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December 23, 2019

Coca-Cola Memphis, TN

The following is a summary of findings from the December 2019 monthly vibration survey at your facility. All equipment collected was found in satisfactory condition except for the following items. Please let us know if there are any questions or comments.

QualiTest® uses a four step rating system for defects.

<u>Class I:</u> Defect is present, but effect on reliability is not clear; no immediate action is required. Continue to normally monitor.

<u>Class II:</u> Defect (s) present that may cause problem in long term (2-6 months). Repair during normal maintenance scheduling. Continue to monitor.

<u>Class III</u>; Defect (s) present that may cause failure in short term (less than 2 months). This should be addressed as soon as practical, with a high maintenance priority. Increase monitoring frequency.

Class IV; Defect (s) present that makes continued reliability unpredictable, and possibility of secondary damage is high. Repairs should be made ASAP. An unscheduled shutdown should be considered for repairs

**Hi-Speed Industrial Service** tests and inspects industrial machinery and equipment and makes recommendations concerning maintenance and repairs based on its experience in the field of industrial repair and maintenance. The information contained herein is provided as an opinion only, not as a guaranty or warranty of the matters discussed herein.

## **Defects**

## **Warmer 2 Water Pump**

The DE motor bearing still has higher than normal temperature. Data also shows a possible bearing issue beginning to take place. For now, ensure bearing has adequate lubrication. We will monitor this closely. Rated as a **CLASS II** defect.

## **Ammonia Compressors 2 and 4**

There appears to be quite a bit of belt movement in these units. This is most likely causing some unnecessary high vibration. It is recommended to inspect all belts for proper tension. Refer to belt manufacturer for belt tension specs. Rated as a **CLASS II** defect.

## **Mix Tank 6 Mixer Drive**

Gearbox data shows some signs of defects/wear in the bearings and/or gears. Inspect unit as scheduling allows. Rated as a **CLASS II** defect.

As always, it has been a pleasure to serve CCBC Memphis Bottling Plant. If there are any comments or questions, do not hesitate to contact us.

Sincerely,

ISO Certified Vibration Analyst, Category III

Kevin W. Mozewell



QualiTest<sub>®</sub> Diagnostics

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MEASUREMEN'	POINT	OVERALL LEVEL	HFD / VHFD
BF-1	- MEYER BOTTLE	FILLER #1	(12-Dec-19)
		OVERALL LEVEL	1K-20KHz
MOH		.143 In/Sec	.649 G-s
MIH		.094 In/Sec	.272 G-s
MIA		.073 In/Sec	.073 G-s
GIA		.089 In/Sec	.086 G-s
GIH		.172 In/Sec	.090 G-s
COH		046 In/Sec	

