

LR Motor Shop Repairs

Job Number 100173

Prepared for Windsor Door (10299-WIN)

5800 Scott Hamilton Little Rock AR 72209

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Gearbox Inspection - MOTOR SHOP LR

Gearbox Inspection: TISHKEN - 100173

1.0

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Gearbox Inspection Windsor Door (10299-WIN)

5800 Scott Hamilton Little Rock, AR 72209 FolderID: 100173 FormID: 14344444



Gearbox Inspection Location: MOTOR SHOP LR Serial Number: TISHKEN Job Number: 100173 Description:TISHKEN WORM GEARBOX

Hi-Speed Job Number:	100173
Customer Name::	WINDSOR DOOR
Contact::	RICK PITTS
Manufacturer::	TISHKEN

Priorities Found: 6 - High

Gearl	Gearbox Visual Inspection					
1.	Date Inspection Performed		08/17/2	022		
2.	Oil Condition					
	Wear	Physical	Contaminants			
3.	Gears:					
	Wear	Physical	Contaminants			
	gears are wore out					



4.	Seals:		
	Wear	Physical	Contaminants
5.	Environmental Conditions		
	Ambient Temparature (F)	Humidity	Contaminants
-	Oily		

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6. Physical Issues

Signs of Excessive Heat?

Signs of Lubricant Leaks?

Contaminants

Shaft is wore out and large brass gear is wore out





7. Other conditions

Gearbox Temperature (F)

Moisture Presence

Contaminants

Gearbox Inspection & Evaluation Checklist

8. Primary drive rotates input shaft in correct direction

(Yes) Yes

- 9. Condition of Machinery Guards if Present
- 10. Condition of Coupling Guards if Present
- 11. Type of Coupler:
- 12. Coupling Alignment
- 13. Condition of Housing

(Pass) Acceptable



- 14. Condition of Mounting Hardware
- 15. Breather Vent Installed:
- 16. Condition of Piping & connections (if forced lube system installed)
- 17. Condition of switches, alarms, heaters, coolers or other devices
- 18. Condition of inspection covers
- 19. Condition of seals & bearings

Bearings are wore out

(Fail) Unacceptable

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2	20.	Gearbox Oil Level	(Pass) Acceptable
2	21.	Gearbox Oil Level [COPY]	(Pass) Acceptable
2	22.	Type and Grade of Specified Lubricant	
2	23.	Correct type and grade of specified lubricant	
2	24.	Appearance of lubricant	
• 2	25.	Free rotation of shafts	(No) No
		Worm gear shaft is rough on large gear	
• 2	26.	Condition of Input shaft	(Fail) Unacceptable
-		Shaft is worn	





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27. Gear tooth condition (Fail) Unacceptable

Gears have been running on top of one another



28. Degree of Gear Wear
 Action Immediately

29. Gear tooth Contact (Fail) Unacceptable

Gearbox Summary

30. Summary of Issues and Overall Condition of the Gearbox

Worm gear shaft is worn out, large brass gear is extremely worn, bearings are worn.

-/M

31. Technician Signature Trevor Hall

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- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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- 10. <u>SEVERABILITY.</u> The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. <u>ABANDONED EQUIPMENT.</u> Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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- 15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. NO INDIVIDUAL LIABILITY. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.