

LR Motor Shop Repairs

Job Number 100624

Prepared for 3M-Main Plant (10001)

310 Walter Road Little Rock AR 72216

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AC Recondition As Found

3M-Main Plant (10001)

310 Walter Road Little Rock, AR 72216



AC Recondition - Rev. 2

Serial Number:

MOTOR SHOP LR Location:

Description:100HP GE 600RPM 509Z

YKG484004

Hi-Speed Job Number:	100624
Manufacturer:	GE
Product Number:	5KGS509SN601P
Serial Number:	YKG484004
HP/kW:	100 (HP)
RPM:	595 (RPM)
Frame:	509Z
Voltage:	460
Current:	134
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.15
Enclosure:	TEFC
J-box Included:	None
Coupling/Sheave:	None
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Teardown Inspection
Shaft Machined Fit Repairs Required:	Yes
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: 1 - High

🦱 7 - Good

Overall Condition

1. Report Date

2. Nameplate Picture



3. Photos of all six sides of the machine.











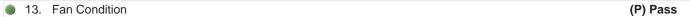
4. Describe the Overall Condition of the Equipment as Received Drive shaft is snapped off and motor is very dirty

Initial Mechanical/Electrical 5. Does Shaft Turn Freely? 6. Does Shaft Have Visible Damage? 7. Assembled Shaft Runout 8. Assembled Shaft End Play 9. Air Gap Variation <10% 10. Lead Condition (No) No (No) No (Yes) Yes (Yes) Yes (The shaft is broken) (Inches) (I



11.	Lead Length	12 Inches

12. Frame Condition





14.	4. Broken or Missing Components yes, drive end shafe			end shaft	
Initial	Initial Electrical Inspection				
15.	Insulation Resistance/Megger				
16.	Winding Resistance				
	1-2	1-3	2-3		
17.	Perform Surge Test			(P) Pass	
18.	Number of Stator Slots			Megohms	
-	84 slots				
19.	Stator Condition				





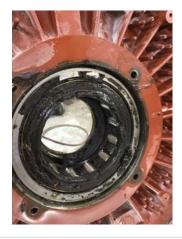
Mechanical Inspection

20. Drive End Bearing Number-





21. Drive End Bearing Qty.	1
22. Drive End Bearing Type	(Roller) Roller Bearing
23. Drive End Lubrication Type	(Grease) Grease Lubricated
24. Drive End Bearing Insulation or Grounding Device?	
25. Drive End Wavy Washer/Snap-Ring Other Retention Device?	snap ring
26. Drive End Bearing Condition	grease looks mixed



27. Opposite Drive End Bearing Number-







28. Opposite Drive End Bearing Qty.

29. Opposite Drive End Bearing Type

(Ball) Ball Bearing

1

00	O '' D' F II I ' '' T		(0) 0
30.	11 71	One of the second state of the second	(Grease) Grease Lubricated
31.	-11	•	
32.	Opposite Drive End Wavy Washer/Sn	· •	snap ring
33.	-11	1	grease looks mixed
34.			
	Opposite Drive End Seal		
	Inspection		
36.	Rotor Type/Material		(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
37.	Growler Test		(Pass) Pass
38.	Number of Rotor Bars		105
39.	Rotor Condition		
40.	List the Parts needed for the Repair B	selow	
	NU 320 c3 6315 c3		
	New shaft		
41.	Signature of Technician that Disassen	nbled Motor	Trevor Hall
		7 /	
Mech	anical Fits- Rotor		
	anical Fits- Rotor Shaft Runout		inches
42.			inches
42.	Shaft Runout Rotor Runout	Rotor Body	
42.	Shaft Runout	Rotor Body	inches Opposite Drive End Bearing
42.	Shaft Runout Rotor Runout Drive End Bearing Fit		
42. 43.	Shaft Runout Rotor Runout Drive End Bearing Fit		
42. 43.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees	ng 90 Degrees	Opposite Drive End Bearing
42. 43.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees	ng 90 Degrees	Opposite Drive End Bearing
42. 43. 44.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees	ng 90 Degrees	Opposite Drive End Bearing
42. 43. 44.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees Coupling Fit Closest to the end of the 0 Degrees	ng 90 Degrees Shaft	Opposite Drive End Bearing 120 Degrees
42. 43. 44.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees Coupling Fit Closest to the end of the 0 Degrees Drive End Bearing Shaft Fit	ng 90 Degrees Shaft 60 Degrees	Opposite Drive End Bearing 120 Degrees 120 Degrees
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42. 43. 44. 45. 46.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees Coupling Fit Closest to the end of the 0 Degrees Drive End Bearing Shaft Fit 0 Degrees 3.9382 Drive End Bearing Shaft Fit Condition Opposite Drive End Bearing Shaft Fit 0 Degrees	ng 90 Degrees Shaft 60 Degrees 60 Degrees 3.9382	Opposite Drive End Bearing 120 Degrees 120 Degrees 120 Degrees 3.9383
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42. 43. 44. 45. 46. 47. 48.	Shaft Runout Rotor Runout Drive End Bearing Fit Coupling Fit Closest to Bearing Housi 0 Degrees Coupling Fit Closest to the end of the 0 Degrees Drive End Bearing Shaft Fit 0 Degrees 3.9382 Drive End Bearing Shaft Fit Condition Opposite Drive End Bearing Shaft Fit 0 Degrees 2.9534 Opposite Drive End Bearing Shaft Fit	ng 90 Degrees Shaft 60 Degrees 60 Degrees 3.9382 60 Degrees 2.9534	Opposite Drive End Bearing 120 Degrees 120 Degrees 120 Degrees 3.9383 (P) Pass 120 Degrees 2.9534

Mechanical Fits- Bearing Housings

51.	Drive End - Endbell Bearing Fit		
	0 Degrees	60 Degrees	120 Degrees
	8.464600000000001	8.46460000000001	8.464600000000001



52. Drive End - Endbell Bearing Fit Condition			(P) Pass	
53. Opposite Drive End - Endbell Bearing Fit				
0 Degrees 60 Degrees 120 Degrees				
	6.3001	6.3001	6.3002	



	54.	Opposite Drive End - Endbell Bearing	Fit Condition	(P) Pass
	55.	Bearing Cap Condition		
	Drive End Bearing Cap pass Opposite Drive End Bearing Cap pass		Opposite Drive End Bearing Cap	
			pass	
	56.	End Bell Air Seal Fits		
		Drive End Air Seal	Opposite Drive End Air Seal	
	57.	List Machine Work Needed Below		
		New shaft		



58. Technician Trevor Hall

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Root Cause of Failure

59. Failure locations

Drive end shaft broke at snap ring groove.

60. Root cause of failure

Possibly over tightened belts or unbalanced load. Possible combination of both.



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- 2. PRICE. All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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