MOH MITH	ACE-109	-	AIR	CONVEYOR				(12-Dec-19) 1K-20KHz
TECHISYPMP - TECHNIBLEND 1 SYRUP PUMP (12-Dec-19)  MOH	мон							
TECH1SYPMP						.072	In/Sec	.169 G-s
MOH							•	
MIH	TECH1SYPMP	-	TECH	NIBLEND 1				
MIH						OVERA	LL LEVEL	1K-20KHz
MIA						.055	In/Sec	.078 G-s
TECHIWTRY ROTE						.028	In/Sec	.028 G-s
TECHIWTRY ROTE						016	In/Sec	.035 G-S 014 G-s
TECHIWTRY ROTE						.023	In/Sec	.014 G S
MOH   .064 In/Sec	_							
MOH   .064 In/Sec								
MOH MIH .064 In/Sec .194 G-s MIH .045 In/Sec .194 G-s MIH .048 In/Sec .194 G-s MIH .048 In/Sec .049 G-s .049 G-s MIH .048 In/Sec .049 G-s .049 G-s MIH .048 In/Sec .054 G-s .054 G-s MIH .054 In/Sec .054 G-s .054 G-s MIH .058 In/Sec .057 G-s .054 G-s MIH .058 In/Sec .057 G-s .054 G-s .077 G-s .058 G-s MIH .058 In/Sec .058 G-s .032 In/Sec .058 G-s .032 In/Sec .058 G-s .032 In/Sec .059 G-s .054 G-s .032 In/Sec .059 G-s .054 G-s .032 In/Sec .059 G-s .054 G-s .052 In/Sec .059 G-s .054 G-s .053 In/Sec .059 G-s .054 In/Sec .059 G-s .059	TECH1WTRP	-	TECH	INIBLEND 1				
MIH MIA .048 In/Sec .049 G-s  ACE-101 - AIR CONVEYOR FAN 101 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .044 In/Sec .054 G-s .037 In/Sec .077 G-s  ACE-102 - AIR CONVEYOR FAN 102 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .078 In/Sec .058 G-s MIH .078 In/Sec .054 G-s .077 G-s  ACE-103 - AIR CONVEYOR FAN 102 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .043 In/Sec .079 G-s MIH .043 In/Sec .079 G-s MIH .043 In/Sec .068 G-s ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MOH .227 In/Sec .068 G-s MIH .050 In/Sec .068 G-s ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .064 G-s MIH .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .053 G-s  ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .059 G-s ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .079 G-s ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .105 G-s MIH .046 In/Sec .048 G-s .057 In/Sec .048 G-s .057 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s						OVERA	LL LEVEL	1K-20KHz
MIH MIA .048 In/Sec .049 G-s  ACE-101 - AIR CONVEYOR FAN 101 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .044 In/Sec .054 G-s .037 In/Sec .077 G-s  ACE-102 - AIR CONVEYOR FAN 102 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .078 In/Sec .058 G-s MIH .078 In/Sec .054 G-s .077 G-s  ACE-103 - AIR CONVEYOR FAN 102 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .043 In/Sec .079 G-s MIH .043 In/Sec .079 G-s MIH .043 In/Sec .068 G-s ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MOH .227 In/Sec .068 G-s MIH .050 In/Sec .068 G-s ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .064 G-s MIH .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .053 G-s  ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .059 G-s ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH MIH .046 In/Sec .079 G-s ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .105 G-s MIH .046 In/Sec .048 G-s .057 In/Sec .048 G-s .057 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s						.064	In/Sec	.233 G-s
ACE-101 - AIR CONVEYOR FAN 101 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  .044 In/Sec .054 G-s .037 In/Sec .077 G-s  ACE-102 - AIR CONVEYOR FAN 102 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .078 In/Sec .058 G-s .032 In/Sec .094 G-s  ACE-103 - AIR CONVEYOR FAN 103 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .137 In/Sec .079 G-s .043 In/Sec .165 G-s  ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .137 In/Sec .068 G-s .043 In/Sec .068 G-s .050 In/Sec .068 G-s .050 In/Sec .064 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .094 In/Sec .064 G-s .094 In/Sec .046 G-s .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .094 In/Sec .053 G-s  ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .094 In/Sec .053 G-s  ACE-107 - AIR CONVEYOR FAN 106 (12-Dec-19)  OVERALL LEVEL 1K-20KHz .115 In/Sec .105 G-s .046 G-s .046 In/Sec .079 G-s .057 In/Sec .048 G-s .057 In/Sec .048 G-s .057 In/Sec .175 G-s  WEMMIC .319 In/Sec .238 G-s AIR MIH .319 In/Sec .238 G-s AIR MIH .319 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz .077 In/Sec .175 G-s  WEMMICNUDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz .077 In/Sec .238 G-s .319 In/Sec .238 G-s .319 In/Sec .238 G-s .319 In/Sec .338 G-s .319 In/Sec .3448 G-s .077 In/Sec .381 G-s .077 In/Sec .381 G-s .077 In/Sec .381 G-s .047 In/Sec .294 G-s .053 In/Sec .259 G-s						.045	In/Sec	.194 G-S
NOH   NOH   NOT	MIA					.040	111/ 560	.049 G-S
NOH   NOH   NOT	ACE-101	_	AIR	CONVEYOR	FAN	101		(12-Dec-19)
MOH MIH								
ACE-102 - AIR CONVEYOR FAN 102 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH032 In/Sec .058 G-s  MIH032 In/Sec .094 G-s  ACE-103 - AIR CONVEYOR FAN 103 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH137 In/Sec .079 G-s  MIH043 In/Sec .079 G-s  ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH227 In/Sec .068 G-s  MIH050 In/Sec .044 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH094 In/Sec .046 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH094 In/Sec .046 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH046 In/Sec .055 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH150 In/Sec .105 G-s  ACE-108 - AIR CONVEYOR FAN 107 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH150 In/Sec .048 G-s  .057 In/Sec .048 G-s  .057 In/Sec .048 G-s  .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH150 In/Sec .048 G-s  .0170 In/Sec .238 G-s  MIH017 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHZ  MOH077 In/Sec .070 G-s  MIH073 In/Sec .381 G-s  MIA047 In/Sec .381 G-s  GIA037 In/Sec .381 G-s  GIA037 In/Sec .294 G-s  GIH032 In/Sec .259 G-s	MOH					.044	In/Sec	.054 G-s
NOH	MIH					.037	In/Sec	.077 G-s
NOH			_		_			
