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AC Inspection as Found Ring Container Technologies (11634) 9000 Frazier Pike

Little Rock, AR 72206

FolderID: 101361 FormID: 16793326

AC Inspection - Rev. 2

LR MOTOR SHOP Location:

Serial Number: 01192

Description: 10HP SAMA BLOWER 3600RPM

Hi-Speed Job Number:	101361
Manufacturer:	Other
Product Number:	132
Serial Number:	01192
HP/kW:	10 (HP)
RPM:	3428 (RPM)
Frame:	132
Voltage:	460
Current:	15
Phase:	Three
Hz:	60 (Hz)
Enclosure:	TEFC
J-box Included:	Complete
Coupling/Sheave:	Propeller
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: **3 - High**



5 - Good

Overall Condition

Report Date 1.

Nameplate Picture





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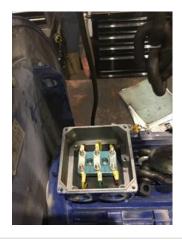


- 3. Photos of all six sides of the machine.
- 4. Describe the Overall Condition of the Equipment as Received Serviceable
- 5. Distance from the end of the shaft to the Coupling/Sheave

Initial Mechanical/Electrical

0

- 6. Does Shaft Turn Freely? (Yes) Yes
 - 7. Does Shaft Have Visible Damage?
 - 8. Assembled Shaft Runout
 - 9. Assembled Shaft End Play
 - 10. Air Gap Variation <10%
- 11. Lead Condition(P) PassP55



12. Lead Length 6 Inches

13. Frame Condition pass





15.	Broken or Missing Components		2 front plate mount bolts	
Initial I	Electrical Inspection			O
16.	Insulation Resistance/Megger		Megohms	
17.	Winding Resistance			
	1-2	1-3	2-3	

(P) Pass

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Perform Surge Test

19.	Number of Stator Slots	
20.	Stator Condition	pass
21.	Stator Thermistors/Ohms	
22.	Stator Overloads/Ohms	
Mecha	nical Inspection	
23.	Drive End Bearing Brand	
24.	Drive End Bearing Number-	6208
25.	Drive End Bearing Qty.	1
26.	Drive End Bearing Type	(Ball) Ball Bearing
27.	Drive End Lubrication Type	(Grease) Grease Lubricated
28.	Drive End Bearing Insulation or Grounding Device?	none
29.	Drive End Wavy Washer/Snap-Ring Other Retention Device?	yes
30.	Drive End Bearing Condition	replace
31.	Opposite Drive End Bearing Brand	
32.	Opposite Drive End Bearing Number-	6208

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33.	Opposite Drive End Bearing Qty.	1	
34.	Opposite Drive End Bearing Type	(Ball) Ball Bearing	
35.	Opposite Drive End Lubrication Type	(Grease) Grease Lubricated	
36.	Opposite Drive End Bearing Insulation or Grounding Device?	none	
37.	Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	none	
38.	Opposite Drive End Bearing Condition	replace	
39.	Drive End Seal	40*58*8	
40.	Opposite Drive End Seal	40*58*8	
Rotor	Inspection		ō
41.	Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast	P3



42.	Growler Test	(Pass) Pass
43.	Number of Rotor Bars	
44.	Rotor Condition	pass
45.	List the Parts needed for the Repair Below	
46.	Signature of Technician that Disassembled Motor	Terrence Holland

La Holland

Mecha	nical Fits- Rotor		
47.	Shaft Runout		0.001 inches
48.	Rotor Runout		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
49.	Coupling Fit Closest to Bearing H	Housing	
	0 Degrees	90 Degrees	120 Degrees
50.	Coupling Fit Closest to the end of	of the Shaft	
	0 Degrees	60 Degrees	120 Degrees
51.	Drive End Bearing Shaft Fit		
	0 Degrees	60 Degrees	120 Degrees
	1.5746	1.5747	1.5746

