95. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
96. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
97. Ambient Temperature - Fahrenheit		
98. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
99. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
100. QC Check All Parts for Cleanliness Prior to Assembly		
101. Document Final Condition with Pictures after paint		
102. Final Pics and QC Review		

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7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

Gearbox Repair Report

FolderID: 101032
FormID: 16112478

Custom Craft Poultry
3064 E Main St
Batesville, AR 72501

Priorities Found:

General
1. Job Number
2. Customer
3. Report Date
Nameplate Information
4. Manufacturer
5. Horsepower
6. Serial #
7. Model #
8. Input Speed
9. Output Speed
10. Ratio
11. Type
12. Coupling Type
13. Gearbox Application
Initial Evaluation
14. Oil Wear
15. Oil Physical
16. Oil Contaminants
17. Gear Wear
18. Physical Gear Condition
19. Gear Contamination
20. Bearing Wear
21. Bearing Physical Condition
22. Bearing Contamination
23. Seal Wear
24. Seal Physical Condition
25. Seal Contamination
26. Environmental Conditions
27. Signs of excessive heat
28. Signs of lubricant leaks
29. Moisture Present
30. Ambient Temperature
31. Humidity
32. Gearbox Temperature
33. Primary Drive rotated input shaft in correct direction
34. Condition of machinery guards

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35. Condition of coupling guards
36. Type of coupler
37. Condition of coupler
38. Coupling Alignment
39. Condition of housing
40. Condition of mounting hardware
41. Breather Vent Installed
42. Condition of oil piping and connections
43. Condition of switches, alarms, heaters, coolers, or other devices
44. Condition of inspection covers
45. Condition of seals and bearings
46. Gearbox Oil Level
47. Gearbox oil type and grade
48. Correct type and grade of oil
49. Appearance of lubricant
50. Shaft rotate freely
51. Condition of input shaft
52. Endplay of input shaft
53. Endplay of output shaft
54. Condition of output shaft
55. Gear backlash set correctly
56. Gear tooth condition
57. Degree of wear
58. Gear tooth contact
59. Type of gear tooth contact
Comments
60. Gearbox Comments
61. Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.