ACE-103 - AIR CONVEYOR FAN 103 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .137 In/Sec .079 G-s MIH .043 In/Sec .165 G-s  ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .227 In/Sec .068 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .050 In/Sec .044 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .046 G-s MIH .094 In/Sec .046 G-s MIH .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .094 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .048 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .0073 In/Sec .070 G-s MIH .073 In/Sec .070 G-s MIH .073 In/Sec .381 G-s MIH .0073 In/Sec .381 G-s MIH .0073 In/Sec .381 G-s GIA .037 In/Sec .381 G-s GIA .037 In/Sec .294 G-s	ACE-102	-	AIR	CONVEYOR				
ACE-103 - AIR CONVEYOR FAN 103 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .137 In/Sec .079 G-s MIH .043 In/Sec .165 G-s  ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .227 In/Sec .068 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .050 In/Sec .044 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .046 G-s MIH .094 In/Sec .046 G-s MIH .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .094 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .048 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .0073 In/Sec .070 G-s MIH .073 In/Sec .070 G-s MIH .073 In/Sec .381 G-s MIH .0073 In/Sec .381 G-s MIH .0073 In/Sec .381 G-s GIA .037 In/Sec .381 G-s GIA .037 In/Sec .294 G-s	MOH					OVERA	T/C	1K-2UKHZ
ACE-103 - AIR CONVEYOR FAN 103 (12-Dec-19)  MOH						.078	In/Sec	.058 G-S
MOH								
MOH	ACE-103	_	AIR	CONVEYOR	FAN	103		(12-Dec-19)
MOH MIH						OVERA	LL LEVEL	1K-20KHz
ACE-104 - AIR CONVEYOR FAN 104 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH 227 In/Sec 068 G-s  MIH 050 In/Sec 044 G-s  ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH 094 In/Sec 046 G-s  MIH 094 In/Sec 046 G-s  MIH 094 In/Sec 046 G-s  MIH 094 In/Sec 046 G-s  OVERALL LEVEL 1K-20KHz  MOH 115 In/Sec 105 G-s  MIH 046 In/Sec 105 G-s  MIH 046 In/Sec 105 G-s  OVERALL LEVEL 1K-20KHz  MOH 115 In/Sec 105 G-s  OVERALL LEVEL 1K-20KHz  MOH 150 In/Sec 048 G-s  MIH 057 In/Sec 117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH 150 In/Sec 048 G-s  MIH 057 In/Sec 117 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH 319 In/Sec 238 G-s  MIH 319 In/Sec 238 G-s  MIH 077 In/Sec 175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH 077 In/Sec 070 G-s  MIH 073 In/Sec 448 G-s  MIA 047 In/Sec 381 G-s  GIA 037 In/Sec 294 G-s  GIA 037 In/Sec 294 G-s  GIA 037 In/Sec 259 G-s	MOH					.137	In/Sec	.079 G-s
MOH MIT :	MIH					.043	In/Sec	.165 G-s
MOH MIT :								
ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .046 G-s MIH .042 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .077 In/Sec .3381 G-s MIA .047 In/Sec .3381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s								
ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .046 G-s MIH .042 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .077 In/Sec .3381 G-s MIA .047 In/Sec .3381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s	ACE-104	-	AIR	CONVEYOR	FAN	104		(12-Dec-19)
ACE-105 - AIR CONVEYOR FAN 105 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .094 In/Sec .046 G-s MIH .094 In/Sec .053 G-s  ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .319 In/Sec .238 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .0077 In/Sec .070 G-s MIH .0073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s			AIR	CONVEYOR	FAN	104 OVERAL	LL LEVEL	(12-Dec-19) 1K-20KHz
MOH MIH	МОН		AIR	CONVEYOR	FAN	OVERAL . 227	LL LEVEL In/Sec	1K-20KHz .068 G-s
MOH MIH	MOH MIH					. 227 . 050	LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s
ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .115 In/Sec .105 G-s MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .077 In/Sec .381 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s	MOH MIH					.227 .050	LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19)
ACE-106 - AIR CONVEYOR FAN 106 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH115 In/Sec .105 G-s MIH046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH150 In/Sec .048 G-s MIH057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH319 In/Sec .238 G-s MIH319 In/Sec .238 G-s MIH143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH077 In/Sec .070 G-s MIH077 In/Sec .070 G-s MIH073 In/Sec .448 G-s MIA047 In/Sec .381 G-s GIA037 In/Sec .294 G-s GIA037 In/Sec .294 G-s GIA037 In/Sec .294 G-s	MOH MIH					.227 .050 105 OVERA	LL LEVEL In/Sec In/Sec LL LEVEL	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz
NOH	MOH MIH ACE-105 MOH	-				.227 .050 105 OVERAL .094	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s
NOH	MOH MIH ACE-105 MOH	-				.227 .050 105 OVERAL .094	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s
MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s GIA .032 In/Sec .259 G-s	MOH MIH ACE-105 MOH MIH	-	AIR	CONVEYOR	FAN	.227 .050 105 OVERAL .094 .042	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s .053 G-s
MIH .046 In/Sec .079 G-s  ACE-107 - AIR CONVEYOR FAN 107 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .150 In/Sec .048 G-s MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .319 In/Sec .238 G-s MIH .319 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19) OVERALL LEVEL 1K-20KHz MOH .077 In/Sec .070 G-s MIH .077 In/Sec .070 G-s MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIA .037 In/Sec .294 G-s GIA .032 In/Sec .259 G-s	MOH MIH ACE-105 MOH MIH	-	AIR	CONVEYOR	FAN	.227 .050 105 OVERAL .094 .042	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s .053 G-s