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	52.	Drive End Bearing Shaft Fit Cond	tion	(F) Fail
	53.	Opposite Drive End Bearing Shaft	Fit	
		0 Degrees	60 Degrees	120 Degrees
		1.5747	1.5748	1.5747
	54.	Opposite Drive End Bearing Shaft	Fit Condition	(F) Fail
	55.	Shaft Air Seal Fits		
		Drive End Air Seal	Opposite Drive End Air Seal	
Me	echai	nical Fits- Bearing Housings		
	56.	Drive End - Endbell Bearing Fit		
		0 Degrees	60 Degrees	120 Degrees
		3.1486	3.1485	31486
	57.	Drive End - Endbell Bearing Fit Co		(F) Fail
	58.	Opposite Drive End - Endbell Bea		
		0 Degrees	60 Degrees	120 Degrees
		3.15	31.498	3.1501
	59.	Opposite Drive End - Endbell Bea	ring Fit Condition	(P) Pass
	60.	Bearing Cap Condition		
		Drive End Bearing Cap	Opposite Drive End Bearing Cap	
	61.	End Bell Air Seal Fits		
		Drive End Air Seal	Opposite Drive End Air Seal	
	62.	List Machine Work Needed Below		
	02.	Both shaft fits bad, D.E housing fit		
	63.	Technician	measures too sman.	Terrence Holland
	00.	-		Terrence Honand
	_	7		
	/	\mathcal{L}_{i}		
-			- Ca	
		/	ı	
D		's Balance Banant		
υ)		ic Balance Report		
	64.	Rotor Weight and Balance Grade	Delegae One la	
		Rotor Weight	Balance Grade	
	65.	Initial Balance Readings		
	00.	Drive End	Opposite Drive End	
		DIIVE EIIU	Opposite Drive Elia	
	66.	Final Balance Readings		
	00.	i iliai balailoo Noadiiliga		
		Drive End	Opposite Drive End	
		Drive End	Opposite Drive End	
	67		Opposite Drive End	
R <i>e</i>	67.	Technician	Opposite Drive End	
Re	ewinc	Technician		
Re	ewinc	Technician		

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69.	Core Hot Spot Test			
	Pre-Burnout	Post-Burnout		
70.	Post Rewind Electrical Test- Ins	ulation Resistance		
71.	Post Rewind Polarization Index			
72.	Post Rewind Winding Resistance	e		
	1-2	1-3	2-3	
73.	Post Rewind Surge Test			
74.	Post Rewind Hi-Pot			
Root C	ause of Failure			
76.	Failure locations			
77.	Root cause of failure			
Mecha	nical Fits- Rotor - Post Repa	ir		
78.	Shaft Runout Post Repair			
79.	Rotor Runout Post Repair			
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
80.	Coupling Fit Closest to Bearing	Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees	
81.	Coupling Fit Closest to the end of	of the Shaft Post Repair		
	0 Degrees	60 Degrees	120 Degrees	
82.	Drive End Bearing Shaft Fit Pos	t Repair		
	0 Degrees	60 Degrees	120 Degrees	
83.	Opposite Drive End Bearing Sha	aft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees	
84.	Shaft Air Seal Fits Post Repair			
	Drive End Air Seal	Opposite Drive End Air Seal		
85.	Shaft Repair Sign-off			
Mecha	nical Fits- Bearing Housings	- Post Repair		
86.	Drive End - Endbell Bearing Fit I	-		
	0 Degrees	60 Degrees	120 Degrees	
	.	<u> </u>	J	
87.	Opposite Drive End - Endbell Be	earing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees	
88.	Bearing Cap Condition Post Rep	pair		
50.	Drive End Bearing Cap	Opposite Drive End Bearing Cap		
	zino zina zoaning oap	opposite Silve Life Boaring Oup		

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89.	End Bell Air Seal Fits Post Rep	pair	
	Drive End Air Seal	Opposite Drive End Air Seal	
90.	End Bell Repair Sign-off		
Assem	nbly		
91.	QC Check All Parts for Cleanli	ness Prior to Assembly	
92.	Photograph All Major Compon	ents prior to assembly	
93.	Final Insulation Resistance Te	st	
94.	Assembled Shaft Endplay		
95.	Assembled Shaft Runout		
96.	Test Run Voltage		
	Volts	Volts	Volts
97.	Test Run Amperage		
	Amps	Amps	Amps
98.	Drive End Vibration Readings	- Inches Per Second	
	Horizontal	Vertical	Axial
99.	Opposite Drive End Vibration F	Readings - Inches Per Second	
	Horizontal	Vertical	Axial
100.	Ambient Temperature - Fahrer	nheit	
101.	Drive End Bearing Temps - Fa	hrenheit	
	5 Minutes	10 Minutes	15 Minutes
102.	Opposite Drive End Bearing To	emps - Fahrenheit	
	5 Minutes	10 Minutes	15 Minutes
103.	Document Final Condition with	Pictures after paint	
104	Final Pics and QC Review		

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