OVERALL LEVEL   1K-20KHz   16K-20KHz   150 In/Sec   .048 G-s   .057 In/Sec   .117 G-s   .057 In/Sec   .117 G-s   .117	MOH MIH ACE-105 MOH MIH ACE-106	-	AIR	CONVEYOR	FAN	.227 .050 105 OVERAL .094 .042	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s .053 G-s
OVERALL LEVEL   1K-20KHz   16K-20KHz   150 In/Sec   .048 G-s   .057 In/Sec   .117 G-s   .057 In/Sec   .117 G-s   .117	MOH MIH ACE-105 MOH MIH ACE-106	-	AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .042 106 OVERAL .115	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s .053 G-s (12-Dec-19) 1K-20KHz .105 G-s
MOH	MOH MIH ACE-105 MOH MIH ACE-106 MOH MIH	-	AIR AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s (12-Dec-19) 1K-20KHz .046 G-s .053 G-s (12-Dec-19) 1K-20KHz .105 G-s .079 G-s
MIH .057 In/Sec .117 G-s  ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .319 In/Sec .238 G-s  MIH .143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .077 In/Sec .070 G-s  MIH .073 In/Sec .448 G-s  MIA .047 In/Sec .381 G-s  GIA .037 In/Sec .294 G-s  GIH .032 In/Sec .259 G-s	MOH MIH ACE-105 MOH MIH ACE-106 MOH MIH	-	AIR AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s
ACE-108 - AIR CONVEYOR FAN 108 (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .319 In/Sec .238 G-s MIH .143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .077 In/Sec .070 G-s MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH ACE-105 MOH MIH ACE-106 MOH MIH		AIR AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec LL LEVEL Ln/Sec LL LEVEL	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz
OVERALL LEVEL   1K-20KHz	MOH MIH ACE-105  MOH MIH ACE-106  MOH MIH ACE-107	-	AIR AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s
OVERALL LEVEL   1K-20KHz	MOH MIH ACE-105  MOH MIH ACE-106  MOH MIH ACE-107	-	AIR AIR	CONVEYOR	FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s
MOH .319 In/Sec .238 G-s MIH .143 In/Sec .175 G-s  WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .077 In/Sec .070 G-s MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH ACE-105  MOH MIH ACE-106  MOH MIH ACE-107		AIR AIR	CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .105 G-s .107 G-s .107 G-s
WRMR1CNVDR - WARMER 1 CONVEYOR DRIVE (12-Dec-19)  OVERALL LEVEL 1K-20KHz  MOH .077 In/Sec .070 G-s  MIH .073 In/Sec .448 G-s  MIA .047 In/Sec .381 G-s  GIA .037 In/Sec .294 G-s  GIH .032 In/Sec .259 G-s	MOH MIH ACE-105  MOH MIH ACE-106  MOH MIH ACE-107		AIR AIR	CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s
OVERALL LEVEL         1K-20KHz           MOH         .077 In/Sec         .070 G-s           MIH         .073 In/Sec         .448 G-s           MIA         .047 In/Sec         .381 G-s           GIA         .037 In/Sec         .294 G-s           GIH         .032 In/Sec         .259 G-s	MOH MIH ACE-105  MOH MIH ACE-106  MOH MIH ACE-107  MOH MIH ACE-108		AIR AIR	CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s
OVERALL LEVEL         1K-20KHz           MOH         .077 In/Sec         .070 G-s           MIH         .073 In/Sec         .448 G-s           MIA         .047 In/Sec         .381 G-s           GIA         .037 In/Sec         .294 G-s           GIH         .032 In/Sec         .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108		AIR AIR	CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec LL LEVEL In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s
MOH .077 In/Sec .070 G-s MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057 108 OVERAL .319 .143	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s
MIH .073 In/Sec .448 G-s MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050  105  OVERAL .094 .042  106  OVERAL .115 .046  107  OVERAL .150 .057  108  OVERAL .319 .143	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s
MIA .047 In/Sec .381 G-s GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050  105 OVERAL .094 .042  106 OVERAL .115 .046  107 OVERAL .150 .057  108 OVERAL .319 .143	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s
GIA .037 In/Sec .294 G-s GIH .032 In/Sec .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050  105  OVERAL .094 .042  106  OVERAL .115 .046  107  OVERAL .150 .057  108  OVERAL .319 .143  © DRIVI	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s
GIH .032 In/Sec .259 G-s	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050  105 OVERAL .094 .042  106 OVERAL .115 .046  107 OVERAL .150 .057  108 OVERAL .319 .143  R DRIVI OVERAL .077 .073	LL LEVEL In/Sec In/Sec In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .248 G-s .175 G-s
GOH .010 In/Sec	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR  MOH MIH  MIH  MIH  MIH  MIH  MIH  MIH  MIH		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057 108 OVERAL .319 .143 R DRIVI OVERAL .077 .073 .047	LL LEVEL In/Sec In/Sec In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .294 G-s
	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR  MOH MIH  MIA  GIA		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050 105 OVERAL .094 .042 106 OVERAL .115 .046 107 OVERAL .150 .057 108 OVERAL .319 .143 R DRIVI OVERAL .077 .073 .047	LL LEVEL In/Sec In/Sec In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .294 G-s
	MOH MIH  ACE-105  MOH MIH  ACE-106  MOH MIH  ACE-107  MOH MIH  ACE-108  MOH MIH  WRMR1CNVDR  MOH MIH  MIA  GIA  GIA  GIH		AIR AIR	CONVEYOR  CONVEYOR  CONVEYOR	FAN FAN	OVERAL .227 .050  105  OVERAL .094 .042  106  OVERAL .115 .046  107  OVERAL .150 .057  108  OVERAL .319 .143  R DRIVI OVERAL .077 .073 .047 .037 .032	LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec LL LEVEL In/Sec In/Sec In/Sec In/Sec In/Sec In/Sec In/Sec	1K-20KHz .068 G-s .044 G-s  (12-Dec-19) 1K-20KHz .046 G-s .053 G-s  (12-Dec-19) 1K-20KHz .105 G-s .079 G-s  (12-Dec-19) 1K-20KHz .048 G-s .117 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .175 G-s  (12-Dec-19) 1K-20KHz .238 G-s .294 G-s

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WRMR1WTRP - WARMER 1 WATER PUMP (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                             .055 In/Sec
      MOH
                                             .214 G-s
                             .037 In/Sec
                                              .118 G-s
      MIH
                                      (12-Dec-19)
SPIRLCONV1 - SPIRAL CONVEYOR DRIVE 1
                            OVERALL LEVEL 1K-20KHz
                                            .119 G-s
      MOH
                             .203 In/Sec
.137 In/Sec
      MIH
                                             .138 G-s
                             .198 In/Sec
                                             .073 G-s
      MIA
                                             .201 G-s
                             .081 In/Sec
      PH
BF-2
     - MEYER BOTTLE FILLER #2 (12-Dec-19)
                           OVERALL LEVEL 1K-20KHz
                             .066 In/Sec
                                            .019 G-s
      MOH
                                             .021 G-s
.010 G-s
      MIH
                             .096 In/Sec
                             .058 In/Sec
      MIA
                             .025 In/Sec
                                              .022 G-s
      GIH
      GOH
                            .0086 In/Sec
                            .0034 In/Sec
      GS1
                            .0051 In/Sec
      GS2
      GS3
                            .0036 In/Sec
      GS4
                             .0072 In/Sec
TECH2SYPMP - TECHNIBLEND 2 SYRUP PUMP (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                                            .034 G-s
                             .029 In/Sec
      MOH
                             .018 In/Sec
                                             .028 G-s
      MIH
                             .024 In/Sec
.028 In/Sec
                                           .016 G-s
.030 G-s
.015 G-s
      MIA
      GIA
                             .021 In/Sec
      GIH
                             .027 In/Sec
      GOH
                             .021 In/Sec
      PIH
      POH
                             .025 In/Sec
TECH2WTRP - TECHNIBLEND 2 WATER PUMP (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                             .061 In/Sec
      MOH
                                             .237 G-s
                                             .224 G-s
      MIH
                             .055 In/Sec
WRMR2CNVDR - WARMER 2 CONVEYOR DRIVE (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                             .047 In/Sec .065 G-s
.031 In/Sec .225 G-s
.061 In/Sec .194 G-s
      MOH
      MIH
      MIA
                             .056 In/Sec
                                              .152 G-s
      GIA
                             .032 In/Sec
                                              .217 G-s
      GIH
                             .0055 In/Sec
      GOH
WRMR2WTRP - WARMER 2 WATER PUMP
                                       (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                             .072 In/Sec
      MOH
                                             .246 G-s
                                             .785 G-s
                             .062 In/Sec
      MIH
                             .064 In/Sec
                                              .184 G-s
      MIA
SPRLRCONVD - SPIRAL 2 CONVEYOR DRIVE (12-Dec-19)
                            OVERALL LEVEL 1K-20KHz
                                          .138 G-s
.162 G-s
.213 G-s
.134 G-s
.327 G-s
                             .335 In/Sec
      MOH
                             .187 In/Sec
      MIH
                             .129 In/Sec
      MIA
                             .097 In/Sec
      GIA
      GIH
                             .147 In/Sec
      GOH
                             .113 In/Sec
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Area: SUPPORT

MEASUREMENT	POINT	OVERALI	L LEVEL	HFD / VHFD
C-2	- AMMONIA	COMPRESSOR C-2	(12-0	ec-19)
			LL LEVEL	
MOH		. 460	In/Sec	.302 G-s
MIH		.327	In/Sec	.317 G-s
MIA		.204	In/Sec	.222 G-s
PIH				.258 G-s
РОН		.302	In/Sec	.504 G-s
C-3	- AMMONIA	COMPRESSOR C-3	-	
		OVERAI	LL LEVEL	1K-20KHz
MOH		.316	In/Sec In/Sec In/Sec	.557 G-s
MIH		.260	In/Sec	.655 G-s
MIA		.205	In/Sec	1.219 G-s
PIH		.167	In/Sec	.333 G-s
POH		.314	In/Sec	.419 G-s
C-4	- AMMONIA	COMPRESSOR C-4	(12-0	ec-19)
		OVERAI	LL LEVEL	
MOH		. 334	In/Sec	.226 G-s
MIH		.252	In/Sec	.416 G-s
MIA		.215	In/Sec In/Sec	.477 G-s
PIH		.309	In/Sec	.614 G-s
POH		.251	In/Sec	.482 G-s
CO2EVAPMP2	- CO2 EVAI	PORATOR PUMP 2	(12-0	ec-19)
		OVERAI	LL LEVEL	1K-20KHz
MOH		.149	In/Sec	.108 G-s
MIH		.066	In/Sec	.071 G-s
MIA		.061	In/Sec In/Sec	.169 G-s
E-100	- E-100 W	ATER TREATMENT I		
			LL LEVEL	1K-20KHz
MOH		.111	In/Sec	.465 G-s
MIH		.056	In/Sec	.329 G-s
MIA		.068	In/Sec	.416 G-s
PH		.105	In/Sec	.087 G-s
E-200	- E-200 W	ATER TREATMENT I	PUMP (12-D	ec-19)
			LL LEVEL	
MOH		.062	In/Sec	.215 G-s
MIH		.032	In/Sec	.223 G-s
MIA		.078	In/Sec	.138 G-s
PH		.077	In/Sec	.116 G-s
E-300	- E-300 W	ATER TREATMENT I	PUMP (12-D	ec-19)
		OVERAI	LL LEVEL	1K-20KHz
MOH		.061	In/Sec	.470 G-s
MIH			In/Sec	.237 G-s
MIA		.077	In/Sec	.169 G-s
PH			In/Sec	.096 G-s
Q-100	- Q-100 PI	ROCESS WATER PUN	MP (12-D	ec-19)
			LL LEVEL	1K-20KHz
мон			In/Sec	.301 G-s
MIH			In/Sec	.306 G-s
MIA			In/Sec	.537 G-s
MIN		.125	11,000	.55, 6 5

Database: Coca-Cola.rbm Area: MIXING

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD
NK1MXRDRV - TANK 1 MIXEF	R DRIVE	(12-Dec-19)
	OVERALL LEVEL	1K-20KHz
MIH	.123 In/Sec	.293 G-s
GIH	.177 In/Sec	.166 G-s
NK2MXRDRV - TANK 2 MIXER	R DRIVE	(12-Dec-19)
	OVERALL LEVEL .134 In/Sec	1K-20KHz
MIH	.134 In/Sec	.066 G-s
GIH	.255 In/Sec	.159 G-s
NK3MXRDRV - TANK 3 MIXER	R DRIVE	(12-Dec-19)
	OVERALL LEVEL	
MIH	.225 In/Sec	.337 G-s
GIH	.211 In/Sec	.493 G-s
TNK4MXRDRV - TANK 4 MIXEF	R DRIVE	(12-Dec-19)
	OVERALL LEVEL .199 In/Sec	1K-20KHz
MOH	.199 In/Sec	.144 G-s
GIH	.186 In/Sec	.278 G-s
NK5MXRDRV - TANK 5 MIXER	R DRIVE	(12-Dec-19)
	OVERALL LEVEL	1K-20KHz
MIH	.184 In/Sec	.344 G-s
GIH	.201 In/Sec	.766 G-s
NK6MXRDRV - TANK 6 MIXER		
	OVERALL LEVEL	1K-20KHz
MIH	.078 In/Sec	.867 G-s
GIH		2.344 G-s
NK8MXRDRV - TANK 8 MIXEF		
	OVERALL LEVEL	1K-20KHz
MIH	.148 In/Sec	.052 G-s .088 G-s
GIH		
NK9MXRDRV - TANK 9 MIXER	R DRIVE	(12-Dec-19)
	OVERALL LEVEL	1K-20KHz
MIH	.089 In/Sec	.324 G-s
GTH	.223 In/Sec	

Clarification Of Vibration Units:

Acc --> G-s RMS Vel --> In/Sec PK